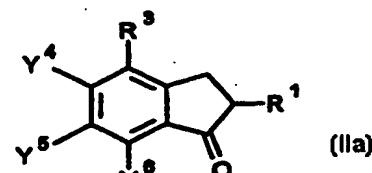
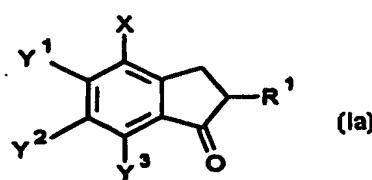
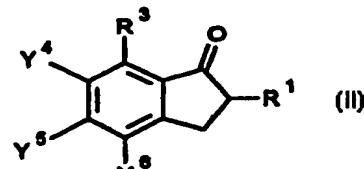
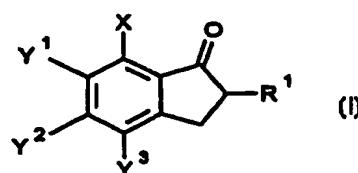




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(54) Title: PREPARATION OF PREPARING SUBSTITUTED INDANONES



(57) Abstract

A process for the preparation of indanones of formula (II) from indanones of formula (I) or of indanones of formula (IIa) from indanones of formula (Ia) comprises reacting an indanone of formula (I) or (Ia) with a coupling component.

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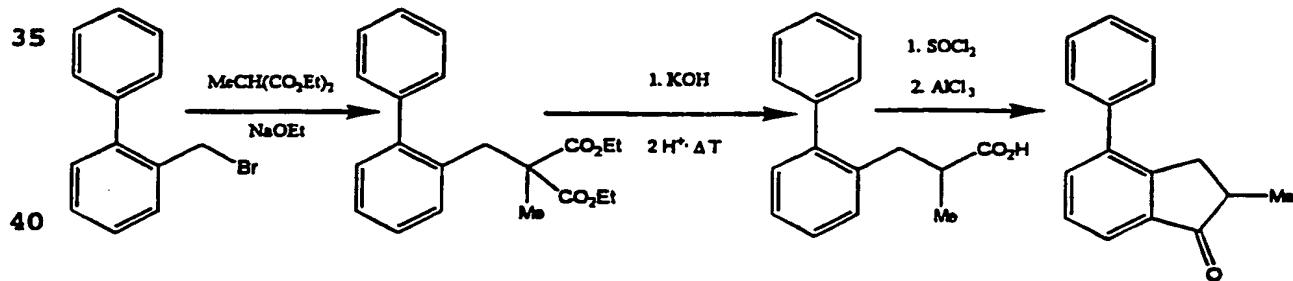
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Preparation of preparing substituted indanones

The present invention relates to a simple and economically interesting process for preparing substituted indanones.

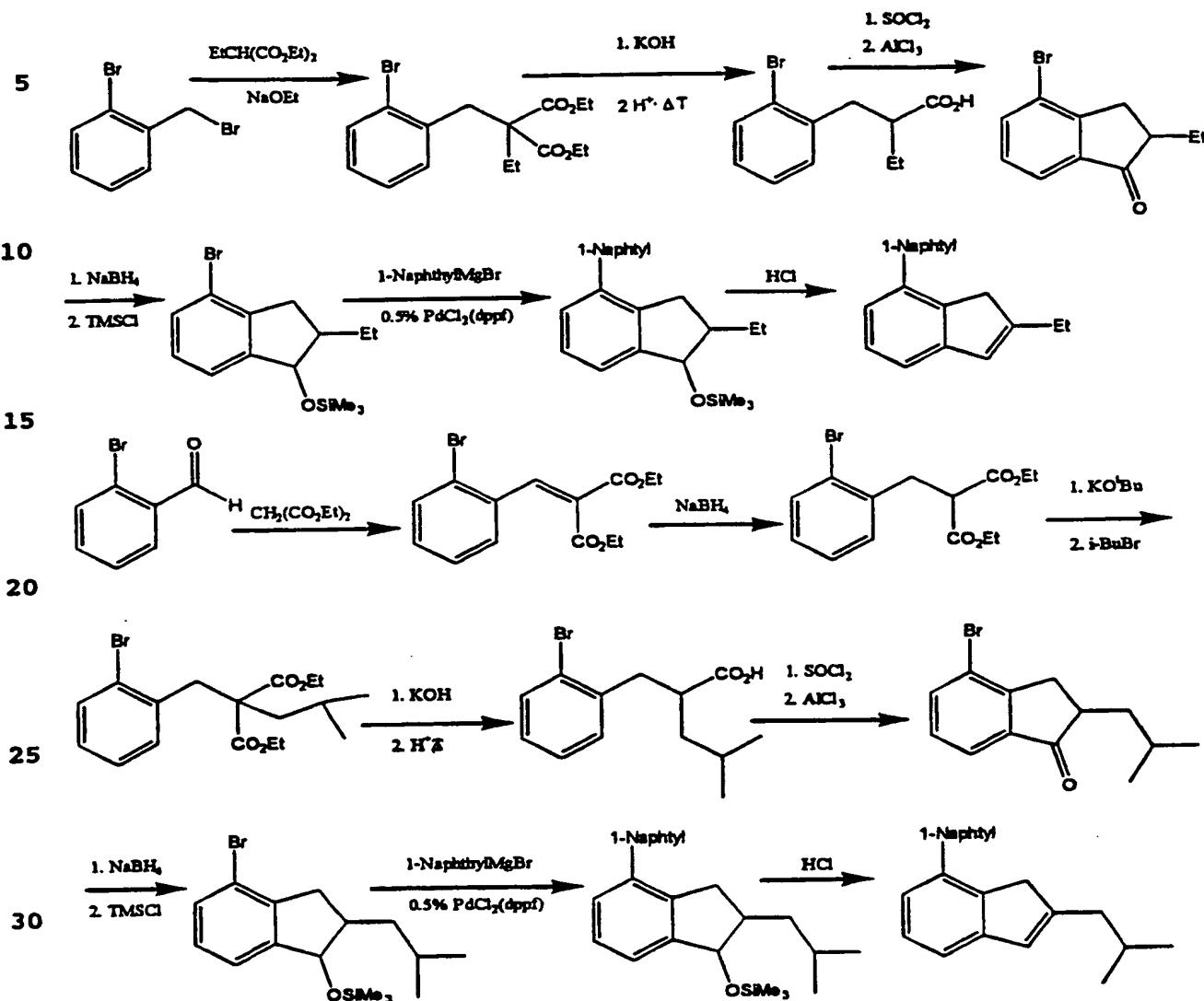
Substituted indanones are important intermediates for preparing active compounds in the fields of pharmacy and crop protection (cf. S.J. deSolms et al., J. Med. Chem., 1978, 21, 437) and for 10 preparing metallocene complexes (cf. Chemie in unserer Zeit, 1994, 28, 204, 205). In particular, substituted indanones can be used to prepare bridged chiral metallocenes which are of great importance as highly active catalysts in olefin polymerization (cf. EP-A 129 368). The catalyst properties can be influenced in 15 a targeted manner by variation of the ligand system, e.g. by substitution. This makes it possible to achieve the desired degree of change in the polymer yield, the tacticity or the melting point of the polymers (New J. Chem., 1990, 14, 499; Organomet., 1990, 9, 3098; Angew. Chem., 1990, 102, 339; 20 EP-A 316 155; EP-A 351 392). Bridged zirconocenes containing, as π ligands, substituted indenyl radicals which bear the bridge in position 1, preferably a hydrocarbon radical in position 2 and a hydrocarbon radical, preferably an aryl radical, in position 4 have been found to be particularly active and stereoselective 25 catalyst systems (EP 0 576 970 A1; EP 0 629 632 A2). The ligand systems used for these highly active metallocenes are prepared from the corresponding indenes which are in turn obtained from indanones which are substituted in the appropriate positions (EP 0 576 970 A1; EP 0 629 632 A2). These indanones are 30 synthesized from commercially available precursors or precursors known in the literature, for example as follows:

EP 0 576 970 A1:



The 2-methyl-4-phenylindanone is converted into the corresponding
45 indene, for example by reduction of the ketone function to the
alcohol and subsequent dehydration.

EP 0 629 632 A2:



35

The three synthetic routes shown by way of example go through 2-, 4-substituted indanones which have in each case been obtained by Friedel-Crafts cyclization of the corresponding 3-arylpropionic acids. The syntheses are multistage processes in which relatively expensive starting compounds are used. Furthermore, in the syntheses disclosed in EP 0 629 632, the introduction of a protective group cannot be avoided. The processes shown are thus very costly routes.

It is therefore an object of the present invention to find a simple, flexible, inexpensive process for preparing substituted indanones which are important intermediates for preparing active compounds and metallocene complexes.

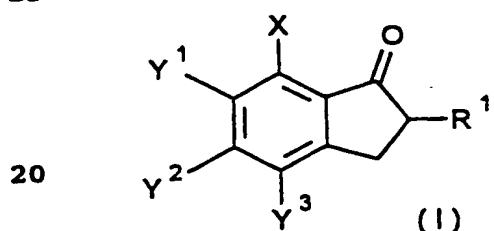
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We have now surprisingly found that substituted indanones which contain a leaving group can be used to prepare, in a simple manner, other indanones which can be used, inter alia, for preparing active compounds and metallocene complexes.

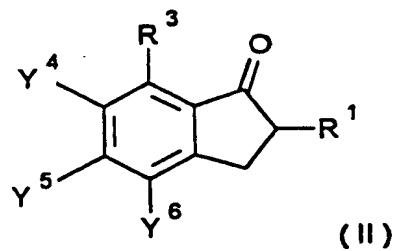
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The present invention accordingly provides a process for the preparation of indanones of the formula II from indanones of the formula I or of indanones of the formula IIIa from indanones of the formula Ia

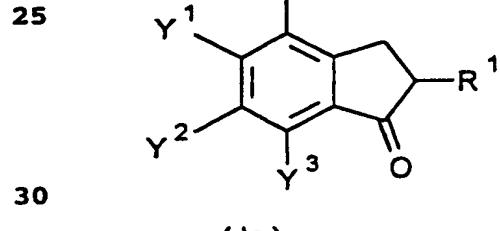
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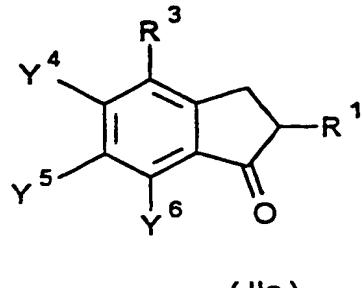
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25



30



(Ia)

(IIa)

35

which comprises reacting an indanone of the formula I or Ia with a coupling component, where, in the formulae I, Ia, II and IIa,

40

R¹ is a C₁-C₄₀-group such as a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, e.g. a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₂₀-alkylaryl group or a C₇-C₂₀-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋,

45

- SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₂₀-alkynyl group which may bear one or more identical or different halogen,
- 5 OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, where the alkenyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-,
- 10 -SiR²₃ or -OSiR²₃ substituents, or R¹ is an OR², SR², NR²₂, PR²₂, SiR²₃ or OSiR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group such as a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR²,
- 15 SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents or two radicals R² may be joined to form a ring system, or R¹ is a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents,
- 20 x is a leaving group such as a diazonium group, a halogen atom or a C₁-C₄₀-, preferably C₁-C₁₀-group which is bound via a heteroatom such as an atom of Group 13, 14, 15 or 16 of the Periodic Table of the Elements, e.g. boron, silicon, tin, oxygen or sulfur, for example C₁-C₄₀-alkylsulfonate, C₁-C₄₀-haloalkylsulfonate,
- 25 C₆-C₄₀-arylsulfonate, C₆-C₄₀-haloarylsulfonate, C₇-C₄₀-arylalkyl-sulfonate, C₇-C₄₀-haloarylalkylsulfonate, C₁-C₄₀-alkylcarboxylate, C₁-C₄₀-haloalkylcarboxylate, C₆-C₄₀-arylcarboxylate, C₆-C₄₀-halo-arylcarboxylate, C₇-C₄₀-arylalkylcarboxylate, C₇-C₄₀-haloarylalkyl-carboxylate, formate, C₁-C₄₀-alkyl carbonate, C₁-C₄₀-haloalkyl
- 30 carbonate, C₆-C₄₀-aryl carbonate, C₆-C₄₀-haloaryl carbonate, C₇-C₄₀-arylalkyl carbonate, C₇-C₄₀-haloarylalkyl carbonate, C₁-C₄₀-alkyl phosphonate, C₁-C₄₀-haloalkyl phosphonate, C₆-C₄₀-aryl phosphonate, C₆-C₄₀-haloaryl phosphonate, C₇-C₄₀-arylalkyl phosphonate or C₇-C₄₀-haloarylalkyl phosphonate,
- 35 R³ is a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, for example a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OR², SR², NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, COR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different

5

- halogen, OR², SR²NR²₂₋, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², CO₂R², COR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents,
- 10 or R³ is a halogen atom or a PR²₂, B(OR²)₂, SiR²₃ or SnR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group, eg. a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents,
- 15 or two radicals R² may be joined to form a ring system, or R³ is a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents,
- y¹, y² and y³ are identical or different and are each a hydrogen atom or are as defined for X or R³, and
- 20 y⁴, y⁵ and y⁶ are identical or different and are each a hydrogen atom or are as defined for R³.

In the process of the present invention, the indanones of the formula I or Ia are converted directly into the indanones of the formula II or IIa in one reaction step by reaction with the coupling component. In this reaction, no use is made of protective groups for the carbonyl function of the indanone of the formula I or Ia.

30 For the purposes of this application, the term "heteroatom" refers to any atom of the Periodic Table of the Elements with the exception of carbon and hydrogen. A heteroatom is preferably an atom of Group 14, 15 or 16 of the Periodic Table of the Elements with the exception of carbon. The term "heterocyclic group" refers to a heteroatom-containing cyclic group.

In the process of the present invention, particular preference is given to using indanones of the formula I or Ia in which

40 X is chlorine, bromine, iodine, triflate, nonaflate, mesylate, ethylsulfonate, benzenesulfonate, tosylate, triisopropylbenzene-sulfonate, formate, acetate, trifluoroacetate, nitrobenzoate, halogenated arylcarboxylates, in particular fluorinated benzoate, methyl carbonate, ethyl carbonate, benzyl carbonate, tert-butyl

45 carbonate, dimethyl phosphonate, diethyl phosphonate, diphenyl phosphonate or diazonium,

R¹ is a linear, branched or cyclic C₁-C₈-alkyl group which may bear one or more identical or different fluorine, chlorine, OR², PR²₂-, NR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₁₀-aryl group which may bear one or more identical or different fluorine,

5 chlorine, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₂-alkylaryl or arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, chlorine, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different fluorine, chlorine,

10 OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₈-alkenyl group or a C₂-C₈-alkynyl group which may each bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents, a C₈-C₁₂-arylalkenyl group which may bear one or more identical or different fluorine, chlorine, OR² or NR²₂

15 substituents, or R¹ is an OR², PR²₂, NR²₂, -SiR²₃ or -OSiR²₃ group, where R² are identical or different and are each a C₁-C₄-alkyl group or C₆-C₁₀-aryl group, where the alkyl group may bear one or more identical or different fluorine, chlorine, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl group may bear

20 one or more identical or different fluorine, chlorine, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or R¹ is a C₁-C₂₀-heterocyclic group, with preferred heteroatoms being oxygen, nitrogen, sulfur, phosphorus and silicon, which may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents,

25 R³ is a C₁-C₂₀-group such as a linear, branched or cyclic C₁-C₁₀-alkyl group which may bear one or more identical or different fluorine, OR², NR²₂- or -OSiR²₃ substituents, a C₁-C₁₄-aryl group which may bear fluorine, chlorine, OR², SR², NR²₂, NH₂, NO₂, CN, COR₂ or CO₂R₂ substituents, a C₇-C₁₅-alkylaryl

30 group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, OR², NR²₂- or OSiR²₃ substituents, and the aryl part may bear fluorine, chlorine, OR², SR², NR²₂-, NH₂, NO₂, CN, COR₂ or CO₂R₂ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or

35 different fluorine, OR², CO₂R₂, COR₂, NR²₂- or OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different fluorine, OR², NR²₂- or OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, a PR²₂, B(OR²)₂ or SnR²₃ group, where R² are identical or different and are each a C₁-C₄-alkyl group or

40 C₆-aryl group, where the alkyl group may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents and the aryl group may bear fluorine, chlorine, OR² or NR²₂ substituents and, in addition, two radicals R² may be joined to one another to form a ring system, a C₁-C₁₄-heterocyclic

45 group, where preferred heteroatoms are oxygen, nitrogen or sulfur

and the group may in turn bear C₁-C₆-radicals or heteroatoms as substituents,

y¹, y² and y³ are identical or different and are each a hydrogen atom or are as defined for R³ or X and at least one of the radicals y¹, y² and y³, preferably y³, is a hydrogen atom, y⁴, y⁵ and y⁶ are identical or different and are each a hydrogen atom or are as defined for R³ and at least one of the radicals y⁴, y⁵ and y⁶, preferably y⁶, is a hydrogen atom.

10

Very particular preference is given to indanones of the formula I or Ia in which X is chlorine, bromine, iodine, triflate, nonaflate, mesylate, tosylate or diazonium, R¹ is a linear, branched or cyclic C₁-C₈-alkyl group which may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents, a phenyl group which may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents, a C₇-C₁₂-alkylaryl or arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents and the aryl part may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents, a C₂-C₈-alkenyl group or a C₂-C₈-alkynyl group which may each bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents, a C₈-C₁₂-arylalkenyl group which may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents, or R¹ is an OR², SiR²₃ or -OSiR²₃ group, where R² are identical or different and are each a C₁-C₄-alkyl group or phenyl group, where the alkyl group may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents and the aryl group may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents, or R¹ is a C₁-C₁₆-heterocyclic group, where preferred heteroatoms are oxygen, nitrogen, sulfur and silicon and the group may in turn bear C₁-C₁₀-radicals or heteroatoms as substituents, y¹, y² or y³ are identical or different and are each a hydrogen atom, chlorine, bromine, iodine, triflate, nonaflate, mesylate, tosylate or diazonium, or y¹, y² or y³ are each a linear, branched or cyclic C₁-C₈-alkyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₁₄-aryl group which may bear one or more identical or different halogen, OR², SR²NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, COR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OR², SR²NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, PR²₂-, -SiR²₃ or -OSiR²₃

substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₈-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-,
 5 -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents,
 or Y¹, Y² or Y³ are each a halogen atom or an NR²₂, PR²₂, B(OR²)₂, SiR²₃ or SnR²₃ group, where R² are identical or different and are
 10 each a C₁-C₂₀-hydrocarbon group, eg. a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or Y¹, Y² or Y³ are each a C₁-C₂₀-heterocyclic group which
 15 is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents, and at least two of the radicals Y¹, Y² and Y³ are each a hydrogen atom, preferably Y¹ and Y³.

R³ is a C₁-C₁₄-group such as a linear, branched or cyclic
 20 C₁-C₈-alkyl group which may bear one or more identical or different fluorine, OR^{2a}, NR^{2a}₂- or OSiR^{2a}₃ substituents, a C₆-C₁₄-aryl group which may bear fluorine, chlorine, R², OR^{2a} or NR^{2a}₂ substituents, a C₇-C₁₀-alkyl-aryl group or C₇-C₁₀-arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, OR^{2a}, NR^{2a}₂- or OSiR^{2a}₃ substituents and the aryl part may bear one or more identical or different fluorine, chlorine, OR^{2a} or NR^{2a}₂ substituents, a C₂-C₈-alkenyl group which may bear one or more identical or different fluorine, OR^{2a}, CO²R^{2a} or NR^{2a}₂
 25 substituents, a C₂-C₈-alkynyl group which may bear one or more identical or different fluorine, OR^{2a} or NR^{2a}₂ substituents, a C₈-C₁₂-arylalkenyl group, a PR^{2a}₂, B(OR^{2a})₂ or SnR^{2a}₃ group, where R^{2a} are identical or different and are each a linear or branched C₁-C₄-alkyl group which may bear one or more fluorine
 30 substituents, or a phenyl group which may bear one or more identical or different fluorine or OR^{2a} substituents, and, in addition, two radicals R^{2a} may be joined to one another to form a ring system, a C₁-C₁₄-heterocyclic group, where preferred heteroatoms are oxygen, nitrogen or sulfur and the group may in
 35 turn bear C₁-C₄-radicals or heteroatoms as substituents, and Y⁴, Y⁵ and Y⁶ are identical or different and are each a hydrogen atom or R³ and at least two of the radicals Y⁴, Y⁵ and Y⁶ are hydrogen, preferably Y⁴ and Y⁶.
 40 Illustrative examples of indanones of the formula I, which do not, however, restrict the scope of the invention, are:
 45

- 2-methyl-7-chloro-1-indanone
2-methyl-7-bromo-1-indanone
2-methyl-7-iodo-1-indanone
2-methyl-7-trifluoroacetoxy-1-indanone
5 2-methyl-7-trifluoromethanesulfonyloxy-1-indanone
2-methyl-7-methanesulfonyloxy-1-indanone
2-methyl-7-ethanesulfonyloxy-1-indanone
2-methyl-7-(*p*-toluenesulfonyloxy)-1-indanone
2-methyl-7-benzenesulfonyloxy-1-indanone
10 2-methyl-7-(2,4,6-trisopropylbenzenesulfonyloxy)-1-indanone
2-methyl-7-pentafluorobenzenesulfonyloxy-1-indanone
2-methyl-7-nonafluorobutanesulfonyloxy-1-indanone
2-methyl-7-acetoxy-1-indanone
2-methyl-7-formyloxy-1-indanone
15 2-methyl-7-pentafluorobenzoyloxy-1-indanone
2-methyl-7-(*p*-nitrobenzoyloxy)-1-indanone
2-methyl-7-methoxycarbonyloxy-1-indanone
2-methyl-7-tert-butyloxycarbonyloxy-1-indanone
2-methyl-7-ethoxycarbonyloxy-1-indanone
20 2-methyl-7-benzyloxycarbonyloxy-1-indanone
2-methyl-7-dimethylphosphonoxy-1-indanone
2-methyl-7-diethylphosphonoxy-1-indanone
2-methyl-7-diphenylphosphonoxy-1-indanone
2-methyl-7-diazonium-1-indanone chloride
25 2-methyl-7-diazonium-1-indanone tetrafluoroborate
2-methyl-7-diazonium-1-indanone sulfate
2-methyl-4-vinyl-7-bromo-1-indanone
2-methyl-5-butyl-7-bromo-1-indanone
2-methyl-5-fluoro-7-bromo-1-indanone
30 2-methyl-4-isopropyl-7-bromo-1-indanone
2-methyl-5,7-dibromo-1-indanone
2-methyl-5,7-dichloro-1-indanone
2-methyl-6,7-dichloro-1-indanone
2-methyl-5-chloro-7-bromo-1-indanone
35 2-methyl-4-phenyl-7-diazonium-1-indanone chloride
2-methyl-4-cyclohexyl-7-diazonium-1-indanone tetrafluoroborate
2,5-dimethyl-7-chloro-1-indanone
2,4-dimethyl-7-bromo-1-indanone
2,6-dimethyl-7-chloro-1-indanone
40 2-methyl-5-butyl-7-chloro-1-indanone
2-methyl-5-isopropyl-7-trifluoromethanesulfonyloxy-1-indanone
2-methyl-5-tert-butyl-7-methanesulfonyloxy-1-indanone
2-methyl-5-phenyl-7-bromo-1-indanone
2-methyl-5-(3,5-dimethoxyphenyl)-7-iodo-1-indanone
45 2-methyl-5-benzyl-7-chloro-1-indanone
2-methyl-5-methoxy-7-chloro-1-indanone
2-methyl-5-phenoxy-7-chloro-1-indanone

10

2-methyl-6-methoxy-7-chloro-1-indanone
2-methyl-6-isopropoxy-7-bromo-1-indanone
2-methyl-6-trimethylsilyloxy-7-bromo-1-indanone
2-methyl-5-vinyl-7-(p-toluenesulfonyloxy)-1-indanone
5 2-methyl-6-bromo-7-trifluoroacetoxy-1-indanone
2-methyl-6-phenyl-7-bromo-1-indanone
2-methyl-4-methoxy-7-chloro-1-indanone
2-methyl-4-diisopropylamino-7-chloro-1-indanone

10 2-trifluoromethyl-7-chloro-1-indanone
2-trifluoromethyl-7-bromo-1-indanone
2-trifluoromethyl-4-methyl-7-chloro-1-indanone
2-trifluoromethyl-5-isobutyl-7-trifluoromethanesulfonyloxy-
1-indanone

15
2-ethyl-7-chloro-1-indanone
2-ethyl-7-bromo-1-indanone
2-ethyl-7-diazonium-1-indanone tetrafluoroborate
2-ethyl-7-methanesulfonyloxy-1-indanone

20 2-ethyl-4-trimethylsilyloxy-7-trifluoromethanesulfonyloxy-
1-indanone
2-ethyl-5-methyl-7-bromo-1-indanone
2-ethyl-4-benzyl-7-bromo-1-indanone
2-ethyl-7-diazonium-1-indanone tetrafluoroborate

25 2-n-propyl-7-chloro-1-indanone
2-n-propyl-7-bromo-1-indanone
2-n-propyl-5,7-dichloro-1-indanone
2-n-propyl-7-trifluoromethanesulfonyloxy-1-indanone
2,6-diethyl-7-diazonium-1-indanone chloride

30 2-butyl-7-chloro-1-indanone
2-butyl-5-fluoro-7-chloro-1-indanone
2-butyl-5,7-dichloro-1-indanone
2-isopropyl-7-chloro-1-indanone
2-isopropyl-7-bromo-1-indanone

35 2-isopropyl-7-iodo-1-indanone
2-isopropyl-5-diphenylphosphino-7-nonafluorobutanesulfonyloxy-
1-indanone
2-phenyl-4-dimethylamino-7-bromo-1-indanone
2-phenyl-7-chloro-1-indanone

40 2-(2-pyridyl)-7-bromo-1-indanone
2-(2-furyl)-7-iodo-1-indanone
2-cyclohexyl-7-chloro-1-indanone
2-cyclohexyl-7-bromo-1-indanone
2-cyclohexyl-7-trifluoromethanesulfonyloxy-1-indanone

45 2-isobutyl-7-chloro-1-indanone
2-isobutyl-7-bromo-1-indanone
2-tert-butyl-7-chloro-1-indanone

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- 2-*tert*-butyl-7-iodo-1-indanone
2-benzyl-7-chloro-1-indanone
2-allyl-7-chloro-1-indanone
2-vinyl-7-trifluoromethanesulfonyloxy-1-indanone
5 2-(2-trimethylsilylethyn-1-yl)-6-benzyl-7-chloroindanone
2-(hex-1-ynyl)-7-trifluoromethanesulfonyloxy-1-indanone
2-trimethylsilyl-7-bromo-1-indanone
2-trimethylsilyloxy-7-bromo-1-indanone
2-dimethylamino-7-trifluoromethanesulfonyloxy-1-indanone
10 2-N-pyrrolidino-7-chloro-1-indanone
2-diphenylphosphino-5-isopropyl-7-bromo-1-indanone
2-methoxy-6-allyl-7-chloro-1-indanone
2,6-dimethoxy-7-bromo-1-indanone
2-phenoxy-5-dimethylamino-7-trifluoromethanesulfonyloxy-1-indanone
15 2-(2-methoxyethyl)-7-chloro-1-indanone
2-(3-chloropropyl)-7-chloro-1-indanone

2,4,5,6-tetramethyl-7-chloro-1-indanone
2-methyl-4-phenyl-5-methoxy-7-bromo-1-indanone
20 2-butyl-5-benzyl-6-bromo-7-trifluoromethanesulfonyloxy-1-indanone
2-trimethylsilyloxy-4-methoxy-5-allyl-7-diazonium-1-indanone
tetrafluoroborate
2-N-piperidino-4-fluoro-5,7-dibromo-1-indanone
2-isopropyl-4-cyclohexyl-5-methyl-7-trimethylstannyl-1-indanone
25 2,5-dimethoxy-4-bromo-6-trifluoromethyl-7-iodo-1-indanone
2-ethyl-4-dimethylamino-5-trimethylsilyl-7-chloroindanone
2-trifluoroethoxy-4-thiomethoxy-6-butyl-7-bromo-1-indanone
2-triethylsilyl-5,6-difluoro-7-methanesulfonyloxy-1-indanone
2,5-diphenyl-7-bromo-1-indanone
30 Illustrative examples of indanones of the formula Ia, which,
however, do not restrict the scope of the invention, are:

2-methyl-4-chloro-1-indanone
35 2-methyl-4-bromo-1-indanone
2-methyl-4-iodo-1-indanone
2-methyl-4-trifluoroacetoxy-1-indanone
2-methyl-4-trifluoromethanesulfonyloxy-1-indanone
2-methyl-4-methanesulfonyloxy-1-indanone
40 2-methyl-4-ethanesulfonyloxy-1-indanone
2-methyl-4-(*p*-toluenesulfonyloxy)-1-indanone
2-methyl-4-benzenesulfonyloxy-1-indanone
2-methyl-4-(2,4,6-triisopropylbenzenesulfonyloxy)-1-indanone
2-methyl-4-pentafluorobenzenesulfonyloxy-1-indanone
45 2-methyl-4-nonafluorobutanesulfonyloxy-1-indanone
2-methyl-4-acetoxy-1-indanone
2-methyl-4-formyloxy-1-indanone

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- 2-methyl-4-pentafluorobenzoyloxy-1-indanone
2-methyl-4-(p-nitrobenzoyloxy)-1-indanone
2-methyl-4-methoxycarbonyloxy-1-indanone
2-methyl-4-tert-butyloxycarbonyloxy-1-indanone
5 2-methyl-4-ethoxycarbonyloxy-1-indanone
2-methyl-4-benzyloxycarbonyloxy-1-indanone
2-methyl-4-dimethylphosphonoxy-1-indanone
2-methyl-4-diethylphosphonoxy-1-indanone
2-methyl-4-diphenylphosphonoxy-1-indanone
10 2-methyl-4-diazonium-1-indanone chloride
2-methyl-4-diazonium-1-indanone tetrafluoroborate
2-methyl-4-diazonium-1-indanone sulfate
2-methyl-7-vinyl-4-bromo-1-indanone
2-methyl-5-butyl-4-bromo-1-indanone
15 2-methyl-6-fluoro-4-bromo-1-indanone
2-methyl-7-isopropyl-4-bromo-1-indanone

2-methyl-4,7-dibromo-1-indanone
2-methyl-5,4-dichloro-1-indanone
20 2-methyl-6,4-dichloro-1-indanone
2-methyl-4,7-dichloro-1-indanone
2-methyl-5-chloro-4-bromo-1-indanone
2-methyl-7-phenyl-4-diazonium-1-indanone chloride
2-methyl-7-cyclohexyl-4-diazonium-1-indanone tetrafluoroborate
25 2,5-dimethyl-4-chloro-1-indanone
2,7-dimethyl-4-bromo-1-indanone
2,6-dimethyl-4-chloro-1-indanone
2-methyl-5-butyl-4-chloro-1-indanone
2-methyl-5-isopropyl-4-trifluoromethanesulfonyloxy-1-indanone
30 2-methyl-5-tert-butyl-4-methanesulfonyloxy-1-indanone
2-methyl-5-phenyl-4-bromo-1-indanone
2-methyl-5-(3,5-dimethoxyphenyl)-4-iodo-1-indanone
2-methyl-6-benzyl-4-chloro-1-indanone
2-methyl-6-methoxy-4-chloro-1-indanone
35 2-methyl-5-phenoxy-4-chloro-1-indanone
2-methyl-6-methoxy-4-chloro-1-indanone
2-methyl-6-isopropoxy-4-bromo-1-indanone
2-methyl-6-trimethylsilyloxy-4-bromo-1-indanone
2-methyl-5-vinyl-4-(p-toluenesulfonyloxy)-1-indanone
40 2-methyl-6-bromo-4-trifluoroacetoxy-1-indanone
2-methyl-6-phenyl-4-bromo-1-indanone
2-methyl-7-methoxy-4-chloro-1-indanone
2-methyl-7-diisopropylamino-4-chloro-1-indanone

45 2-trifluoromethyl-4-chloro-1-indanone
2-trifluoromethyl-4-bromo-1-indanone
2-trifluoromethyl-4-methyl-4-chloro-1-indanone

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- 2-trifluoromethyl-5-isobutyl-4-trifluoromethanesulfonyloxy-
1-indanone
- 2-ethyl-4-chloro-1-indanone
- 5 2-ethyl-4-bromo-1-indanone
2-ethyl-4-diazonium-1-indanone tetrafluoroborate
2-ethyl-4-methanesulfonyloxy-1-indanone
2-ethyl-5-trimethylsilyloxy-4-trifluoromethanesulfonyloxy-
1-indanone
- 10 2-ethyl-5-methyl-4-bromo-1-indanone
2-ethyl-7-benzyl-4-bromo-1-indanone
2-ethyl-4-diazonium-1-indanone tetrafluoroborate
2,6-diethyl-4-diazonium-1-indanone chloride
2-n-propyl-4-chloro-1-indanone
- 15 2-n-propyl-4-bromo-1-indanone
2-n-propyl-4,6-dichloro-1-indanone
2-n-propyl-7-trifluoromethanesulfonyloxy-1-indanone
2-butyl-4-chloro-1-indanone
2-butyl-4-bromo-1-indanone
- 20 2-butyl-5-fluoro-4-chloro-1-indanone
2-butyl-4,5-dichloro-1-indanone
2-isopropyl-4-chloro-1-indanone
2-isopropyl-4-bromo-1-indanone
2-isopropyl-4-iodo-1-indanone
- 25 2-isopropyl-5-diphenylphosphino-4-nonafluorobutanesulfonyloxy-
1-indanone
2-phenyl-7-dimethylamino-4-bromo-1-indanone
2-phenyl-4-chloro-1-indanone
2-(2-pyridyl)-4-bromo-1-indanone
- 30 2-(2-furyl)-4-iodo-1-indanone
2-cyclohexyl-4-chloro-1-indanone
2-cyclohexyl-4-bromo-1-indanone
2-cyclohexyl-4-trifluoromethanesulfonyloxy-1-indanone
2-isobutyl-4-chloro-1-indanone
- 35 2-isobutyl-4-bromo-1-indanone
2-tert-butyl-4-chloro-1-indanone
2-tert-butyl-4-iodo-1-indanone
2-benzyl-4-chloro-1-indanone
2-allyl-4-chloro-1-indanone
- 40 2-vinyl-4-trifluoromethanesulfonyloxy-1-indanone
2-(2-trimethylsilylethyn-1-yl)-6-benzyl-4-chloroindanone
2-(hex-1-ynyl)-4-trifluoromethanesulfonyloxy-1-indanone
2-trimethylsilyl-4-bromo-1-indanone
2-trimethylsilyloxy-4-bromo-1-indanone
- 45 2-dimethylamino-4-trifluoromethanesulfonyloxy-1-indanone
2-N-pyrrolidino-4-chloro-1-indanone
2-diphenylphosphino-5-isopropyl-4-bromo-1-indanone

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- 2-methoxy-6-allyl-4-chloro-1-indanone
 2,6-dimethoxy-4-bromo-1-indanone
 2-phenoxy-5-dimethylamino-4-trifluoromethanesulfonyloxy-1-indanone
 2-(2-methoxyethyl)-4-chloro-1-indanone
5 2-(3-chloropropyl)-4-chloro-1-indanone
- 2,5,6,7-tetramethyl-4-chloro-1-indanone
 2-methyl-7-phenyl-5-methoxy-4-bromo-1-indanone
 2-butyl-5-benzyl-6-bromo-4-trifluoromethanesulfonyloxy-1-indanone
10 2-trimethylsilyloxy-7-methoxy-5-allyl-4-diazonium-1-indanone
 tetrafluoroborate
 2-N-piperidino-7-fluoro-5,4-dibromo-1-indanone
 2-isopropyl-7-cyclohexyl-5-methyl-4-trimethylstannyl-1-indanone
 2,5-dimethoxy-7-bromo-6-trifluoromethyl-4-iodo-1-indanone
15 2-ethyl-7-dimethylamino-5-trimethylsilyl-4-chloroindanone
 2-trifluoroethoxy-7-thiomethoxy-6-butyl-4-bromo-1-indanone
 2-triethylsilyl-5,6-difluoro-4-methanesulfonyloxy-1-indanone
 2,5-diphenyl-4-bromo-1-indanone
- 20** Illustrative examples of indanones of the formula II, which, however, do not restrict the scope of the invention, are:
 2-methyl-7-phenyl-1-indanone
 2-methyl-7-(1-naphthyl)-1-indanone
 2-methyl-6-(2-naphthyl)-1-indanone
25 2-methyl-7-(2-methyl-1-naphthyl)-1-indanone
 2-methyl-7-(4-methyl-1-naphthyl)-1-indanone
 2-methyl-7-(4-methoxy-1-naphthyl)-1-indanone
 2-methyl-7-(6-methoxy-2-naphthyl)-1-indanone
 2-methyl-7-(4-methylphenyl)-1-indanone
30 2-methyl-7-(3-methylphenyl)-1-indanone
 2-methyl-7-(2-methylphenyl-1-indanone
 2-methyl-7-(3,5-dimethylphenyl)-1-indanone
 2-methyl-7-(2,3-dimethylphenyl)-1-indanone
 2-methyl-7-(2,4-dimethylphenyl)-1-indanone
35 2-methyl-7-(2,5-dimethylphenyl)-1-indanone
 2-methyl-7-(3-butylphenyl)-1-indanone
 2-methyl-7-(4-tert-butylphenyl)-1-indanone
 2-methyl-7-(4-ethylphenyl)-1-indanone
 2-methyl-7-(4-isopropylphenyl)-1-indanone
40 2-methyl-7-(3,5-di-tert-butylphenyl)-1-indanone
 2-methyl-7-mesityl-1-indanone
 2-methyl-7-(4-biphenyl)-1-indanone
 2-methyl-7-(3-biphenyl)-1-indanone
 2-methyl-7-(2-biphenyl)-1-indanone
45 2-methyl-7-(3,5-diphenylphenyl)-1-indanone
 2-methyl-7-(4-styryl)-1-indanone
 2-methyl-7-(3-styryl)-1-indanone

15

- 2-methyl-7-(2-styryl)-1-indanone
2-methyl-7-(9-anthracenyl)-1-indanone
2-methyl-7-(9-phenanthrenyl)-1-indanone
2-methyl-7-(2-hydroxyphenyl)-1-indanone
5 2-methyl-7-(4-hydroxyphenyl)-1-indanone
2-methyl-7-(3-hydroxyphenyl)-1-indanone
2-methyl-7-(2,4-dihydroxyphenyl)-1-indanone
2-methyl-7-(3,5-dihydroxyphenyl)-1-indanone
2-methyl-7-(4-methoxyphenyl)-1-indanone
10 2-methyl-7-(3-methoxyphenyl)-1-indanone
2-methyl-7-(2-methoxyphenyl)-1-indanone
2-methyl-7-(2,4-dimethoxyphenyl)-1-indanone
2-methyl-7-(3,5-dimethoxyphenyl)-1-indanone
2-methyl-7-(3,4,5-trimethoxyphenyl)-1-indanone
15 2-methyl-7-(4-phenoxyphenyl)-1-indanone
2-methyl-7-(3,4-methylenedioxyphenyl)-1-indanone
2-methyl-7-(4-thioanisyl)-1-indanone
2-methyl-7-(3-thioanisyl)-1-indanone
2-methyl-7-(4-nitrophenyl)-1-indanone
20 2-methyl-7-(3-nitrophenyl)-1-indanone
2-methyl-7-(2-nitrophenyl)-1-indanone
2-methyl-7-(4-methyl-3-nitrophenyl)-1-indanone
2-methyl-7-(4-methoxycarbonylphenyl)-1-indanone
2-methyl-7-(3-methoxycarbonylphenyl)-1-indanone
25 2-methyl-7-(2-methoxycarbonylphenyl)-1-indanone
2-methyl-7-(4-carboxyphenyl)-1-indanone
2-methyl-7-(2-carboxyphenyl)-1-indanone
2-methyl-7-(4-formylphenyl)-1-indanone
2-methyl-7-(4-acetylphenyl)-1-indanone
30 2-methyl-7-(4-pivaloylphenyl)-1-indanone
2-methyl-7-(4-aminophenyl)-1-indanone
2-methyl-7-(3-aminophenyl)-1-indanone
2-methyl-7-(2-aminophenyl)-1-indanone
2-methyl-7-(4-dimethylaminophenyl)-1-indanone
35 2-methyl-7-(3-dimethylaminophenyl)-1-indanone
2-methyl-7-(4-(1-pyrrolidino)phenyl)-1-indanone
2-methyl-7-(4-hydrazinophenyl)-1-indanone
2-methyl-7-(4-cyanophenyl)-1-indanone
2-methyl-7-(3-cyanophenyl)-1-indanone
40 2-methyl-7-(2-cyanophenyl)-1-indanone
2-methyl-7-(4-trifluoromethoxyphenyl)-1-indanone
2-methyl-7-(4-fluorophenyl)-1-indanone
2-methyl-7-(4-bromophenyl)-1-indanone
2-methyl-7-(2,4-difluorophenyl)-1-indanone
45 2-methyl-7-(4-chlorophenyl)-1-indanone
2-methyl-7-(3,5-dichlorophenyl)-1-indanone
2-methyl-7-(4-trifluoromethylphenyl)-1-indanone

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- 2-methyl-7-(3-trifluoromethylphenyl)-1-indanone
 2-methyl-7-(3,5-bis(trifluoromethyl)phenyl)-1-indanone
 2-methyl-7-(2,4-bis(trifluoromethyl)phenyl)-1-indanone
 2-methyl-7-(2-furyl)-1-indanone
 5 2-methyl-7-(3-furyl)-1-indanone
 2-methyl-7-(5-methyl-2-furyl)-1-indanone
 2-methyl-7-(benzofuryl)-1-indanone
 2-methyl-7-(2-thiophenyl)-1-indanone
 2-methyl-7-(5-methyl-2-thiophenyl)-1-indanone
 10 2-methyl-7-(3-thiophenyl)-1-indanone
 2-methyl-7-(5-isobutyl-2-thiophenyl)-1-indanone
 2-methyl-7-(benzothiophenyl)-1-indanone
 2-methyl-7-(N-methyl-2-pyrrolyl)-1-indanone
 2-methyl-7-(N-methyl-3-pyrrolyl)-1-indanone
 15 2-methyl-7-(2-pyridyl)-1-indanone
 2-methyl-7-(3-pyridyl)-1-indanone
 2-methyl-7-(4-pyridyl)-1-indanone
 2-methyl-7-(2-pyrimidyl)-1-indanone
 2-methyl-7-(2-quinolyl)-1-indanone
 20 2-methyl-7-(3-quinolyl)-1-indanone
 2-methyl-7-(4-isoquinolyl)-1-indanone
 2-methyl-7-(2-thiazolyl)-1-indanone
 2-methyl-7-(2-benzothiazolyl)-1-indanone
 2-methyl-7-(2-N-methylimidazolyl)-1-indanone
 25 2-methyl-7-(2-N-methylbenzoimidazolyl)-1-indanone
 2-methyl-7-(2-oxazolyl)-1-indanone
 2-methyl-7-(N-methyltriazolyl)-1-indanone
 2-methyl-7-butyl-1-indanone
 2-methyl-7-cyclohexyl-1-indanone
 30 2-methyl-7-isopropyl-1-indanone
 2-methyl-7-benzyl-1-indanone
 2-methyl-7-(hex-1-en-6-yl)-1-indanone
 2-methyl-7-(hex-1-en-1-yl)-1-indanone
 2-methyl-7-vinyl-1-indanone
 35 2-methyl-7-(2-trimethylsilylethen-1-yl)-1-indanone
 2-methyl-7-(2-phenylethyn-1-yl)-1-indanone
 2-methyl-7-(2-tert-butylethyn-1-yl)-1-indanone
 2-methyl-7-allyl-1-indanone
 2-methyl-7-(2-trimethylsilylethyn-1-yl)-1-indanone
 40 2-methyl-7-(2-phenylethen-1-yl)-1-indanone
 2-methyl-7-trimethylstannyl-1-indanone
 2-methyl-7-tributylstannyl-1-indanone
 2-methyl-7-triphenylstannyl-1-indanone
 2-methyl-7-(boronic acid pinacol ester)-1-indanone
 45 2-methyl-7-(boronic acid trimethylene glycol ester)-1-indanone
 2-methyl-7-(B-catecholborane)-1-indanone
 2-methyl-7-diphenylphosphino-1-indanone

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- 2-methyl-7-dibutylphosphino-1-indanone
2-methyl-7-(methoxyphenylmethylphosphino)-1-indanone
2-ethyl-7-phenyl-1-indanone
2-ethyl-7-(4-tolyl)-1-indanone
5 2-ethyl-7-naphthyl-1-indanone
2-ethyl-7-(2-furyl)-1-indanone
2-ethyl-7-cyclohexyl-1-indanone
2-ethyl-7-(4-tert-butylphenyl)-1-indanone
2-n-propyl-7-phenyl-1-indanone
10 2-n-propyl-7-naphthyl-1-indanone
2-n-propyl-7-(4-tert-butylphenyl)-1-indanone
2-n-propyl-7-(4-methylphenyl)-1-indanone
2-n-butyl-7-phenyl-1-indanone
2-n-butyl-7-naphthyl-1-indanone
15 2-n-butyl-7-(4-tert-butylphenyl)-1-indanone
2-n-butyl-7-(4-methylphenyl)-1-indanone
2-isopropyl-7-(2-pyridyl)-1-indanone
2-isopropyl-7-phenyl-1-indanone
2-isopropyl-7-naphthyl-1-indanone
20 2-isobutyl-7-phenyl-1-indanone
2-isobutyl-7-naphthyl-1-indanone
2-cyclohexyl-7-phenyl-1-indanone
2-trifluoromethyl-7-phenyl-1-indanone
2-trifluoromethyl-7-(4-tolyl)-1-indanone
25 2-trifluoromethyl-7-naphthyl-1-indanone
2-trifluoromethyl-7-(4-methoxyphenyl)-1-indanone
2-trifluoromethyl-7-(3,5-bis(trifluoromethyl)phenyl)-1-indanone
2,4-dimethyl-7-phenyl-1-indanone
2-methyl-4-methoxy-7-phenyl-1-indanone
30 2,6-dimethyl-7-phenyl-1-indanone
2,5-dimethyl-7-phenyl-1-indanone
2,5-dimethyl-7-p-tolyl-1-indanone
2,5-dimethyl-7-(2-thiophenyl)-1-indanone
2,4-methyl-7-naphthyl-1-indanone
35 2-methyl-5-phenyl-7-naphthyl-1-indanone
2-methyl-5,7-diphenyl-1-indanone
2-methyl-7-(4-fluorophenyl)-1-indanone
2-methyl-5-diphenylphosphino-7-(4-nitrophenyl)-1-indanone
2-methyl-5-chloro-7-phenyl-1-indanone
40 2,6-dimethyl-7-(4-methoxyphenyl)-1-indanone
2-ethyl-4-methyl-7-(3,5-bis(trifluoromethyl)phenyl)-1-indanone
2-ethyl-5-vinyl-7-(2-furyl)-1-indanone
2-isopropyl-5-trifluoromethyl-7-phenyl-1-indanone
2-cyclohexyl-5-methyl-7-(2-pyridyl)-1-indanone
45 2-trifluoromethyl-4-butyl-7-naphthyl-1-indanone
2,5-trifluoromethyl-7-butyl-1-indanone
2-trimethylsilyl-5-isopropyl-7-(boronic acid pinacol ester)-

- 1-indanone
 2-dimethylamino-6-cyclohexyl-7-trimethylstannyl-1-indanone
 2,4,5,6-tetramethyl-7-phenyl-1-indanone
 5 2-methyl-4-phenyl-5-methoxy-7-naphthyl-1-indanone
 2-butyl-5-benzyl-6-bromo-7-(4-methoxyphenyl)-1-indanone
 2-trimethylsilyloxy-4-methoxy-5-allyl-7-(2-pyridyl)-1-indanone
 2-N-piperidino-4-fluoro-5,7-diphenyl-1-indanone
 2-isopropyl-4-cyclohexyl-5-methyl-7-trimethylstannyl-1-indanone
 10 2,5-dimethoxy-4-bromo-6-trifluoromethyl-7-furyl-1-indanone
 2-ethyl-5-trimethylsilyl-7-(2-tert-butylethynyl)-1-indanone
 2-trifluoroethoxy-4-thiomethoxy-6-butyl-7-vinyl-1-indanone
 2-triethylsilyl-5,6-difluoro-7-(3-cyanophenyl)-1-indanone
 2,5-diphenyl-7-fluoro-1-indanone
 15 Illustrative examples of indanones of the formula IIa, which, however, do not restrict the scope of the invention, are:
 2-methyl-4-phenyl-1-indanone
 2-methyl-4-(1-naphthyl)-1-indanone
 20 2-methyl-4-(2-naphthyl)-1-indanone
 2-methyl-4-(2-methyl-1-naphthyl)-1-indanone
 2-methyl-4-(4-methyl-1-naphthyl)-1-indanone
 2-methyl-4-(4-methoxy-1-naphthyl)-1-indanone
 2-methyl-4-(6-methoxy-2-naphthyl)-1-indanone
 25 2-methyl-4-(4-methylphenyl)-1-indanone
 2-methyl-4-(3-methylphenyl)-1-indanone
 2-methyl-4-(2-methylphenyl)-1-indanone
 2-methyl-4-(3,5-dimethylphenyl)-1-indanone
 2-methyl-4-(2,3-dimethylphenyl)-1-indanone
 30 2-methyl-4-(2,4-dimethylphenyl)-1-indanone
 2-methyl-4-(2,5-dimethylphenyl)-1-indanone
 2-methyl-4-(3-butylphenyl)-1-indanone
 2-methyl-4-(4-tert-butylphenyl)-1-indanone
 2-methyl-4-(3,5-di-tert-butylphenyl)-1-indanone
 35 2-methyl-4-mesityl-1-indanone
 2-methyl-4-(4-biphenyl)-1-indanone
 2-methyl-4-(3-biphenyl)-1-indanone
 2-methyl-4-(2-biphenyl)-1-indanone
 2-methyl-4-(3,5-diphenylphenyl)-1-indanone
 40 2-methyl-4-(4-styryl)-1-indanone
 2-methyl-4-(3-styryl)-1-indanone
 2-methyl-4-(2-styryl)-1-indanone
 2-methyl-4-(9-anthracyenyl)-1-indanone
 2-methyl-4-(9-phenanthrenyl)-1-indanone
 45 2-methyl-4-(2-hydroxyphenyl)-1-indanone
 2-methyl-4-(4-hydroxyphenyl)-1-indanone
 2-methyl-4-(3-hydroxyphenyl)-1-indanone

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- 2-methyl-4-(2,4-dihydroxyphenyl)-1-indanone
2-methyl-4-(3,5-dihydroxyphenyl)-1-indanone
2-methyl-4-(4-methoxyphenyl)-1-indanone
2-methyl-4-(3-methoxyphenyl)-1-indanone
5 2-methyl-4-(2-methoxyphenyl)-1-indanone
2-methyl-4-(2,4-dimethoxyphenyl)-1-indanone
2-methyl-4-(3,5-dimethoxyphenyl)-1-indanone
2-methyl-4-(3,4,5-trimethoxyphenyl)-1-indanone
2-methyl-4-(4-phenoxyphenyl)-1-indanone
10 2-methyl-4-(3,4-methylenedioxyphenyl)-1-indanone
2-methyl-4-(4-thioanisyl)-1-indanone
2-methyl-4-(3-thioanisyl)-1-indanone
2-methyl-4-(4-nitrophenyl)-1-indanone
2-methyl-4-(3-nitrophenyl)-1-indanone
15 2-methyl-4-(2-nitrophenyl)-1-indanone
2-methyl-4-(4-methyl-3-nitrophenyl)-1-indanone
2-methyl-4-(4-methoxycarbonylphenyl)-1-indanone
2-methyl-4-(3-methoxycarbonylphenyl)-1-indanone
2-methyl-4-(2-methoxycarbonylphenyl)-1-indanone
20 2-methyl-4-(4-carboxylphenyl)-1-indanone
2-methyl-4-(2-carboxylphenyl)-1-indanone
2-methyl-4-(4-formylphenyl)-1-indanone
2-methyl-4-(4-acetylphenyl)-1-indanone
2-methyl-4-(4-pivaloylphenyl)-1-indanone
25 2-methyl-4-(4-aminophenyl)-1-indanone
2-methyl-4-(3-aminophenyl)-1-indanone
2-methyl-4-(2-aminophenyl)-1-indanone
2-methyl-4-(4-dimethylaminophenyl)-1-indanone
2-methyl-4-(3-dimethylaminophenyl)-1-indanone
30 2-methyl-4-(4-(1-pyrrolidino)phenyl)-1-indanone
2-methyl-4-(4-hydrazinophenyl)-1-indanone
2-methyl-4-(4-cyanophenyl)-1-indanone
2-methyl-4-(3-cyanophenyl)-1-indanone
2-methyl-4-(2-cyanophenyl)-1-indanone
35 2-methyl-4-(4-trifluoromethoxyphenyl)-1-indanone
2-methyl-4-(4-fluorophenyl)-1-indanone
2-methyl-4-(4-bromophenyl)-1-indanone
2-methyl-4-(2,4-difluorophenyl)-1-indanone
40 2-methyl-4-(4-chlorophenyl)-1-indanone
2-methyl-4-(3,5-dichlorophenyl)-1-indanone
2-methyl-4-(4-trifluoromethylphenyl)-1-indanone
2-methyl-4-(3-trifluoromethylphenyl)-1-indanone
2-methyl-4-(3,5-bis(trifluoromethyl)phenyl)-1-indanone
45 2-methyl-4-(2,4-bis(trifluoromethyl)phenyl)-1-indanone

20

- 2-methyl-4-(2-furyl)-1-indanone
2-methyl-4-(3-furyl)-1-indanone
2-methyl-4-(5-methyl-2-furyl)-1-indanone
2-methyl-4-(benzofuryl)-1-indanone
5 2-methyl-4-(2-thiophenyl)-1-indanone
2-methyl-4-(5-methyl-2-thiophenyl)-1-indanone
2-methyl-4-(3-thiophenyl)-1-indanone
2-methyl-4-(5-isobutyl-2-thiophenyl)-1-indanone
2-methyl-4-(benzothiophenyl)-1-indanone
10 2-methyl-4-(N-methyl-2-pyrrolyl)-1-indanone
2-methyl-4-(N-methyl-3-pyrrolyl)-1-indanone
2-methyl-4-(2-pyridyl)-1-indanone
2-methyl-4-(3-pyridyl)-1-indanone
2-methyl-4-(4-pyridyl)-1-indanone
15 2-methyl-4-(2-pyrimidyl)-1-indanone
2-methyl-4-(2-quinolyl)-1-indanone
2-methyl-4-(3-quinolyl)-1-indanone
2-methyl-4-(4-isoquinolyl)-1-indanone
2-methyl-4-(2-thiazolyl)-1-indanone
20 2-methyl-4-(2-benzothioazolyl)-1-indanone
2-methyl-4-(2-N-methylimidazolyl)-1-indanone
2-methyl-4-(2-N-methylbenzoimidazolyl)-1-indanone
2-methyl-4-(2-oxazolyl)-1-indanone
2-methyl-4-(N-methyltriazolyl)-1-indanone
25
2-methyl-4-butyl-1-indanone
2-methyl-4-cyclohexyl-1-indanone
2-methyl-4-isopropyl-1-indanone
2-methyl-4-benzyl-1-indanone
30 2-methyl-4-(hex-1-en-6-yl)-1-indanone
2-methyl-4-(hex-1-en-1-yl)-1-indanone
2-methyl-4-vinyl-1-indanone
2-methyl-4-(2-trimethylsilylethen-1-yl)-1-indanone
2-methyl-4-(2-phenylethyn-1-yl)-1-indanone
35 2-methyl-4-(2-tert-butylethyn-1-yl)-1-indanone
2-methyl-4-allyl-1-indanone
2-methyl-4-(2-trimethylsilylethyn-1-yl)-1-indanone
2-methyl-4-(2-phenylethen-1-yl)-1-indanone
40 2-methyl-4-trimethylstannyl-1-indanone
2-methyl-4-tributylstannyl-1-indanone
2-methyl-4-triphenylstannyl-1-indanone
2-methyl-4-(boronic acid pinacol ester)-1-indanone
45 2-methyl-4-(boronic acid trimethylene glycol ester)-1-indanone
2-methyl-4-(B-catecholborane)-1-indanone

21

- 2-methyl-4-diphenylphosphino-1-indanone
2-methyl-4-dibutylphosphino-1-indanone
2-methyl-4-(methoxyphenyl-methyl-phosphino)-1-indanone
- 5 2-ethyl-4-phenyl-1-indanone
2-ethyl-4-(4-tolyl)-1-indanone
2-ethyl-4-naphthyl-1-indanone
2-ethyl-4-(2-furyl)-1-indanone
2-ethyl-4-cyclohexyl-1-indanone
- 10 2-ethyl-4-butyl-1-indanone
2-n-propyl-4-phenyl-1-indanone
2-n-propyl-4-naphthyl-1-indanone
2-n-propyl-7-(4-tert-butylphenyl)-1-indanone
2-n-propyl-7-(4-methylphenyl)-1-indanone
- 15 2-n-butyl-7-phenyl-1-indanone
2-n-butyl-7-naphthyl-1-indanone
2-n-butyl-7-(4-tert-butylphenyl)-1-indanone
2-n-butyl-7-(4-methylphenyl)-1-indanone
2-isopropyl-4-(2-pyridyl)-1-indanone
- 20 2-isopropyl-4-phenyl-1-indanone
2-isopropyl-4-naphthyl-1-indanone
2-isobutyl-4-phenyl-1-indanone
2-isobutyl-4-naphthyl-1-indanone
2-cyclohexyl-4-phenyl-1-indanone
- 25 2-trifluoromethyl-4-phenyl-1-indanone
2-trifluoromethyl-4-(4-tolyl)-1-indanone
2-trifluoromethyl-4-naphthyl-1-indanone
2-trifluoromethyl-4-(4-methoxyphenyl)-1-indanone
2-trifluoromethyl-4-(3,5-bis(trifluoromethyl)phenyl)-1-indanone
- 30 2,7-dimethyl-4-phenyl-1-indanone
2-methyl-7-methoxy-4-phenyl-1-indanone
2,6-dimethyl-4-phenyl-1-indanone
2,5-dimethyl-4-phenyl-1-indanone
2,5-dimethyl-4-p-tolyl-1-indanone
- 35 2,5-dimethyl-4-(2-thiophenyl)-1-indanone
2,7-methyl-4-naphthyl-1-indanone
2-methyl-5-phenyl-4-naphthyl-1-indanone
2-methyl-5,4-diphenyl-1-indanone
2-methyl-4-(4-fluorophenyl)-1-indanone
- 40 2-methyl-5-diphenylphosphino-4-(4-nitrophenyl)-1-indanone
2-methyl-5-chloro-4-phenyl-1-indanone
2,6-dimethyl-4-(4-methoxyphenyl)-1-indanone
2-ethyl-7-methyl-4-(3,5-bis(trifluoromethyl)phenyl)-1-indanone
2-ethyl-5-vinyl-4-(2-furyl)-1-indanone
- 45 2-isopropyl-5-trifluoromethyl-4-phenyl-1-indanone
2-cyclohexyl-5-methyl-4-(2-pyridyl)-1-indanone
2-trifluoromethyl-7-butyl-4-naphthyl-1-indanone

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2,5-trifluoromethyl-4-butyl-1-indanone
 2-trimethylsilyl-5-isopropyl-4-(boronic acid pinacol ester)-
 1-indanone
 2-dimethylamino-6-cyclohexyl-4-trimethylstannyl-1-indanone

5

2,5,6,7-tetramethyl-4-phenyl-1-indanone
 2-methyl-7-phenyl-5-methoxy-4-naphthyl-1-indanone
 2-butyl-5-benzyl-6-bromo-4-(4-methoxyphenyl)-1-indanone
 2-trimethylsilyloxy-7-methoxy-5-allyl-4-(2-pyridyl)-1-indanone
 10 2-N-piperidino-7-fluoro-5,4-diphenyl-1-indanone
 2-isopropyl-7-cyclohexyl-5-methyl-4-trimethylstannyl-1-indanone
 2,5-dimethoxy-7-bromo-6-trifluoromethyl-4-furyl-1-indanone
 2-trifluoroethoxy-7-thiomethoxy-6-butyl-4-vinyl-1-indanone
 2-triethylsilyl-5,6-difluoro-4-(3-cyanophenyl)-1-indanone
 15 2,5-diphenyl-7-fluoro-1-indanone

In the process of the present invention, at least one indanone of the formula I or Ia is reacted with at least one coupling component, forming the indanones of the formulae II and IIa. In 20 this reaction, the coupling component serves to introduce the radical R³. It is also possible for the coupling component to convert one or more of the radicals Y¹, Y² and Y³ which are as defined for X into radicals Y⁴, Y⁵ and Y⁶ which are as defined for R³.

25

The coupling components are preferably compounds containing elements of Groups 13-17 of the Periodic Table of the Elements. The coupling components are preferably compounds containing boron, carbon, silicon, germanium, tin, phosphorus or fluorine. 30 The coupling components are particularly preferably compounds containing boron, carbon, silicon, tin or phosphorus.

Preferred boron-containing coupling components are boronic acids and boronic esters, for example of the type

35

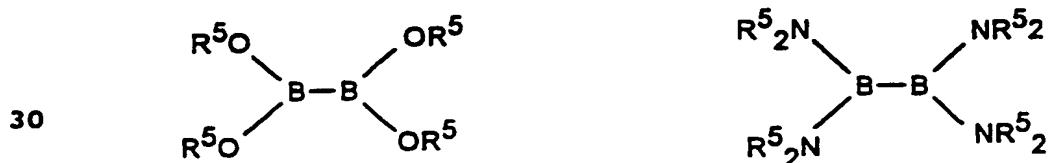


where R⁴ is a C₁-C₄₀-group such as a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl group may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl group may bear one or more identical or different halogen, OR², SR², NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², COR²₄, CHO, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or

more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or R⁴ is a C₁-C₂₀-heterocyclic group which may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents, and R⁵ are identical or different and may each be a hydrogen atom, a linear, branched or cyclic C₁-C₄₀-group, for example a C₁-C₂₀-alkyl group or a C₆-C₁₄-aryl group, or form a ring system. Also preferred are condensation products of the abovementioned boronic acids and boronic esters.

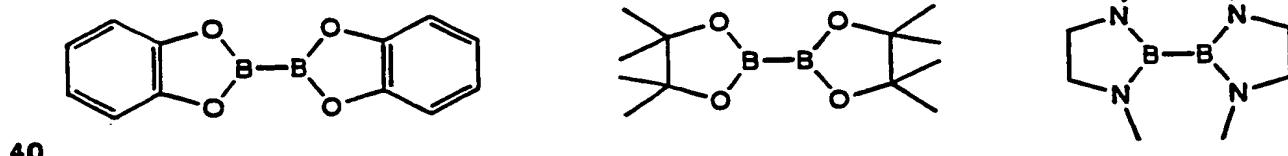
15 Preferred boron-containing coupling components are, furthermore, boranes, for example of the type R⁶-B(R⁷)₂, where R⁶ is a linear, branched or cyclic C₁-C₂₀-alkyl group or a C₆-C₁₄-aryl group, which may each bear one or more identical or different halogen, OR², SR², NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², COR², CHO, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, and R⁷ are identical or different and are each halogen, a linear, branched or cyclic C₁-C₄₀-group, for example a C₁-C₂₀-alkyl group or a C₆-C₁₄-aryl group, or R⁷ form a ring system.

25 Also preferred are diboranes, for example of the type



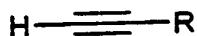
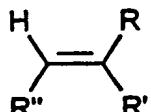
where R⁵ is as defined above, in particular the compounds

35



Examples of carbon-containing coupling components are alkenes and alkynes. Particular preference is given to alkenes and alkynes of 45 the formula

5



R, R' and R'' are identical or different and are each H or a C₁-C₁₀-alkyl group, where one or more of the CH₂ groups may be replaced by identical or different O, S, NR², -CO-, -OC=O-, C(O)O, -CONR², C₆-C₁₄-arylene -CH₂=CH₂-, -C≡C- or -SiR² groups and one or more H of R may be replaced by identical or different C₁-C₄-alkyl, OH, SiR₃², halogen, -C≡N-, -N₃, NR₂², COOH, -CO₂R² or -OC(O)R² substituents, where R, R' and R'' may form one or more ring systems and R² is as defined in formula I.

Very particular preference is given to alkenes and alkynes in which R, R' are identical or different and are each H or a C₁-C₆-alkyl group, where one or two CH₂ groups may be replaced by identical or different -CO-, -C(O)O-, CONR² and phenylene groups and from 1 to 3 H of R may be replaced by identical or different SiR₃², OH, F, Cl, CN and CO₂R² substituents, and in which R'' is H and R² is as defined above.

Examples of silicon-containing coupling components are compounds of the type R⁴-Si(R⁷)₃ with the abovementioned definitions for R⁴ and R⁷.

Examples of tin-containing coupling components are stannanes, for example of the type R⁴-Sn(R⁷)₃, and also distannanes of the type (R⁷)₃Sn-Sn(R⁷)₃ with the abovementioned definitions for R⁴ and R⁷.

Examples of phosphorus-containing coupling components are compounds of the type (R⁵)₂P-R⁸, where the radical R⁸ is H, Sn(R⁷)₃ or Si(R⁷)₃ and R⁵ and R⁷ are as defined above.

Examples of fluorine-containing coupling components are fluoride salts in which the cation is an element of groups 1-3 of the Periodic Table of the Elements or, particularly preferably, is a bulky peralkylated ammonium, sulfonium, amidosulfonium, phosphonium, amidophosphonium or guanidinium cation.

The coupling components described are illustrated by the following examples which do not restrict the scope of the invention.

25

- Examples of boronic acids and boronic esters are:
- phenylboronic acid
p-tolylboronic acid
m-tolylboronic acid
5 o-tolylboronic acid
2,3-dimethylphenylboronic acid
2,4-dimethylphenylboronic acid
2,6-dimethylphenylboronic acid
3,5-dimethylphenylboronic acid
10 mesitylboronic acid
tetramethylphenylboronic acid
butylphenylboronic acid
4-tert-butylphenylboronic acid
4-ethylphenylboronic acid
15 tert-butylphenylboronic acid
isopropylphenylboronic acid
cyclohexylphenylboronic acid
4-(hex-5-en-1-yl)phenylboronic acid
trisopropylsilylphenylboronic acid
20 p-methoxyphenylboronic acid
m-methoxyphenylboronic acid
o-methoxyphenylboronic acid
2,4-dimethoxyphenylboronic acid
2,5-dimethoxyphenylboronic acid
25 3,5-dimethoxyphenylboronic acid
2,3,4-trimethoxyphenylboronic acid
2,4,6-trimethoxyphenylboronic acid
3,4,5-trimethoxyphenylboronic acid
p-phenoxyphenylboronic acid
30 p-ethoxyphenylboronic acid
2-(3'-phenylboronic acid)-1,3-dioxolane
3,4-(methylenedioxy)phenylboronic acid
3,4-(isopropylidenedioxy)phenylboronic acid
p-thioanisylboronic acid
35 m-thioanisylboronic acid
o-thioanisylboronic acid
p-nitrophenylboronic acid
o-nitrophenylboronic acid
m-nitrophenylboronic acid
40 3-nitro-4-methylphenylboronic acid
3-nitro-4-bromophenylboronic acid
4-(methoxycarbonyl)phenylboronic acid
3-(methoxycarbonyl)phenylboronic acid
2-(methoxycarbonyl)phenylboronic acid
45 4-carboxyphenylboronic acid
3-carboxyphenylboronic acid
2-carboxyphenylboronic acid

- formylphenylboronic acid
- acetylphenylboronic acid
- pivaloylphenylboronic acid
- o*-fluorophenylboronic acid
- 5 *m*-fluorophenylboronic acid
- p*-fluorophenylboronic acid
- 2,3-difluorophenylboronic acid
- 2,4-difluorophenylboronic acid
- 3,5-difluorophenylboronic acid
- 10 2,3,4-trifluorophenylboronic acid
- 2,4,6-trifluorophenylboronic acid
- tetrafluorophenylboronic acid
- pentafluorophenylboronic acid
- o*-chlorophenylboronic acid
- 15 *m*-chlorophenylboronic acid
- p*-chlorophenylboronic acid
- 3,5-dichlorophenylboronic acid
- 2,4,6-trichlorophenylboronic acid
- p*-bromophenylboronic acid
- 20 *p*-trifluoromethylphenylboronic acid
- m*-trifluoromethylphenylboronic acid
- o*-trifluoromethylphenylboronic acid
- 2,6-bis(trifluoromethyl)phenylboronic acid
- 3,5-bis(trifluoromethyl)phenylboronic acid
- 25 *p*-trifluoromethyltetrafluorophenylboronic acid
- trifluoromethoxyphenylboronic acid
- o*-cyanophenylboronic acid
- m*-cyanophenylboronic acid
- p*-cyanophenylboronic acid
- 30 tetrafluorocyanophenylboronic acid
- m*-aminophenylboronic acid
- p*-aminophenylboronic acid
- tetrafluoro-4-aminophenylboronic acid
- 3-amino-4-methylphenylboronic acid
- 35 *p*-dimethylaminophenylboronic acid
- m*-dimethylaminophenylboronic acid
- o*-dimethylaminophenylboronic acid
- hydrazylphenylboronic acid
- p*-hydroxyphenylboronic acid
- 40 *m*-hydroxyphenylboronic acid
- o*-hydroxyphenylboronic acid
- 3-hydroxy-4-phenylboronic acid
- 2,4-dihydroxyphenylboronic acid
- 3,5-dihydroxyphenylboronic acid
- 45 1-naphthylboronic acid
- 2-naphthylboronic acid
- 2-methyl-1-naphthylboronic acid

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- 4-methyl-1-naphthylboronic acid
- 4-methoxy-1-naphthylboronic acid
- 6-methoxy-2-naphthylboronic acid
- 2-biphenylboronic acid
- 5 3-biphenylboronic acid
- 4-biphenylboronic acid
- 3,5-diphenylphenylboronic acid
- p-styrylboronic acid
- m-styrylboronic acid
- 10 o-styrylboronic acid
- 9-anthraceneboronic acid
- 9-phenanthreneboronic acid
- 2-furanboronic acid
- 3-furanboronic acid
- 15 5-methyl-2-furanboronic acid
- benzofuranboronic acid
- 2-thiopheneboronic acid
- 3-thiopheneboronic acid
- 5-methyl-2-thiopheneboronic acid
- 20 benzothiopheneboronic acid
- N-methyl-2-pyrroleboronic acid
- N-methyl-3-pyrroleboronic acid
- 2-pyridineboronic acid
- 3-pyridineboronic acid
- 25 4-pyridineboronic acid
- pyrimidineboronic acid
- 2-quinolineboronic acid
- 3-quinolineboronic acid
- 4-isoquinolineboronic acid
- 30 tetrafluoropyridineboronic acid
- vinylboronic acid
- but-2-en-2-ylboronic acid
- hexenylboronic acid
- cyclohexenylboronic acid
- 35 2-phenylethenylboronic acid
- 6-methoxyhex-1-ene-1-boronic acid
- allylboronic acid
- benzylboronic acid
- p-methoxybenzylboronic acid
- 40 ethynylboronic acid
- 2-trimethylsilylethynylboronic acid
- 2-phenylethynylboronic acid
- hex-1-yne-1-boronic acid
- tert-butylacetyleneboronic acid
- 45 n-butylboronic acid
- cyclohexylboronic acid
- isopropylboronic acid

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- phenylboronic acid dimethyl ester
phenylboronic acid diethyl ester
phenylboronic acid dibutyl ester
phenylboronic acid diisopropyl ester
5 phenylboronic acid dicyclohexyl ester
phenylboronic acid di-tert-butyl ester
phenylboronic acid diphenyl ester
p-tolylboronic acid dimethyl ester
p-tolylboronic acid diethyl ester
10 p-tolylboronic acid diisopropyl ester
3,5-dimethylphenylboronic acid dibutyl ester
3,5-bis(trifluoromethyl)phenylboronic acid methyl ester
1-naphthylboronic acid dimethyl ester
1-naphthylboronic acid diethyl ester
15 1-naphthylboronic acid dibutyl ester
1-naphthylboronic acid diisopropyl ester
1-naphthylboronic acid diphenyl ester
2-naphthylboronic acid dimethyl ester
2-naphthylboronic acid diisopropyl ester
20 2-furanboronic acid dimethyl ester
3-furanboronic acid diisopropyl ester
2-thiopheneboronic acid dimethyl ester
n-methylpyrrole-2-boronic acid diisopropyl ester
pyridineboronic acid dimethyl ester
25 pyridineboronic acid diisopropyl ester
B-n-butylcatecholborane
B-(1-hexenyl)catecholborane
B-cyclohexylcatecholborane
B-phenylcatecholborane
30 B-(1-naphthyl)catecholborane
B-(2-naphthyl)catecholborane
B-ethynylcatecholborane
B-(2-trimethylsilyl ethynyl)catecholborane
B-(2-phenylethylnyl)catecholborane
35 B-(hex-1-yn-1-yl)catecholborane
B-(tert-butylethylnyl)catecholborane
phenylboronic acid pinacol ester
phenylboronic acid cyclohexanediol ester
phenylboronic acid trimethylene glycol ester
40 phenylboronic acid glycol ester
phenylboronic acid 2',2'-dimethylpropanediol ester
1-naphthylboronic acid cyclohexanediol ester
1-naphthylboronic acid trimethylene glycol ester
1-naphthylboronic acid pinacol ester
45 1-naphthylboronic acid glycol ester
2-naphthylboronic acid trimethylene glycol ester
2-naphthylboronic acid pinacol ester

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methoxyphenylboronic acid dimethyl ester
aminophenylboronic acid tributyl ester
nitrophenylboronic acid pinacol ester
fluorophenylboronic acid trimethylene glycol ester
5 chlorophenylboronic acid diisopropyl ester
bromophenylboronic acid pinacol ester
cyanophenylboronic acid pinacol ester
4-(methoxycarbonyl)phenylboronic acid pinacol ester
4-(methoxycarbonyl)phenylboronic acid trimethylene glycol ester
10 vinylboronic acid dimethyl ester
B-vinylcatecholborane
vinylboronic acid trimethylene glycol ester
hex-1-en-1-ylboronic acid diisopropyl ester
B-hexenylcatecholborane
15 cyclohexenylboronic acid diethyl ester
B-cyclohexenylcatecholborane
2-phenylethenylboronic acid diphenyl ester
2-phenylethenylcatecholborane
6-methoxyhex-1-ene-1-boronic acid dimethyl ester
20 allylboronic acid diisopropyl ester
allylboronic acid pinacol ester
allylcatecholborane
benzylboronic acid diisopropyl ester
p-methoxybenzylboronic acid trimethylene glycol ester
25 ethynylboronic acid diisopropyl ester
2-trimethylsilylethyneboronic acid diisopropyl ester
2-trimethylsilylethyneboronic acid trimethylene glycol ester
2-phenylethyneboronic acid pinacol ester
2-phenylethyneboronic acid diisopropyl ester
30 hex-1-yn-1-boronic acid diisopropyl ester
hex-1-yn-1-boronic acid dibutyl ester
tert-butylacetyleneboronic acid diisopropyl ester
tert-butylacetyleneboronic acid pinacol ester
n-butylboronic acid dimethyl ester
35 n-butylboronic acid diisopropyl ester
B-n-butylcatecholborane
n-butylboronic acid trimethylene glycol ester
n-butylboronic acid pinacol ester
cyclohexylboronic acid dimethyl ester
40 B-cyclohexylcatecholborane
cyclohexylboronic acid trimethylene glycol ester
isopropylboronic acid diethyl ester
B-isopropylcatecholborane
isopropylboronic acid pinacol ester

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- Examples of above-described boranes are:
- B-n-buty1-9-borabicyclo[3.3.1]nonane = B-n-buty1-9-BBN
- B-isoamyl-9-BBN
- B-(hex-1-en-1-yl)-9-BBN
- 5 B-vinyl-9-BBN
- B-cyclohexyl-9-BBN
- B-(2-trimethylsilylethen-1-yl)-9-BBN
- B-phenyl-9-BBN
- B-(1-naphthyl)-9-BBN
- 10 B-(2-naphthyl)-9-BBN
- B-(3,5-bis(trifluoromethyl)phenyl)-9-BBN
- B-(2-phenylethyn-1-yl)-9-BBN
- B-(2-phenylethen-1-yl)-9-BBN
- B-benzyl-9-BBN
- 15 B-allyl-9-BBN
- ethyldisiamylborane
- n-butyldisiamylborane
- amyldisiamylborane
- cyclohexyldisiamylborane
- 20 vinyldisiamylborane
- hex-1-en-1-yldisiamylborane
- 2-phenylethen-1-yldisiamylborane
- 2-trimethylsilylethen-1-yldisiamylborane
- phenyldisiamylborane
- 25 naphthyldisiamylborane
- benzyldisiamylborane
- 2-trimethylsilylethyn-1-yldisiamylborane
- tributylborane
- cyclohexyldibutylborane
- 30 vinyldibutylborane
- hex-1-en-1-yldibutylborane
- 2-phenylethen-1-yldibutylborane
- 2-trimethylsilylethen-1-yldibutylborane
- phenyldibutylborane
- 35 naphthyldibutylborane
- benzyldibutylborane
- 2-trimethylsilylethyn-1-yldibutylborane
- ethyldicyclohexylborane
- n-butyldicyclohexylborane
- 40 amyldicyclohexylborane
- vinyldicyclohexylborane
- hex-1-en-1-yldicyclohexylborane
- 2-phenylethen-1-yldicyclohexylborane
- 2-trimethylsilylethen-1-yldicyclohexylborane
- 45 phenyldicyclohexylborane
- naphthyldicyclohexylborane
- benzyldicyclohexylborane

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- 2-trimethylsilyl lethyn-1-ylidic cyclohexylborane
di-n-butyl hexylborane
divinyl hexylborane
dihex-1-en-1-yl hexylborane
5 diphenyl hexylborane
dinaphthyl hexylborane
bis-(2-trimethylsilyl ethen-1-yl) hexylborane
n-butyldibromoborane
n-butyldichloroborane
10 amyldibromoborane
cyclohexyldibromoborane
vinyldibromoborane
vinyldichloroborane
hex-1-en-1-yldibromoborane
15 2-phenylethen-1-yldibromoborane
2-phenylethen-1-yldichloroborane
2-trimethylsilyl ethen-1-yl difluoroborane
phenyldibromoborane
phenyldichloroborane
20 naphthyldibromoborane
benzyldibromoborane
2-trimethylsilyl lethyn-1-yldibromoborane
tert-butylethynyl difluoroborane
butyldiisopinocamphenylborane
25 vinyldiisopinocamphenylborane
hex-1-en-1-yldiisopinocamphenylborane
phenyldiisopinocamphenylborane
naphthyldiisopinocamphenylborane
2-trimethylsilyl ethen-1-yldiisopinocamphenylborane
30 Examples of above-described stannanes and distannanes are:
phenyltrimethylstannane
phenyltributylstannane
tetraphenylstannane
35 p-tolytrimethylstannane
m-tolytributylstannane
o-tolytrimethylstannane
2,3-dimethylphenyltrimethylstannane
2,4-dimethylphenyltributylstannane
40 2,6-dimethylphenyltrimethylstannane
3,5-dimethylphenyltrimethylstannane
mesityltrimethylstannane
tetramethylphenyltrimethylstannane
butylphenyltrimethylstannane
45 tert-butylphenyltributylstannane
isopropylphenyltrimethylstannane
cyclohexylphenyltrimethylstannane

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- 4-(hex-5-en-1-yl)phenyltrimethylstannane
triisopropylsilylphenyltrimethylstannane
p-methoxyphenyltrimethylstannane
m-methoxyphenyltributylstannane
5 o-methoxyphenyltrimethylstannane
2,4-dimethoxyphenyltrimethylstannane
2,5-dimethoxyphenyltrimethylstannane
3,5-dimethoxyphenyltributylstannane
2,3,4-trimethoxyphenyltrimethylstannane
10 2,4,6-trimethoxyphenyltrimethylstannane
3,4,5-trimethoxyphenyltributylstannane
p-phenoxyphenyltrimethylstannane
p-ethoxyphenyltrimethylstannane
2-(3'-phenyltrimethylstannane)-1,3-dioxolane
15 3,4-(methylenedioxy)phenyltrimethylstannane
3,4-(isopropylidenedioxy)phenyltrimethylstannane
p-thioanisyltributylstannane
m-thioanisyltrimethylstannane
o-thioanisyltrimethylstannane
20 p-nitrophenyltrimethylstannane
o-nitrophenyltributylstannane
m-nitrophenyltrimethylstannane
3-nitro-4-methylphenyltrimethylstannane
3-nitro-4-bromophenyltrimethylstannane
25 4-(methoxycarbonyl)phenyltributylstannane
3-(methoxycarbonyl)phenyltrimethylstannane
2-(methoxycarbonyl)phenyltrimethylstannane
4-carboxylphenyltrimethylstannane
3-carboxylphenyltributylstannane
30 2-carboxylphenyltrimethylstannane
formylphenyltrimethylstannane
acetylphenyltrimethylstannane
pivaloylphenyltrimethylstannane
o-fluorophenyltrimethylstannane
35 m-fluorophenyltrimethylstannane
p-fluorophenyltributylstannane
2,3-difluorophenyltrimethylstannane
2,4-difluorophenyltrimethylstannane
3,5-difluorophenyltriethylstannane
40 2,3,4-trifluorophenyltrimethylstannane
2,4,6-trifluorophenyltrimethylstannane
tetrafluorophenyltriethylstannane
pentafluorophenyltrimethylstannane
o-chlorophenyltrimethylstannane
45 m-chlorophenyltributylstannane
p-chlorophenyltrimethylstannane
3,5-dichlorophenyltrimethylstannane

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- 2,4,6-trichlorophenyltrimethylstannane
p-bromophenyltrimethylstannane
p-trifluoromethylphenyltrimethylstannane
m-trifluoromethyltributylstannane
5 o-trifluoromethyltrimethylstannane
2,6-bis(trifluoromethyl)phenyltrimethylstannane
3,5-bis(trifluoromethyl)phenyltributylstannane
p-trifluoromethyltetrafluorophenyltrimethylstannane
trifluoromethoxyphenyltrimethylstannane
10 o-cyanophenyltrimethylstannane
m-cyanophenyltributylstannane
p-cyanophenyltrimethylstannane
tetrafluorocyanophenyltrimethylstannane
m-aminophenyltrimethylstannane
15 p-aminophenyltrimethylstannane
tetrafluoro-4-aminophenyltrimethylstannane
3-amino-4-methylphenyltrimethylstannane
p-dimethylaminophenyltrimethylstannane
m-dimethylaminophenyltriethylstannane
20 o-dimethylaminophenyltrimethylstannane
hydrazylphenyltrimethylstannane
p-hydroxyphenyltrimethylstannane
m-hydroxyphenyltributylstannane
o-hydroxyphenyltrimethylstannane
25 3-hydroxy-4-phenyltrimethylstannane
2,4-dihydroxyphenyltrimethylstannane
3,5-dihydroxyphenyltrimethylstannane
1-naphthyltrimethylstannane
1-naphthyltributylstannane
30 2-naphthyltrimethylstannane
2-methyl-1-naphthyltrimethylstannane
4-methyl-1-naphthyltrimethylstannane
4-methoxy-1-naphthyltrimethylstannane
6-methoxy-2-naphthyltrimethylstannane
35 2-biphenyltrimethylstannane
3-biphenyltrimethylstannane
4-biphenyltrimethylstannane
3,5-diphenylphenyltrimethylstannane
p-styryltrimethylstannane
40 m-styryltrimethylstannane
o-styryltrimethylstannane
9-anthracenetrtrimethylstannane
9-phenanthrenetrtrimethylstannane
2-furantrimethylstannane
45 3-furantrimethylstannane
benzofurantrimethylstannane
2-thiophenetrimethylstannane

3-thiophenetrimethylstannane
benzothiophenetrimethylstannane
N-methyl-2-pyrroletrimethylstannane
N-methyl-3-pyrroletrimethylstannane
5 thiazoletributylstannane
N-methylimidazoletrimethylstannane
N-methylbenzoimidazoletrimethylstannane
oxazoletributylstannane
benzothiazoletrimethylstannane
10 N-methyltriazoletributylstannane
2-pyridinetrimethylstannane
3-pyridinetrimethylstannane
4-pyridinetrimethylstannane
pyrimidinetrimethylstannane
15 2-quinolinetrimethylstannane
3-quinolinetrimethylstannane
4-isouquinolinetrimethylstannane
tetrafluoropyridinetrimethylstannane
20 vinyltrimethylstannane
2-trimethylsilyl ethene-1-tributylstannane
but-2-en-2-yltrimethylstannane
methyl 3-tributylstannyly acrylate
hexenyltrimethylstannane
25 cyclohexenyltrimethylstannane
2-phenylethenyltrimethylstannane
6-methoxyhex-1-ene-1-trimethylstannane
allyltrimethylstannane
benzyltrimethylstannane
30 p-methoxybenzyltrimethylstannane
ethynyltrimethylstannane
2-trimethylsilyl ethynyltrimethylstannane
2-phenylethynyltrimethylstannane
hex-1-ynyl-1-trimethylstannane
35 tert-butylacetylenetrimethylstannane
n-butyltrimethylstannane
cyclohexyltrimethylstannane
isopropyltrimethylstannane
hexamethyldistannane
40 hexaethyldistannane
hexabutyldistannane
hexaphenyldistannane

- Examples of the above-described alkenes and alkynes are:
- ethylene, styrene, α -methylstyrene,
p-methylstyrene, 2,4,6-trimethylstyrene,
5 p-methoxystyrene, p-vinylstyrene, p-dimethylaminostyrene,
p-chlorostyrene, p-aminostyrene, vinylnaphthalene, p-hydroxy-
styrene,
methyl acrylate, ethyl acrylate, butyl acrylate, octadecyl
acrylate, t-butyl acrylate, dimethylaminoethyl acrylate,
10 hydroxyethyl acrylate, acrylamide, N,N-dimethylacrylamide,
methyl methacrylate, ethyl methacrylate, butyl methacrylate,
octadecyl methacrylate, t-butyl methacrylate, dimethylaminoethyl
methacrylate, hydroxyethyl methacrylate, N,N-diethylmethacryl-
amide
15 acrylonitrile, methacrylonitrile
vinylpyridines, butadiene, isoprene, phenylbutadiene,
cyclohexene, cyclopentene,
methyl vinyl ketone, cyclohexenone, cyclopentenone, acrolein,
acetylene, propyne, hexyne, phenylacetylene, t-butylacetylene,
20 trimethylsilylacetylene, propargyl alcohol, methyl propynoate,
propargyl aldehyde, vinylacetylene, dihydrofuran, dihydropyran.

- Examples of above-described silicon compounds are:
- phenyltrimethylsilane
25 phenyltrifluorosilane
naphthyltrimethylsilane
naphthyltrifluorosilane
2-pyridyltrimethylsilane
p-methoxyphenyltriethylsilane
30 trifluoromethylphenyltrimethylsilane
vinyltrifluorosilane
vinyltrimethylsilane
hex-1-en-1-yltrimethylsilane
ethynyltrimethylsilane
35 ethynyltrichlorosilane
tert-butylethynyltrifluorosilane

- Examples of above-described phosphorus compounds are:
- diphenylphosphine
40 di(*o*-tolyl)phosphine
di(bis(trifluoromethyl)phenylphosphine)
trimethylstannyldi(p-methoxyphenyl)phosphine
trimethylsilyldiphenylphosphine
trimethylstannyldiphenylphosphine
45 dibutylphosphine
dimethylphosphine
triethylsilyldimethylphosphine

dicyclohexylphosphine
trimethylsilyldicyclohexylphosphine
trimethylstannylcyclohexylbutylphosphine

5 The process of the present invention for preparing indanones of the formula II or IIa can be carried out, for example, by reacting the indanones of the formula I or Ia with the above-described coupling components such as boron-, carbon-, tin-, silicon- or phosphorus-containing compounds in a solvent, 10 e.g. a nonpolar, polar aprotic or polar protic solvent or any mixtures of components of these solvent classes.

Solvents which can be used are, for example, hydrocarbons, halogenated hydrocarbons, ethers, polyethers, ketones, esters, 15 amides, amines, ureas, sulfoxides, sulfones, phosphoramides, alcohols, polyalcohols, water and mixtures of these.

Preferred solvents are aromatics such as benzene, toluene, xylene, mesitylene, ethylbenzene, ethers such as diethyl ether, 20 MTBE, THF, dioxane, anisole, di-n-butyl ether, DME, diglyme, triglyme, acetone, ethyl methyl ketone, isobutyl methyl ketone, ethyl acetate, DMF, dimethylacetamide, NMP, HMPA, acetonitrile, triethylamine, water, methanol, ethanol, isopropanol, isobutanol, ethylene glycol, diethylene glycol, glycerol, triethylene glycol 25 and mixtures of these.

Particular preference is given to toluene, xylene, diethyl ether, MTBE, THF, DME, diglyme, acetone, DMF, NMP, water, ethylene glycol and mixtures of these.

30 The process of the present invention can be carried out, if desired, in the presence of a catalyst and, if desired, in the presence of a base, a salt-like additive or a phase transfer catalyst.

35 The catalysts which can be used in the process of the present invention comprise transition metal components such as transition metals or transition metal compounds and, if desired, cocatalyst components which can act as ligands.

40 As transition metal components, preference is given to using transition metals of groups 6 to 12 of the Periodic Table of the Elements or compounds of these transition metals.

45 Particularly preferred transition metal components are transition metals of groups 8 to 10 of the Periodic Table of the Elements.

Preferred transition metal components are nickel, palladium and platinum and also compounds of these transition metals, in particular nickel and palladium and also their compounds

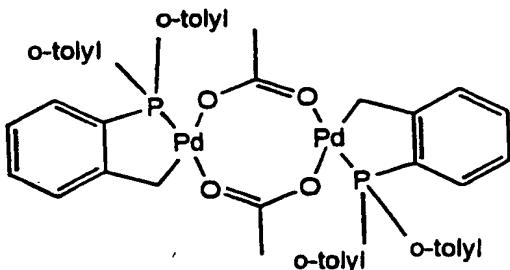
(J. Tsuji, Palladium-Reagents and Catalysts, Wiley 1995; 5 M. Beller et al., Angew. Chem., 107, 1995, pp. 1992-1993), which can, if desired, be used in the presence of one or more cocatalysts.

Illustrative examples of catalysts, which, however, do not restrict the scope of the invention, are $\text{Ni}(\text{CO}_4)$, $\text{NiCl}_2(\text{PPh}_3)_2$, $\text{NiCl}_2(\text{PBu}_3)_2$, $\text{Ni}(\text{PF}_3)_4$, $\text{Ni}(\text{COD})_2$, $\text{Ni}(\text{PPh}_3)_4$, $\text{Ni}(\text{acac})_2$, $\text{Ni}(\text{dppe})\text{Cl}_2$, $\text{Ni}(\text{dppp})\text{Cl}_2$, $\text{Ni}(\text{dppf})\text{Cl}_2$, $\text{NiCl}_2(\text{PMe}_3)_2$, $\text{Pd}(\text{OAc})_2/\text{PPh}_3$, $\text{Pd}(\text{OAc})_2/\text{P}(\text{MeOPh})_3$, $\text{Pd}(\text{OAc})_2/\text{PBu}_3$, $\text{Pd}(\text{OAc})_2/\text{AsPh}_3$, $\text{Pd}(\text{OAc})_2/\text{SbPh}_3$, $\text{Pd}(\text{OAc})_2/\text{dppe}$, $\text{Pd}(\text{OAc})_2/\text{dppp}$, $\text{Pd}(\text{OAc})_2/\text{dppf}$, $\text{Pd}(\text{OAc})_2/\text{P}(\text{o-tolyl})_3$, $\text{15 Pd}(\text{OAc})_2/\text{tris}(\text{m-PhSO}_3\text{Na})\text{phosphine}$, $\text{Pd}(\text{PPh}_3)_4$, $\text{Pd}_2(\text{dba})_3*\text{CHCl}_3$, $\text{PdCl}_2/\text{PPh}_3$, $\text{PdCl}_2/\text{P}(\text{o-tolyl})_3$, $\text{PdCl}_2(\text{PPh}_3)_2$, $\text{PdCl}_2(\text{MeCN})_2$, $\text{PdCl}_2(\text{PhCN})_2$, $\text{Pd}(\text{acac})_2$, $[(\text{allyl})\text{PdCl}]_2$, $\text{PdCl}_2(\text{dppp})$, $\text{PdCl}_2(\text{dppe})$, $\text{PdCl}_2(\text{COD})$, $\text{PdCl}_2(\text{dppf})$, Pd on carbon/ PPh_3 , $\text{Pd}(\text{OAc})_2/\text{P}(\text{OMe})_3$ and mononuclear and polynuclear palladacycles.

20 Very particularly preferred catalysts are $\text{NiCl}_2(\text{PPh}_3)_2$, $\text{Ni}(\text{dppe})\text{Cl}_2$, $\text{Ni}(\text{dppp})\text{Cl}_2$, $\text{Ni}(\text{dppf})\text{Cl}_2$, $\text{Pd}(\text{OAc})_2/\text{PPh}_3$, $\text{Pd}(\text{OAc})_2/\text{P}(\text{o-tolyl})_3$, $\text{Pd}(\text{PPh}_3)_4$, $\text{PdCl}_2(\text{PPh}_3)_2$, $\text{PdCl}_2/\text{PPh}_3$, $\text{PdCl}_2(\text{dppp})$, $\text{PdCl}_2(\text{dppe})$, $\text{PdCl}_2(\text{COD})$, $\text{PdCl}_2(\text{dppf})$, $\text{Pd}(\text{OAc})_2/\text{tris}(\text{m-PhSO}_3\text{Na})\text{phosphine}$, and

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30



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The amount of catalyst used is generally from 100 mol% to 10⁻⁶ mol%, preferably from 10 mol% to 10⁻⁵ mol%, particularly preferably from 5 mol% to 10⁻⁴ mol%, in each case based on the 40 indanone of the formula I or Ia.

If desired, the process of the present invention is carried out in the presence of bases and/or phase transfer catalysts.

45 Illustrative examples of bases, which do not, however, restrict the scope of the invention, are hydroxides, alkoxides, carboxylates, carbonates and hydrogen carbonates, oxides,

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fluorides, phosphates and amines.
Preferred bases are Li₂CO₃, Na₂CO₃, NaHCO₃, K₂CO₃, Cs₂CO₃, LiOH,
NaOH, KOH, CsOH, NaOMe, KO^tBu, K₃PO₄, LiF, NaF, KF, CsF, NaOAC,
KOAC, Ca(OAC)₂, K(t-BuCO₂), CaO, BaO, Ca(OH)₂, Ba(OH)₂, MgCO₃,
5 CaCO₃, BaCO₃, TlOH, Tl₂CO₃, Ag₂O, ZnCO₃, Bu₄NF, [(Et₂N)₃S]Me₃SiF₂,
DBU or amines such as triethylamine, diisopropylethylamine,
dicyclohexylethylamine or dimethylaniline.

Phase transfer catalysts which can be used are ammonium or
10 phosphonium salts and also crown ethers. Illustrative examples of
phase transfer catalysts, which do not, however, restrict the
scope of the invention are Bu₄NCl, Bu₄NBr, Bu₄NI, Bu₄NHSO₄,
Et₃BnNBr, Me₃BnNCl, aliquot, Ph₄PBr, Ph₄PCl, 18-crown-6,
15-crown-5, 12-crown-4, dibenzo-18-crown-6.

15 If desired, the reaction can be carried out in the presence of
one or more salt-like additives. Illustrative examples of
salt-like additives, which do not, however, restrict the scope of
the invention, are LiCl, LiBr, LiF, Li, LiBF₄, LiPF₆, LiClO₄,
20 LiCF₃CO₂, lithium triflate, LiNTf₂, AgNO₃, AgBF₄, AgCF₃CO₂, silver
triflate, AgPF₆, CuCl, CuBr, CuJ, CuCN, Li₂Cu(CN)Cl₂, ZnCl₂,
ZnBr₂, ZnI₂, zinc triflate and Zn(CF₃CO₂)₂.

The process of the present invention is generally carried out at
25 from -100°C to +600°C, preferably from -78°C to +350°C,
particularly preferably at from 0°C to 180°C.

The reaction generally takes place at a pressure of from 10 mbar
to 1000 bar, preferably from 0.5 bar to 100 bar.

30 The reaction can be carried out in a single-phase system or in a
multiphase system.

The concentration of indanone of the formula I or Ia in the
35 reaction mixture is generally in the range from 0.0001 mol/l to
8 mol/l, preferably from 0.01 mol/l to 3 mol/l, particularly
preferably from 0.1 mol/l to 2 mol/l.

The molar ratio of coupling component to indanone of the formula
40 I or Ia is generally from 0.1 to 10, preferably from 0.5 to 3.

The molar ratio of base to indanone of the formula I or Ia is
generally from 0 to 50.

39

The molar ratio of phase transfer catalyst to indanone of the formula I or Ia is generally from 0 to 2, preferably from 0 to 0.1.

5 The molar ratio of salt-like additives to indanone of the formula I or Ia is generally from 0 to 10.

The time of the reaction of indanones of the formula I or Ia with above-described coupling components to give indanones of the 10 formula II or IIa is generally from 5 minutes to 1 week, preferably from 15 minutes to 48 hours.

The reaction of an indanone of the formula I or Ia with a boronic acid is preferably carried out under conditions in which the 15 transition metal component used is a compound of a transition metal of groups 8 to 10 of the Periodic Table of the Elements, a base such as an alkoxide, hydroxide, carbonate, carboxylate, hydrogencarbonate, oxide, fluoride, phosphate or amine is used and a solvent such as a hydrocarbon, ether, polyether, alcohol, 20 polyalcohol or water or any mixture of these is used and the reaction temperature is from -100° to 500°C.

Particular preference is given to conditions in which the transition metal component used is a compound of the transition 25 metals Ni, Pd or Pt, the base used is an alkoxide, hydroxide, hydrogencarbonate, carbonate, carboxylate or phosphate, the solvent used is an aromatic hydrocarbon, ether, polyether, alcohol, polyalcohol or water or any mixture of these and the reaction temperature is from -78 to 300°C.

30 Very particular preference is given to conditions in which the transition metal component used is a palladium compound, the base is an alkali metal or alkaline earth metal alkoxide, hydroxide, carbonate, carboxylate or orthophosphate, the solvent is toluene, xylene, mesitylene, ethylbenzene, THF, dioxane, DME, diglyme, 35 butanol, ethylene glycol, glycerol or water or any mixture of these and the reaction temperature is from -30° to 200°C.

Extraordinary preference is given to conditions in which the 40 transition metal compound is a palladium compound, the base is an alkali metal or alkaline earth metal carbonate, hydroxide or orthophosphate, the solvent is toluene, xylene, THF, DME, diglyme, ethylene glycol or water or any mixture of these and the reaction temperature is from 0°C to 160°C.

40

Illustrative examples of reaction conditions in the reaction of an indanone of the formula I or Ia with a boronic acid, which do not, however, restrict the scope of the invention, are:

X (in formula I or Ia) = Br; catalyst: 0.01-5 mol% of Pd(P(Ph₃)₄);
5 base: aqueous sodium carbonate solution; solvent: toluene; reaction temperature: reflux; reaction time: 1-24 h.

X (in formula I or Ia) = Cl; catalyst: 0.01-15 mol% of NiCl₂(dppf); base: K₃PO₄; solvent: dioxane; reaction temperature: 80°C; reaction time: 1-24 h.

10 X (in formula I or Ia) = Br; catalyst: 0.01-5 mol% of Pd(OAc)₂/PPh₃; base: aqueous potassium carbonate solution; solvent: xylene; reaction temperature: reflux; reaction time: 1-24 h.

X (in formula I or Ia) = Cl or Br; catalyst: 0.01-5 mol% of Pd(OAc)₂/P(m-HSO₃-Ph)₃; base: aqueous sodium carbonate solution; 15 solvent: xylene/ethylene glycol; reaction temperature: reflux; reaction time: 1-24 h.

X (in formula I or Ia) = I or trifluoromethanesulfonate; catalyst: 0.01-1 mol% of PdCl₂(NC-Ph)₂; base: sodium carbonate; solvent: DME; additive: 5 mol% of tetrabutylammonium bromide; 20 reaction temperature: reflux; reaction time: 1-24 h.

X (in formula I or Ia) = Br; catalyst: 0.01-5 mol% of Pd(OAc)₂/P(o-tol)₃; base: triethylamine; solvent: dimethylformamide (DMF); reaction temperature: 100°C; reaction time: 1-24 h.

25 Preference is given to carrying out the reaction of an indanone of the formula I or Ia with a stannane to give indanones of the formula II or IIa, where R³ is preferably an aryl, heteroaryl or alkenyl group, the transition metal compound is a compound of a transition metal of groups 8-10 of the Periodic Table of the Elements, 30 the solvent is a hydrocarbon, ether, polyether, amide or nitrile, the additive is a lithium salt, a zinc salt, a copper salt, a silver salt or a fluoride salt and the reaction temperature is from -78°C to 300°C and the reaction 35 time is from 5 minutes to 1 week.

In the reaction with a stannane, particular preference is given to conditions in which R³ is preferably an aryl, heteroaryl (with the heteroatoms N, O and S) or alkenyl group, and in which the transition metal component is a palladium compound, 40 the solvent is an aromatic hydrocarbon, ether, THF, dioxane, DME, DMF, HMPA, NMP or acetonitrile, the additive is a lithium or copper(I) salt and 45 the reaction temperature is from -30 to 200°C and the reaction time is from 10 minutes to 48 hours.

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Illustrative examples of reaction conditions in the reaction of an indanone of the formula I or Ia with a stannane, which do not, however, restrict the scope of the invention, are:

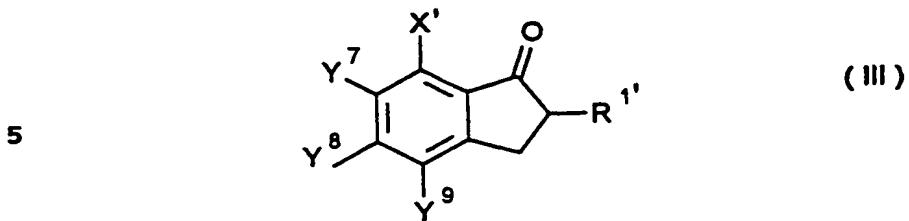
- 5 X (in formula I or Ia) = I; catalyst: 0.1-5 mol% of $PdCl_2(PPh_3)_2$; solvent: DME; additive: lithium chloride; temperature: 85°C; reaction time: 12-24 h.
 X (in formula I or Ia) = Br; catalyst: 0.5-10 mol% of $Pd(OAc)_2/P(o\text{-tolyl})_3$; solvent: xylene; additive: CuI; temperature: 135°C;
 10 reaction time: 3-6 h.

The reaction of an indanone of the formula I and Ia with an olefin is preferably carried out under conditions in which the transition metal component is a compound of a transition metal of groups 8-10 of the Period Table of the Elements,
 15 the base is an amine or carboxylate,
 the solvent is an amide, amine, urea, nitrile, alcohol or water and the reaction temperature is from -78 to 250°C.

- 20 Particular preference is given to conditions in which the transition metal component is a palladium compound, the base is a tertiary amine, carboxylate or DBU, the solvent is an amide, nitrile or alcohol and the reaction temperature is from 0 to 200°C.

- 25 Illustrative examples of reaction conditions in the reaction of an indanone of the formula I or Ia with an olefin, which do not, however, restrict the scope of the invention, are:
 X (in formula I or Ia) = Br; olefin: butyl acrylate; catalyst:
 30 0.01-5 mol% of $Pd(OAc)_2/PPh_3$; base: triethylamine; solvent: dimethylformamide; temperature 130°C
 X (in formula I or Ia) = trifluoromethanesulfonate; olefin: methyl methacrylate; catalyst: 0.01-5 mol% of $Pd/C/PPh_3$; base: diisopropylethylamine; solvent: dimethylacetamide; temperature:
 35 130°C
 X (in formula I or Ia) = Cl; olefin: acrylonitrile; catalyst: 0.01-1 mol% of $[(o\text{-tolyl})_2P\text{-(}o\text{-benzyl)}Pd]_2(OAc)_2$; base: sodium acetate; solvent: acetonitrile; temperature: 100°C.

- 40 The present invention also provides substituted indanones of the formula III,



10 where

- 10 $R^{1'}$ is a C_1-C_{40} -hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals, except for nitrogen-containing radicals, as substituents, eg. a linear, branched or cyclic C_1-C_{20} -alkyl group which may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C_6-C_{22} -aryl group which may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C_7-C_{20} -alkylaryl group or a C_7-C_{20} -arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C_2-C_{10} -alkenyl group which may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C_2-C_{20} -alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C_8-C_{12} -arylalkenyl group, where the alkenyl part may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or
- 15 $R^{1'}$ is an OR², SR², NR²₂, PR²₂, SiR²₃ or OSiR²₃ group, where R² are identical or different and are each a C_1-C_{20} -hydrocarbon group such as a C_1-C_{10} -alkyl or C_6-C_{14} -aryl group which may each bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system or
- 20 $R^{1'}$ is a C_1-C_{20} -, preferably C_2-C_{20} -heterocyclic group which is bound via a carbon atom and may in turn bear C_1-C_{20} -radicals or heteroatoms as substituents,
- 25 X' is a leaving group, preferably a diazonium group, a halogen atom such as chlorine, bromine or iodine, or C_1-C_{40} -alkylsulfonate, C_1-C_{40} -haloalkylsulfonate, C_6-C_{40} -arylsulfonate, C_6-C_{40} -haloarylsulfonate, C_7-C_{40} -arylalkylsulfonate, C_7-C_{40} -haloarylalkylsulfonate, C_1-C_{40} -alkylcarboxylate, C_1-C_{40} -haloalkylcarboxylate, C_6-C_{40} -arylcarboxylate, C_6-C_{40} -haloarylcarboxylate, C_7-C_{40} -arylalkylcarboxylate, C_7-C_{40} -haloarylalkylcarboxylate, formate, C_1-C_{40} -alkyl carbonate, C_1-C_{40} -haloalkyl carbonate,
- 30 $R^{1'}$ is an OR², SR², NR²₂, PR²₂, SiR²₃ or OSiR²₃ group, where R² are identical or different and are each a C_1-C_{20} -hydrocarbon group such as a C_1-C_{10} -alkyl or C_6-C_{14} -aryl group which may each bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system or
- 35 $R^{1'}$ is a C_1-C_{20} -, preferably C_2-C_{20} -heterocyclic group which is bound via a carbon atom and may in turn bear C_1-C_{20} -radicals or heteroatoms as substituents,
- 40 X' is a leaving group, preferably a diazonium group, a halogen atom such as chlorine, bromine or iodine, or C_1-C_{40} -alkylsulfonate, C_1-C_{40} -haloalkylsulfonate, C_6-C_{40} -arylsulfonate, C_6-C_{40} -haloarylsulfonate, C_7-C_{40} -arylalkylsulfonate, C_7-C_{40} -haloarylalkylsulfonate, C_1-C_{40} -alkylcarboxylate, C_1-C_{40} -haloalkylcarboxylate, C_6-C_{40} -arylcarboxylate, C_6-C_{40} -haloarylcarboxylate, C_7-C_{40} -arylalkylcarboxylate, C_7-C_{40} -haloarylalkylcarboxylate, formate, C_1-C_{40} -alkyl carbonate, C_1-C_{40} -haloalkyl carbonate,
- 45 $R^{1'}$ is an OR², SR², NR²₂, PR²₂, SiR²₃ or OSiR²₃ group, where R² are identical or different and are each a C_1-C_{20} -hydrocarbon group such as a C_1-C_{10} -alkyl or C_6-C_{14} -aryl group which may each bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system or

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C₆-C₄₀-aryl carbonate, C₆-C₄₀-haloaryl carbonate, C₇-C₄₀-arylalkyl carbonate, C₇-C₄₀-haloarylalkyl carbonate, C₁-C₄₀-alkyl phosphonate, C₁-C₄₀-haloalkyl phosphonate, C₆-C₄₀-aryl phosphonate, C₆-C₄₀-haloaryl phosphonate, C₇-C₄₀-arylalkyl phosphonate or

5 C₇-C₄₀-haloarylalkyl phosphonate,

y⁷ and y⁸ are identical or different and are each a hydrogen atom or are as defined for x' or are a C₂-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or
10 different heteroatom-containing radicals as substituents, eg. a linear, branched or cyclic C₂-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OR², SR², NR²₂-, NH₂,
15 -N₂H₃, NO₂, CN, CO₂R², CHO, COR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different
20 halogen, OR², SR², NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different halogen, OH,
25 OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or
y⁷ and y⁸ are each a halogen atom, a NR²₂, PR²₂, B(OR²)₂, SiR²₃ or
30 SnR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group, eg. a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or
35 y⁷ and y⁸ are each a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents, and
in formula III, at least one of the radicals y⁷ and y⁸, preferably y⁷, is a hydrogen atom and y⁹ is a hydrogen atom.

40 Particular preference is given to indanones of the formula III in which
x' is chlorine, bromine, iodine, triflate, nonaflate, mesylate, ethylsulfonate, benzenesulfonate, tosylate, triisopropylbenzene-
45 sulfonate, formate, acetate, trifluoroacetate, nitrobenzoate, halogenated arylcarboxylates, in particular fluorinated benzoate, methyl carbonate, ethyl carbonate, benzyl carbonate, tert-butyl

- carbonate, dimethyl phosphonate, diethyl phosphonate, diphenyl phosphonate or diazonium,
- R^1' is a linear, branched or cyclic C_1-C_8 -alkyl group which may bear one or more identical or different fluorine, chlorine, OR^2 , $-SiR^2_3$ or $-OSiR^2_3$ substituents, a C_6-C_{10} -aryl group which may bear one or more identical or different fluorine, chlorine, OR^2 , SR^2 , $-SiR^2_3$ or $-OSiR^2_3$ substituents, a C_7-C_{12} -alkylaryl or arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, chlorine, OR^2 , SR^2 , $-SiR^2_3$ or $-OSiR^2_3$
- 10 substituents and the aryl part may bear one or more identical or different fluorine, chlorine, OR^2 , SR^2 , $-SiR^2_3$ or $-OSiR^2_3$ substituents, a C_2-C_8 -alkenyl group, C_2-C_8 -alkynyl group, a C_8-C_{12} -arylalkenyl group, an OR^2 , $-SiR^2_3$ or $-OSiR^2_3$ group, where R^2 are identical or different and are each a C_1-C_4 -alkyl or
- 15 C_6-C_{10} -aryl group, or
 R^1' is a C_1-C_{20} -heterocyclic group, where preferred heteroatoms are oxygen and sulfur, which may in turn bear C_1-C_{20} -hydrocarbon radicals as substituents.
- 20 Very particular preference is given to indanones of the formula III in which
 X' is chlorine, bromine, iodine, triflate or mesylate,
 R^1' is a linear, branched or cyclic C_1-C_8 -alkyl group which may bear one or more fluorine substituents, a C_6 -aryl group which may bear one or more identical or different fluorine, chlorine or OR^2 substituents, a C_7-C_{10} -alkylaryl or arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, chlorine or OR^2 substituents and the aryl part may bear one or more identical or different fluorine, chlorine or OR^2
- 25 substituents, a C_2-C_8 -alkenyl group or C_2-C_8 -alkynyl group which may each bear one or more identical or different fluorine or OR^2 substituents, a C_8-C_{12} -arylalkenyl group, an OR^2 , SiR^2_3 or $-OSiR^2_3$ group, where R^2 are identical or different and are each a C_1-C_4 -alkyl or C_6 -aryl group, or R^1' is a C_1-C_{16} -heterocyclic group, where preferred heteroatoms are oxygen and sulfur, and Y^7 is a hydrogen atom and Y^8 is a hydrogen atom or is as defined for X' or Y^8 is a linear, branched or cyclic C_2-C_6 -alkyl group which may bear one or more fluorine substituents, a C_6-C_{10} -aryl group which may bear one or more fluorine
- 30 substituents, a C_7-C_{12} -alkylaryl group or C_7-C_{12} -arylalkyl group, where the alkyl part may bear one or more fluorine substituents and the aryl part may bear one or more fluorine substituents, a C_2-C_8 -alkenyl group, a C_2-C_8 -alkynyl group, a C_8-C_{10} -arylalkenyl group or
- 35

45

Y^8 is a C₁-C₉-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₆-radicals or heteroatoms as substituents; preferably, Y^8 is as defined for X' or is a C₆-C₁₄-aryl group.

5

Extraordinary preference is given to indanones of the formula III in which X' is chlorine, bromine or triflate, R' is a linear, branched or cyclic C₁-C₆-alkyl group, a C₇-C₁₀-alkylaryl or arylalkyl group, a C₂-C₆-alkenyl group or C₂-C₆-alkynyl group or a C₈-C₁₀-arylalkenyl group and Y⁷, Y⁸ and Y⁹ are each a hydrogen atom.

Illustrative examples of indanones of the formula III, which do not, however, restrict the scope of the invention, are:

- 2-methyl-7-chloro-1-indanone
- 2-methyl-7-bromo-1-indanone
- 2-methyl-7-iodo-1-indanone
- 2-methyl-7-trifluoroacetoxy-1-indanone
- 20 2-methyl-7-trifluoromethanesulfonyloxy-1-indanone
- 2-methyl-7-methanesulfonyloxy-1-indanone
- 2-methyl-7-ethanesulfonyloxy-1-indanone
- 2-methyl-7-(p-toluenesulfonyloxy)-1-indanone
- 2-methyl-7-benzenesulfonyloxy-1-indanone
- 25 2-methyl-7-(2,4,6-triisopropylbenzenesulfonyloxy)-1-indanone
- 2-methyl-7-pentafluorobenzenesulfonyloxy-1-indanone
- 2-methyl-7-nonafluorobutanesulfonyloxy-1-indanone
- 2-methyl-7-acetoxy-1-indanone
- 2-methyl-7-formyloxy-1-indanone
- 30 2-methyl-7-pentafluorobenzoyloxy-1-indanone
- 2-methyl-7-(p-nitrobenzoyloxy)-1-indanone
- 2-methyl-7-methoxycarbonyloxy-1-indanone
- 2-methyl-7-tert-butyloxycarbonyloxy-1-indanone
- 2-methyl-7-ethoxycarbonyloxy-1-indanone
- 35 2-methyl-7-benzylloxycarbonyloxy-1-indanone
- 2-methyl-7-dimethylphosphonoxy-1-indanone
- 2-methyl-7-diethylphosphonoxy-1-indanone
- 2-methyl-7-diphenylphosphonoxy-1-indanone
- 2-methyl-7-diazonium-1-indanone chloride
- 40 2-methyl-7-diazonium-1-indanone tetrafluoroborate
- 2-methyl-7-diazonium-1-indanone sulfate
- 2-methyl-5-butyl-7-bromo-1-indanone
- 2-methyl-5-fluoro-7-bromo-1-indanone
- 2-methyl-5,7-dibromo-1-indanone
- 45 2-methyl-5,7-dichloro-1-indanone
- 2-methyl-6,7-dichloro-1-indanone
- 2-methyl-5-chloro-7-bromo-1-indanone

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- 2,6-dimethyl-7-chloro-1-indanone
2-methyl-5-butyl-7-chloro-1-indanone
2-methyl-5-isopropyl-7-trifluoromethanesulfonyl-1-indanone
2-methyl-5-tert-butyl-7-methanesulfonyl-1-indanone
5 2-methyl-5-phenyl-7-bromo-1-indanone
2-methyl-5-(3,5-dimethoxyphenyl)-7-iodo-1-indanone
2-methyl-5-benzyl-7-chloro-1-indanone
2-methyl-5-vinyl-7-(p-toluenesulfonyl)-1-indanone
2-methyl-5-bromo-7-trifluoroacetoxy-1-indanone
10 2-methyl-6-phenyl-7-bromo-1-indanone

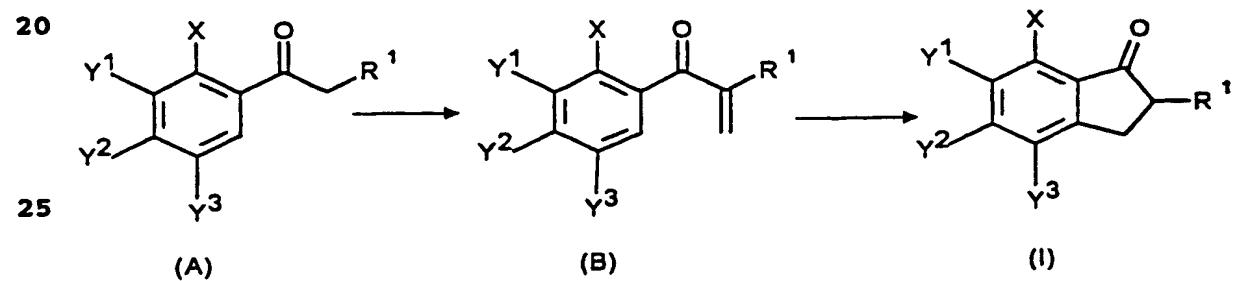
2-trifluoromethyl-7-chloro-1-indanone
2-trifluoromethyl-7-bromo-1-indanone
2-trifluoromethyl-5-isobutyl-7-trifluoromethanesulfonyl-
15 1-indanone

2-ethyl-7-chloro-1-indanone
2-ethyl-7-bromo-1-indanone
2-ethyl-7-diazonium-1-indanone tetrafluoroborate
20 2-ethyl-7-methanesulfonyl-1-indanone
2-ethyl-5-methyl-7-bromo-1-indanone
2-ethyl-7-diazonium-1-indanone tetrafluoroborate
2,6-diethyl-7-diazonium-1-indanone chloride
2-butyl-7-chloro-1-indanone
25 2-butyl-5-fluoro-7-chloro-1-indanone
2-n-propyl-7-chloro-1-indanone
2-n-propyl-7-bromo-1-indanone
2-butyl-5,7-dichloro-1-indanone
2-isopropyl-7-chloro-1-indanone
30 2-isopropyl-7-bromo-1-indanone
2-isopropyl-7-iodo-1-indanone
2-isopropyl-5-diphenylphosphino-7-nonafluorobutanesulfonyl-
1-indanone
2-phenyl-7-chloro-1-indanone
35 2-(2-pyridyl)-7-bromo-1-indanone
2-(2-furyl)-7-iodo-1-indanone
2-cyclohexyl-7-chloro-1-indanone
2-cyclohexyl-7-bromo-1-indanone
2-cyclohexyl-7-trifluoromethanesulfonyl-1-indanone
40 2-isobutyl-7-chloro-1-indanone
2-isobutyl-7-bromo-1-indanone
2-tert-butyl-7-chloro-1-indanone
2-tert-butyl-7-iodo-1-indanone
2-benzyl-7-chloro-1-indanone
45 2-allyl-7-chloro-1-indanone
2-vinyl-7-trifluoromethanesulfonyl-1-indanone
2-(2-trimethylsilylethynyl)-6-benzyl-7-chloroindanone

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- 2-(hex-1-ynyl)-7-trifluoromethanesulfonyloxy-1-indanone
 2-trimethylsilyl-7-bromo-1-indanone
 2-trimethylsilyloxy-7-bromo-1-indanone
 2-dimethylamino-7-trifluoromethanesulfonyloxy-1-indanone
 5 2-N-pyrrolidino-7-chloro-1-indanone
 2-diphenylphosphino-5-isopropyl-7-bromo-1-indanone
 2-methoxy-6-allyl-7-chloro-1-indanone
 2,6-dimethoxy-7-bromo-1-indanone
 2-phenoxy-5-dimethylamino-7-trifluoromethanesulfonyloxy-1-indanone
 10 2-(2-methoxyethyl)-7-chloro-1-indanone
 2-(3-chloropropyl)-7-chloro-1-indanone

The indanones of the formula I or Ia can be prepared by methods similar to those known from the literature (eg. US 5,489,712; 15 US 4,070,539; S.J. deSolms et al., J. Med. Chem., 1978, 21, 437). To prepare indanones of the formula I, for example, an aryl alkyl ketone of the formula (A) can be methylenated and subsequently subjected to a Nazarov cyclization.



30 R¹, X, Y¹, Y² and Y³ in the formulae A, B and I are as defined above for formula I.

In the case of an aryl alkyl ketone, the methylene group can, for example, be introduced by an aldol condensation with formaldehyde 35 as methylene source or by a Mannich reaction, in which, for example, N,N,N',N'-tetramethyldiaminomethane, Eschenmoser's salt or urotropien/acetic anhydride can be used as methylene source. It is indicated in the literature (US 5,489,712) that the aldol condensation of formaldehyde, which is the most inexpensive 40 methylene source, and aryl alkyl ketones proceeds in poor yields and the management of the reaction is said to be complicated. M.M. Curzu et al. in Synthesis (1984) 339 state that in the aldol condensation of formaldehyde and certain aryl alkyl ketones, considerable amounts of starting material remain unreacted and 45 undesirable by-products such as the primary aldol product containing a hydroxymethyl group are present in the end product.

It has surprisingly been found that the aldol condensation (ie. the introduction of the methylene group) of aryl alkyl ketones proceeds virtually quantitatively under basic conditions using formaldehyde, and the primary aldol product containing a hydroxymethyl group cannot be observed spectroscopically. Here, preferred aryl alkyl ketones of the formula A are those in which X is a halogen.

The aldol condensation is carried out using a formaldehyde source, preferably aqueous formalin solution, and a base, preferably an alkali metal carbonate or alkaline earth metal carbonate or an alkali metal hydroxide or alkaline earth metal hydroxide, particularly preferably an aqueous sodium hydroxide solution, at 0-100°C, preferably 20-60°C.

The molar ratio of base to aryl alkyl ketone is in the range from 15 0.01 to 5, preferably in the range from 0.1 to 2.

The molar ratio of formaldehyde to aryl alkyl ketone is in the range from 0.5 to 1.5, preferably in the range from 0.9 to 1.2. The concentration of the aryl alkyl ketone in the reaction mixture (total volume) is in the range from 0.01 to 6 mol/l, 20 preferably from 0.1 to 2 mol/l. The aryl alkyl ketone can be diluted with inert solvents such as ethers, hydrocarbons or halogenated hydrocarbons. The reaction can be carried out in a single-phase or multiphase system.

In the case of multiphase reaction mixtures, phase transfer 25 catalysts can be added to accelerate the reaction.

The reaction time is usually from 15 minutes to 12 hours or longer.

The reaction can also be carried out in an inert gas atmosphere and the pressure in the reaction vessel can be either below or 30 above atmospheric pressure.

The subsequent cyclization to form the indanone is carried out by literature methods (J.H. Burckhalter, R.C. Fuson, J. Amer. Chem. Soc., 1948, 70, 4184; E.D. Thorsett, F.R. Stermitz, Synth. Commun., 1972, 2, 375; Synth. Commun., A. Bhattacharya, 35 B. Segmuller, A. Ybarra, 1996, 26, 1775; U.S. Pat. No. 5,489,712). The cyclization is preferably carried out under acid conditions. As cyclization reagent, it is possible to use acids such as protic acids (eg. sulfuric acid, polyphosphoric acid, methanesulfonic acid) or Lewis acids (eg. aluminum trichloride, boron trifluoride). The reaction product from the aldol condensation can be diluted with an inert solvent before addition to the cyclization reagent, or can be added in undiluted form.

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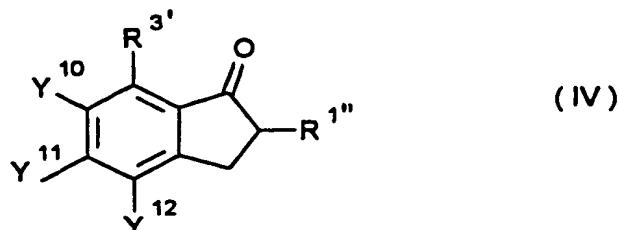
To prepare indanones of the formula I and Ia in which X is an oxygen-containing leaving group, for example a triflate group, the starting materials used are preferably hydroxyindanones, some of which are known from the literature (eg. Bringmann et al., 5 Liebigs Ann. Chem., 1985, 2116-2125), and the hydroxy group is converted by literature methods into an oxygen-containing leaving group X, eg. triflate (eg.: P.J. Stang, Synthesis, 1982, 85; V. Percec, J. Org. Chem., 1995, 60, 176; Autorenkollektiv, Organikum, VEB Deutscher Verlag der Wissenschaften, 1976).

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Some of the aryl alkyl ketones are known from the literature or they can easily be prepared by literature methods (eg.: R.C. Larock, Comprehensive Organic Transformations, VCH, 1989).

15 The invention further provides substituted indanones of the formula IV

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where

R¹ is a C₁-C₄₀-group such as a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or 30 different heteroatom-containing radicals as substituents, eg. a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OH, OR², SR²NR²-, 35 PR²-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₂₀-alkylaryl group or a C₇-C₂₀-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR², NR²-, PR²-, 40 -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₂₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents, a 45 C₈-C₁₂-arylalkenyl group, where the alkenyl part may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-,

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- SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or R^{1''} is an OR², SR², NR²₂, PR²₂, SiR²₃ or OSiR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group such as a C₁-C₁₀-alkyl or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or 10 R^{1''} is a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents,
- R^{3'} is an unsaturated C₂-C₄₀-group such as an unsaturated 15 C₂-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, eg. a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OR², SR²NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, COR², PR²₂-, -SiR²₃ or -OSiR²₃ 20 substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OR², SR²NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, PR²₂-, 25 -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², CO₂R², COR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ 30 substituents, a C₈-C₁₂-arylalkenyl group, which may bear one or more identical or different halogen, OH, OR², CO₂R², COR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or R^{3'} is fluorine, a PR²₂, B(OR²)₂, SiR²₃ or SnR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group, 35 eg. a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or R^{3'} is a C₁-C₂₀-heterocyclic group which is bound via a carbon 40 atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents, and

y¹⁰ and y¹¹ are identical or different and are each a hydrogen atom or are as defined for R³ in formula II, ie.

- 45 are a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, eg. a linear, branched or

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cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OR², SR²NR²₂₋, NH₂, -N₂H₃, NO₂, CN, 5 CO₂R², CHO, COR², PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OR², 10 SR²NR²₂₋, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one 15 or more identical or different halogen, OH, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, which may bear one or more identical or different halogen, OH, OR², CO₂R², COR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, or Y¹⁰ or Y¹¹ are a halogen atom, a PR²₂, B(OR²)₂, SiR₂³ or SnR₂³ group, where R² are identical or different and are each a 20 C₁-C₂₀-hydrocarbon group, eg. a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or Y¹⁰ or Y¹¹ are each a C₁-C₂₀-heterocyclic group which is bound via 25 a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents;
in formula IV, at least one of the radicals Y¹⁰ and Y¹¹, preferably Y¹⁰, is a hydrogen atom and Y¹² is a hydrogen atom.

30 Preference is given to indanones of the formula IV in which R^{1"} is a linear, branched or cyclic C₁-C₈-alkyl group which may bear one or more identical or different fluorine, chlorine, OR², PR²₂₋, NR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₁₀-aryl group which may bear one or more identical or different fluorine, 35 chlorine, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₂-alkylaryl or arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, chlorine, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different fluorine, chlorine, OR², 40 SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₆-alkenyl group, C₂-C₆-alkynyl group, a C₈-C₁₂-arylalkenyl group, an OR², PR²₂₋, NR²₂₋, -SiR²₃ or -OSiR²₃ group where R² are identical or different and are each a C₁-C₄-alkyl or C₆-C₁₀-aryl group, where the alkyl group may bear one or more identical or different 45 fluorine, chlorine, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents and the aryl group may bear 1-3 substituents such as fluorine, chlorine, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃, or a

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C_1-C_{20} -heterocyclic group, where preferred heteroatoms are oxygen, nitrogen, sulfur, phosphorus and silicon, which may in turn bear C_1-C_{10} radicals or heteroatoms as substituents, and

5 R^3' is an unsaturated C_2-C_{20} -group, a C_6-C_{14} -aryl group which may each bear one or more identical or different fluorine, chlorine, OR^2 , SR^2 , NR_2 , NH_2 , $-N_2H_3$, NO_2 , CN , CO_2R^2 , COR^2 , CHO , PR^{2-}_2 , $-SiR^2_3$ or $-OSiR^2_3$ substituents, a C_7-C_{15} -alkylaryl group or C_7-C_{15} -aryl-alkyl group, where the alkyl part may bear one or more identical or different fluorine, chlorine, OR^2 , CO_2R^2 , COR^2 , NR^{2-}_2 or $-OSiR^2_3$

10 substituents and the aryl part may bear one or more identical or different fluorine, chlorine, OR^2 , SR^2 , NR^{2-}_2 , NH_2 , $-N_2H_3$, NO_2 , CN , CO_2R^2 , COR^2 , CHO , PR^{2-}_2 , $-SiR^2_3$ or $-OSiR^2_3$ substituents, a C_2-C_{10} -alkenyl group which may bear one or more identical or different fluorine, chlorine, OR^2 , CO_2R^2 , COR^2 , NR^{2-}_2 or $-OSiR^2_3$

15 substituents, a C_2-C_{10} -alkynyl group which may bear one or more identical or different fluorine, chlorine, OR^2 , CO_2R^2 , $CONR^{2-}_2$ or $-OSiR^2_3$ substituents, a C_8-C_{12} -arylalkenyl group which may bear one or more identical or different fluorine, chlorine, CO_2R^2 , COR^2 , OR^2 , NR^{2-}_2 or $-OSiR^2_3$ substituents, a PR^{2-}_2 , $B(OR^2)_2$, SiR^2_3 or

20 SnR^2_3 group where R^2 are identical or different and are each a C_1-C_4 -alkyl or C_6-C_{10} -aryl group, where the alkyl group may bear one or more identical or different fluorine, chlorine, OR^2 , SR^2 , NR^{2-}_2 , PR^{2-}_2 , $-SiR^2_3$ or $-OSiR^2_3$ substituents and the aryl group may bear one or more identical or different fluorine, chlorine, OR^2 ,

25 SR^2 , NR^{2-}_2 , PR^{2-}_2 , $-SiR^2_3$ or $-OSiR^2_3$ substituents, and, in addition, two radicals R^2 may be joined to one another to form a ring system, a C_2-C_{20} -heterocyclic group, where preferred heteroatoms are oxygen, nitrogen, sulfur, phosphorus and silicon, which may in turn bear C_1-C_{10} radicals or heteroatoms as

30 substituents.

Particular preference is given to indanones of the formula IV in which

$R^{1''}$ is a linear, branched or cyclic C_1-C_8 -alkyl group which may bear one or more identical or different fluorine, chlorine, OR^2 or NR^{2-}_2 substituents, a C_6-C_{10} -aryl group which may bear one or more identical or different fluorine, chlorine, OR^2 or NR^{2-}_2 substituents, a C_7-C_{12} -alkylaryl or arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, chlorine, OR^2 or NR^{2-}_2 substituents and the aryl part may bear one or more identical or different fluorine, chlorine, OR^2 or NR^{2-}_2 substituents, a C_2-C_8 -alkenyl group or C_2-C_8 -alkynyl group which may each bear one or more identical or different fluorine, chlorine, OR^2 or NR^{2-}_2 substituents, a C_8-C_{12} -arylalkenyl group which may bear one or more identical or different fluorine, chlorine, OR^2 or NR^{2-}_2 substituents, a OR^2 , SiR^2_3 or $-OSiR^2_3$ group, where R^2 are identical or different and are each a C_1-C_4 -alkyl or phenyl group, where the

alkyl group may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents and the aryl group may bear fluorine, chlorine, OR² or NR²₂ substituents, a C₂-C₁₆-heterocyclic group, where preferred heteroatoms are oxygen, nitrogen, sulfur and silicon, which may in turn bear C₁-C₁₀-radicals or heteroatoms as substituents, and

R^{3'} is an unsaturated C₂-C₂₀-group such as a C₆-C₁₄-aryl group which may bear fluorine, chlorine, OR², SR², NR²₂, NH₂, NO₂, CN, COR² or CO₂R² substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different fluorine, OR², NR²₂- or -OSiR²₃ substituents and the aryl part may bear fluorine, chlorine, OR², SR², NR²₂-, NH₂, NO₂, CN, COR² or CO₂R² substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different fluorine, OR², CO₂R², COR², NR²₂- or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different fluorine, OR², NR²₂- or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, a PR²₂, B(OR²)₂ or SnR²₃ group, where R² are identical or different and are each a C₁-C₄-alkyl or C₆-aryl group, where the alkyl group may bear one or more identical or different fluorine, chlorine, OR² or NR²₂ substituents and the aryl group may bear fluorine, chlorine, OR² or NR²₂ substituents, and, in addition, two radicals R² may be joined to one another to form a ring system, a C₁-C₁₄-heterocyclic group, where preferred heteroatoms are oxygen, nitrogen or sulfur which may in turn bear C₁-C₆-radicals or heteroatoms as substituents.

Very particular preference is given to indanones of the formula IV in which

R^{1''} is a linear, branched or cyclic C₁-C₈-alkyl group which may bear one or more identical or different fluorine, OR² or NR²₂ substituents, a C₆-aryl group which may bear fluorine, OR² or NR²₂ substituents, a C₇-C₁₀-alkylaryl or arylalkyl group, which may each bear fluorine, chlorine, OR² or NR²₂ substituents, a C₂-C₈-alkenyl group, a C₂-C₈-alkynyl group which may bear fluorine, OR² or NR²₂ substituents, a C₈-C₁₀-arylalkenyl group which may bear fluorine, OR² or NR²₂ substituents, an OR², SiR²₃ or -OSiR²₃ group, where R² are identical or different and are each a C₁-C₄-alkyl or phenyl group which may bear fluorine, chlorine, OR^{2a} or NR^{2a}₂ substituents, a C₂-C₉-heterocyclic group, where preferred heteroatoms are oxygen, nitrogen and sulfur, which may in turn bear C₁-C₆-hydrocarbon radicals or heteroatoms as substituents, and

R^{3'} is an unsaturated C₂-C₁₄-group such as a C₆-C₁₄-aryl group which may bear fluorine, chlorine, R², OR^{2a} or NR^{2a}₂ substituents, a C₇-C₁₀-alkylaryl group or C₇-C₁₀-arylalkyl group, where the alkyl

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part may bear one or more identical or different fluorine, OR^{2a}, NR^{2a}₂ or -OSiR^{2a}₃ substituents and the aryl part may bear one or more identical or different fluorine, chlorine, OR^{2a} or NR^{2a}₂ substituents, a C₂-C₈-alkenyl group which may bear one or more identical or different fluorine, OR^{2a}, CO₂R^{2a} or NR^{2a}₂ substituents, a C₂-C₈-alkynyl group which may bear one or more identical or different fluorine, OR^{2a} or NR^{2a}₂ substituents, a C₈-C₁₂-arylalkenyl group, a PR^{2a}₂, B(OR^{2a})₂ or SnR^{2a}₃ group, where R^{2a} are identical or different and are each a linear or branched C₁-C₄-alkyl group which may bear one or more fluorine substituents or a phenyl group which may bear one or more identical or different fluorine or OR^{2a} substituents, and, in addition, two radicals R^{2a} may be joined to one another to form a ring system, a C₁-C₁₄-heterocyclic group, where preferred heteroatoms are oxygen, nitrogen or sulfur, which may in turn bear C₁-C₄-radicals or heteroatoms as substituents, and Y¹⁰, Y¹¹ and Y¹² are each a hydrogen atom.

Illustrative examples of indanones of the formula IV, which do not, however, restrict the scope of the invention, are:

- 20 2-methyl-7-phenyl-1-indanone
- 2-methyl-7-(1-naphthyl)-1-indanone
- 2-methyl-7-(2-naphthyl)-1-indanone
- 2-methyl-7-(2-methyl-1-naphthyl)-1-indanone
- 25 2-methyl-7-(4-methyl-1-naphthyl)-1-indanone
- 2-methyl-7-(4-methoxy-1-naphthyl)-1-indanone
- 2-methyl-7-(6-methoxy-2-naphthyl)-1-indanone
- 2-methyl-7-(4-methylphenyl)-1-indanone
- 2-methyl-7-(3-methylphenyl)-1-indanone
- 30 2-methyl-7-(2-methylphenyl)-1-indanone
- 2-methyl-7-(3,5-dimethylphenyl)-1-indanone
- 2-methyl-7-(2,3-dimethylphenyl)-1-indanone
- 2-methyl-7-(2,4-dimethylphenyl)-1-indanone
- 2-methyl-7-(2,5-dimethylphenyl)-1-indanone
- 35 2-methyl-7-(3-butylphenyl)-1-indanone
- 2-methyl-7-(4-tert-butylphenyl)-1-indanone
- 2-methyl-7-mesityl-1-indanone
- 2-methyl-7-(4-biphenyl)-1-indanone
- 2-methyl-7-(3-biphenyl)-1-indanone
- 40 2-methyl-7-(2-biphenyl)-1-indanone
- 2-methyl-7-(3,5-diphenylphenyl)-1-indanone
- 2-methyl-7-(4-styryl)-1-indanone
- 2-methyl-7-(3-styryl)-1-indanone
- 2-methyl-7-(2-styryl)-1-indanone
- 45 2-methyl-7-(9-anthracyenyl)-1-indanone
- 2-methyl-7-(9-phenanthrenyl)-1-indanone
- 2-methyl-7-(2-hydroxyphenyl)-1-indanone

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- 2-methyl-7-(4-hydroxyphenyl)-1-indanone
2-methyl-7-(3-hydroxyphenyl)-1-indanone
2-methyl-7-(2,4-dihydroxyphenyl)-1-indanone
2-methyl-7-(3,5-dihydroxyphenyl)-1-indanone
5 2-methyl-7-(4-methoxyphenyl)-1-indanone
2-methyl-7-(3-methoxyphenyl)-1-indanone
2-methyl-7-(2-methoxyphenyl)-1-indanone
2-methyl-7-(2,4-dimethoxyphenyl)-1-indanone
2-methyl-7-(3,5-dimethoxyphenyl)-1-indanone
10 2-methyl-7-(3,4,5-trimethoxyphenyl)-1-indanone
2-methyl-7-(4-phenoxyphenyl)-1-indanone
2-methyl-7-(3,4-methylenedioxyphenyl)-1-indanone
2-methyl-7-(4-thioanisyl)-1-indanone
2-methyl-7-(3-thioanisyl)-1-indanone
15 2-methyl-7-(4-nitrophenyl)-1-indanone
2-methyl-7-(3-nitrophenyl)-1-indanone
2-methyl-7-(2-nitrophenyl)-1-indanone
2-methyl-7-(4-methyl-3-nitrophenyl)-1-indanone
2-methyl-7-(4-methoxycarbonylphenyl)-1-indanone
20 2-methyl-7-(3-methoxycarbonylphenyl)-1-indanone
2-methyl-7-(2-methoxycarbonylphenyl)-1-indanone
2-methyl-7-(4-carboxylphenyl)-1-indanone
2-methyl-7-(2-carboxylphenyl)-1-indanone
2-methyl-7-(4-formylphenyl)-1-indanone
25 2-methyl-7-(4-acetylphenyl)-1-indanone
2-methyl-7-(4-pivaloylphenyl)-1-indanone
2-methyl-7-(4-aminophenyl)-1-indanone
2-methyl-7-(3-aminophenyl)-1-indanone
2-methyl-7-(2-aminophenyl)-1-indanone
30 2-methyl-7-(4-dimethylaminophenyl)-1-indanone
2-methyl-7-(3-dimethylaminophenyl)-1-indanone
2-methyl-7-(4-(1-pyrrolidino)phenyl)-1-indanone
2-methyl-7-(4-hydrazinophenyl)-1-indanone
2-methyl-7-(4-cyanophenyl)-1-indanone
35 2-methyl-7-(3-cyanophenyl)-1-indanone
2-methyl-7-(2-cyanophenyl)-1-indanone
2-methyl-7-(4-trifluoromethoxyphenyl)-1-indanone
2-methyl-7-(4-fluorophenyl)-1-indanone
2-methyl-7-(4-bromophenyl)-1-indanone
40 2-methyl-7-(2,4-difluorophenyl)-1-indanone
2-methyl-7-(4-chlorophenyl)-1-indanone
2-methyl-7-(3,5-dichlorophenyl)-1-indanone
2-methyl-7-(4-trifluoromethylphenyl)-1-indanone
2-methyl-7-(3-trifluoromethylphenyl)-1-indanone
45 2-methyl-7-(3,5-bis(trifluoromethyl)phenyl)-1-indanone
2-methyl-7-(2,4-bis(trifluoromethyl)phenyl)-1-indanone
2-methyl-7-(2-furyl)-1-indanone

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- 2-methyl-7-(3-furyl)-1-indanone
2-methyl-7-(5-methyl-2-furyl)-1-indanone
2-methyl-7-(benzofuryl)-1-indanone
2-methyl-7-(2-thiophenyl)-1-indanone
5 2-methyl-7-(5-methyl-2-thiophenyl)-1-indanone
2-methyl-7-(3-thiophenyl)-1-indanone
2-methyl-7-(5-isobutyl-2-thiophenyl)-1-indanone
2-methyl-7-(benzothiophenyl)-1-indanone
2-methyl-7-(N-methyl-2-pyrrolyl)-1-indanone
10 2-methyl-7-(N-methyl-3-pyrrolyl)-1-indanone
2-methyl-7-(2-pyridyl)-1-indanone
2-methyl-7-(3-pyridyl)-1-indanone
2-methyl-7-(4-pyridyl)-1-indanone
2-methyl-7-(2-pyrimidyl)-1-indanone
15 2-methyl-7-(2-quinolyl)-1-indanone
2-methyl-7-(3-quinolyl)-1-indanone
2-methyl-7-(4-isoquinolyl)-1-indanone
2-methyl-7-(2-thiazolyl)-1-indanone
2-methyl-7-(2-benzothiazolyl)-1-indanone
20 2-methyl-7-(2-N-methylimidazolyl)-1-indanone
2-methyl-7-(2-N-methylbenzoimidazolyl)-1-indanone
2-methyl-7-(2-oxazolyl)-1-indanone
2-methyl-7-(N-methyltriazolyl)-1-indanone
2-methyl-7-benzyl-1-indanone
25 2-methyl-7-(hex-1-en-6-yl)-1-indanone
2-methyl-7-(hex-1-en-1-yl)-1-indanone
2-methyl-7-vinyl-1-indanone
2-methyl-7-(2-trimethylsilylethen-1-yl)-1-indanone
2-methyl-7-(2-phenylethyn-1-yl)-1-indanone
30 2-methyl-7-(2-tert-butylethyn-1-yl)-1-indanone
2-methyl-7-allyl-1-indanone
2-methyl-7-(2-trimethylsilylethyn-1-yl)-1-indanone
2-methyl-7-(2-phenylethen-1-yl)-1-indanone
2-methyl-7-trimethylstannyl-1-indanone
35 2-methyl-7-tributylstannyl-1-indanone
2-methyl-7-triphenylstannyl-1-indanone
2-methyl-7-(boronic acid pinacol ester)-1-indanone
2-methyl-7-(boronic acid trimethylene glycol ester)-1-indanone
2-methyl-7-(B-catecholborane)-1-indanone
40 2-methyl-7-diphenylphosphino-1-indanone
2-methyl-7-dibutylphosphino-1-indanone
2-methyl-7-(methoxyphenyl-methyl-phosphino)-1-indanone
2-ethyl-7-phenyl-1-indanone
2-ethyl-7-(4-tolyl)-1-indanone
45 2-ethyl-7-naphthyl-1-indanone
2-ethyl-7-(2-furyl)-1-indanone
2-isopropyl-7-(2-pyridyl)-1-indanone

- 2-isopropyl-7-phenyl-1-indanone
2-isopropyl-7-naphthyl-1-indanone
2-isobutyl-7-phenyl-1-indanone
2-isobutyl-7-naphthyl-1-indanone
5 2-cyclohexyl-7-phenyl-1-indanone
2-trifluoromethyl-7-phenyl-1-indanone
2-trifluoromethyl-7-(4-tolyl)-1-indanone
2-trifluoromethyl-7-naphthyl-1-indanone
2-trifluoromethyl-7-(4-methoxyphenyl)-1-indanone
10 2-trifluoromethyl-7-(3,5-bis(trifluoromethyl)phenyl)-1-indanone
2-methyl-4-methoxy-7-phenyl-1-indanone
2,6-dimethyl-7-phenyl-1-indanone
2,5-dimethyl-7-phenyl-1-indanone
2,5-dimethyl-7-p-tolyl-1-indanone
15 2,5-dimethyl-7-(2-thiophenyl)-1-indanone
2-methyl-5-phenyl-7-naphthyl-1-indanone
2-methyl-5,7-diphenyl-1-indanone
2-methyl-7-(4-fluorophenyl)-1-indanone
2-methyl-5-diphenylphosphino-7-(4-nitrophenyl)-1-indanone
20 2-methyl-5-chloro-7-phenyl-1-indanone
2,6-dimethyl-7-(4-methoxyphenyl)-1-indanone
2-ethyl-5-vinyl-7-(2-furyl)-1-indanone
2-isopropyl-5-trifluoromethyl-7-phenyl-1-indanone
2-cyclohexyl-5-methyl-7-(2-pyridyl)-1-indanone
25 2-trifluoromethyl-7-naphthyl-1-indanone
2-trimethylsilyl-5-isopropyl-7-(boronic acid pinacol ester)-1-indanone
2-dimethylamino-6-cyclohexyl-7-trimethylstannyl-1-indanone
30 2-ethyl-7-(9-phenanthrenyl)-1-indanone
2-ethyl-7-(2-pyridyl)-1-indanone

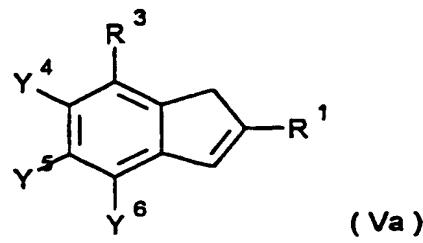
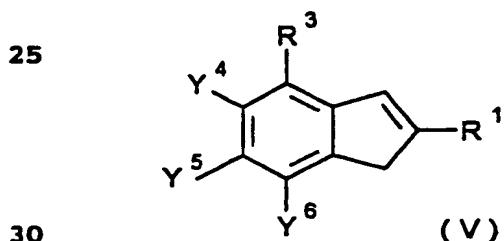
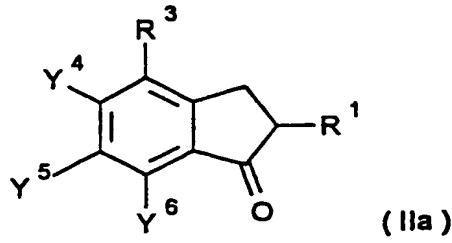
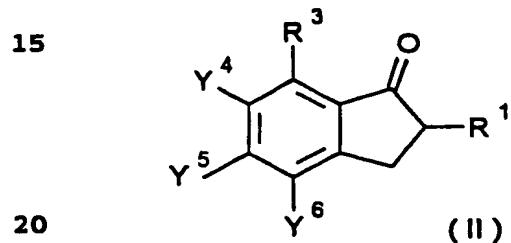
2-butyl-7-phenyl-1-indanone
2-butyl-7-(4-tolyl)-1-indanone
35 2-butyl-7-naphthyl-1-indanone
2-butyl-7-(2-furyl)-1-indanone
2-butyl-7-(p-phenanthrenyl)-1-indanone
2-butyl-7-(2-pyridyl)-1-indanone
2-ethyl-7-(4-tert-butylphenyl)-1-indanone
40 2-n-propyl-7-phenyl-1-indanone
2-n-propyl-7-naphthyl-1-indanone
2-n-propyl-7-(4-tert-butylphenyl)-1-indanone
2-n-propyl-7-(4-methylphenyl)-1-indanone
2-n-butyl-7-phenyl-1-indanone
45 2-n-butyl-7-naphthyl-1-indanone

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2-n-butyl-7-(4-tert-butylphenyl)-1-indanone
2-n-butyl-7-(4-methylphenyl)-1-indanone

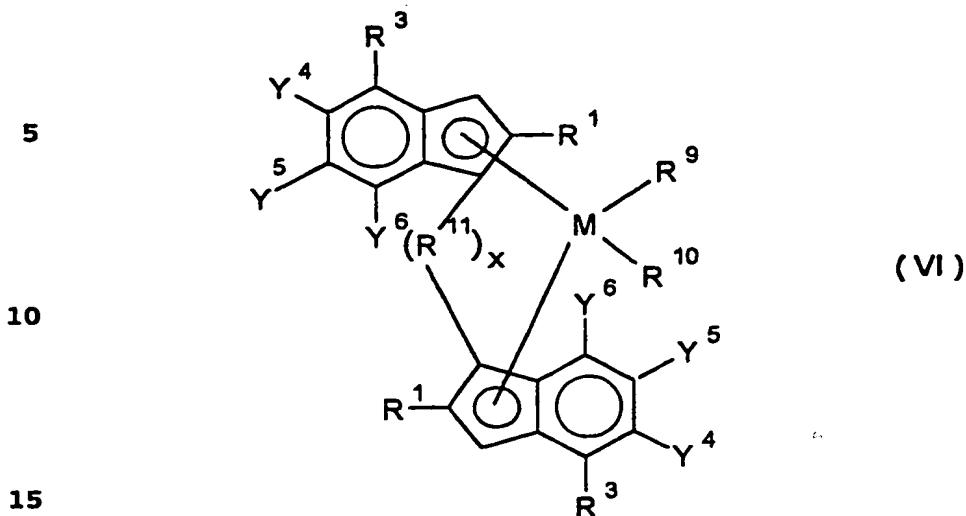
Both indanones of the formulae I and Ia and also indanones of the
5 formulae II and IIa are suitable, inter alia, as intermediates in
the preparation of metallocenes and active compounds in the
fields of pharmacy and crop protection.

The indanones of the formulae II and IIa can easily be converted
10 into the indenes of the formulae V and Va by literature methods
(eg.: R.C. Larock, Comprehensive Organic Transformations, VCH,
1989, EP 0 629 632 A2).

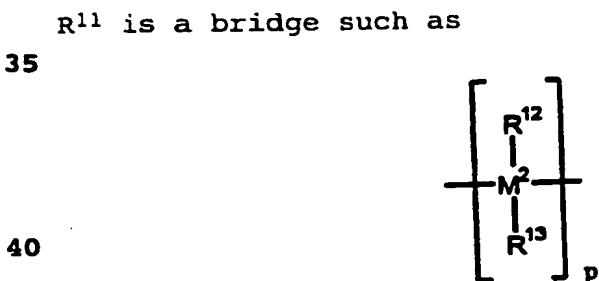


In the formulae II, IIa, V and Va, the radicals R¹, R³, Y⁴, Y⁵ and
35 Y⁶ are as defined above for formulae II and IIa.

Metallocenes can be prepared from the indenes of the formulae V
and Va by literature methods (eg. EP 576 970, EP 629 632).
Preference is given to unbridged or bridged metallocenes of the
40 formula (VI)



where R^1 , R^3 , Y^4 , Y^5 and Y^6 are as defined above for formula II,
 M is a transition element of group 4, 5 or 6 of the Periodic
20 Table of the Elements, eg. titanium, zirconium, hafnium,
vanadium, niobium, tantalum, chromium, molybdenum, tungsten,
preferably titanium, zirconium, hafnium, particularly preferably
zirconium,
 R^9 and R^{10} are identical or different and are each a hydrogen
25 atom, hydroxy or a halogen atom or a C₁-C₄₀-group such as
C₁-C₁₀-alkyl, C₁-C₁₀-alkoxy, C₆-C₁₀-aryl, C₆-C₁₀-aryloxy,
C₂-C₁₀-alkenyl, C₇-C₄₀-arylalkyl, C₇-C₄₀-alkylaryl, C₈-C₄₀-aryl-
alkenyl, preferably hydrogen, C₁-C₃-alkyl, in particular methyl,
C₁-C₃-alkoxy, C₆-aryl, C₆-aryloxy, C₂-C₁₀-alkenyl, C₇-C₁₀-arylalkyl,
30 C₇-C₁₀-alkylaryl, C₈-C₁₀-arylalkenyl or a halogen atom, in
particular chlorine,
 x is zero or 1,



where M^2 is carbon, silicon, germanium or tin, preferably silicon
or carbon, in particular silicon,
45 p is 1, 2 or 3, preferably 1 or 2, in particular 1,

60

R¹² and R¹³ are identical or different and are each a hydrogen atom, a halogen atom or a C₁-C₂₀-group such as C₁-C₂₀-alkyl, C₆-C₁₄-aryl, C₁-C₁₀-alkoxy, C₂-C₁₀-alkenyl, C₇-C₂₀-arylalkyl, C₇-C₂₀-alkylaryl, C₆-C₁₀-aryloxy, C₁-C₁₀-fluoroalkyl,

- 5 C₆-C₁₀-haloaryl or C₂-C₁₀-alkynyl or
R¹² and R¹³ together with the atom connecting them form a ring;
preferably, R¹² and R¹³ are hydrogen, C₁-C₆-alkyl, C₆-C₁₀-aryl,
C₁-C₆-alkoxy, C₂-C₄-alkenyl, C₇-C₁₀-arylalkyl, C₇-C₁₀-alkylaryl,
particularly preferably C₁-C₆-alkyl or C₆-C₁₀-aryl, or R¹² and R¹³
10 together with the atom connecting them form a ring.

- R³ are identical or different, preferably identical, and are
preferably each a C₆-C₄₀-aryl group which may contain heteroatoms.
Preference is given to C₆-C₄₀-aryl groups which may be
15 halogenated, in particular fluorinated, or may bear halogenated,
in particular fluorinated, C₁-C₂₀-hydrocarbon radicals. R³ are
particularly preferably each a phenyl, naphthyl, phenanthryl or
anthracenyl group which is fluorinated and/or bears fluorinated,
in particular perfluorinated, C₁-C₁₀-hydrocarbon radicals such as
20 CF₃ or C₂F₅.

Particularly suitable metallocenes of the formula VI comprise the
following molecular fragments:

- 25 MR⁹R¹⁰: ZrCl₂, Zr(CH₃)₂, HfCl₂, Hf(CH₃)₂
R¹: linear C₁-C₁₀-alkyl
Y⁴, Y⁵, Y⁶: hydrogen
R³: 4-(C₄-C₈-alkyl)phenyl, where the 4-(C₄-C₈-alkyl) group
is preferably a branched C₄-C₈-alkyl group, in
particular a tert-butyl group,
30 R¹¹: dimethylsilyl, diphenylsilyl, methylphenylsilyl.

- Further preferred metallocene components of the metallocenes of
the formula VI are combinations of the following molecular
35 fragments:
MR⁹R¹⁰: ZrCl₂, Zr(CH₃)₂,
R¹: C₁-C₄-alkyl such as methyl, ethyl, isopropyl, n-butyl,
sec-butyl,
Y⁶: hydrogen
40 Y⁴, Y⁵: hydrogen, C₁-C₄-alkyl, C₆-C₁₀-aryl,
R³: 4-fluorophenyl, 3,5-difluorophenyl, pentafluorophenyl,
4-trifluoromethylphenyl, 3-trifluoromethylphenyl,
2-trifluoromethylphenyl, 3,5-ditrifluoromethylphenyl,
2,6-ditrifluoromethylphenyl, pentatrifluoromethyl-
45 phenyl, 4-pentafluoroethylphenyl, 3-pentafluoroethyl-
phenyl, 2-pentafluoroethylphenyl, 3,5-dipentafluoro-

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ethylphenyl, 2,6-dipentafluoroethylphenyl, mono-, di-, tri- and tetrafluoronaphthyl, penta(pentafluoroethyl)-phenyl,

R¹¹: dimethylsilanediyl, dimethylgermanediyl, CH₂-CH₂,
 5 CH(CH₃)-CH₂, CH(CH₃)-CH(CH₃), C(CH₃)₂-CH₂,
 C(CH₃)₂-C(CH₃)₂.

Radicals having the same designation on the two indenyl ligands can be identical to or different from one another. Thus, the two indenyl ligands can be identical or can be different from one another (eg. when one γ^6 = H, and the other γ^6 = CH₃ or when one γ^6 = CH₃ and the other γ^6 = C₂H₅).

Illustrative examples of metallocenes which can be prepared, 15 which do not, however, restrict the scope of the invention, are:

dimethylsilanediylbis(2-methyl-4-(4-fluorophenyl)indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(3,5-difluorophenyl)indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(2,6-difluorophenyl)indenyl)ZrCl₂
20 dimethylsilanediylbis(2-methyl-4-(pentafluorophenyl)indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(4-trifluoromethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(3,5-ditrifluoromethylphenyl)-
indenyl)ZrCl₂
25 dimethylsilanediylbis(2-methyl-4-(2,6-ditrifluoromethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(pentatrifluoromethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(4-pentafluoroethylphenyl)-
30 indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(3,5-dipentafluoroethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(2,6-dipentafluoroethylphenyl)-
indenyl)ZrCl₂
35 dimethylsilanediylbis(2-methyl-4-(penta(pentafluoroethyl)phenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(3,5-difluorophenyl)-6-phenyl-
indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(3,5-difluoromethylphenyl)-
40 6-phenylindenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(4-pentafluoroethylphenyl)-
6-phenylindenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(3,5-dipentafluoroethylphenyl)-
6-phenylindenyl)ZrCl₂
45 dimethylsilanediylbis(2-methyl-4-(pentafluorophenyl)-6-phenyl-
indenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(3,5-ditrifluoromethylphenyl)-

6-methylindenyl)ZrCl₂
dimethylsilanediylbis(2-methyl-4-(3,5-ditrifluoromethylphenyl)-
6-isopropylindenyl)ZrCl₂
dimethylsilanediylbis[1-(2-n-propyl-4-(4-tert-butylphenyl)-
5 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-n-butyl-4-(4-tert-butylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-n-pentyl-4-(4-tert-butylphenyl)-
indenyl)]zirconium dichloride
10 dimethylsilanediylbis(2-n-butyl-4-(3,5-difluorophenyl)indenyl)-
ZrCl₂
dimethylsilanediylbis(2-n-butyl-4-(4-trifluoromethylphenyl)-
indenyl)ZrCl₂

15 dimethylsilanediylbis(2-n-butyl-4-(3,5-ditrifluoromethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-n-butyl-4-(4-pentafluoroethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-n-butyl-4-(3,5-dipentafluoroethylphenyl)-
20 indenyl)ZrCl₂
dimethylsilanediylbis(2-n-butyl-4-(pentafluorophenyl)indenyl)ZrCl₂
dimethylsilanediylbis(2-n-butyl-4-(3,5-difluorophenyl)indenyl)-
ZrCl₂
dimethylsilanediylbis(2-n-butyl-4-(pentafluorophenyl)indenyl)ZrCl₂
25 dimethylsilanediylbis(2-sec-butyl-4-(3,5-difluorophenyl)indenyl)-
ZrCl₂
dimethylsilanediylbis(2-sec-butyl-4-(4-trifluoromethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-sec-butyl-4-(3,5-ditrifluoromethyl-
30 phenyl)indenyl)ZrCl₂
dimethylsilanediylbis(2-sec-butyl-4-(4-pentafluoroethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-sec-butyl-4-(3,5-dipentafluoroethyl-
phenyl)indenyl)ZrCl₂
35 dimethylsilanediylbis(2-sec-butyl-4-(pentafluorophenyl)indenyl)-
ZrCl₂
dimethylsilanediylbis(2-sec-butyl-4-(3,5-difluorophenyl)indenyl)-
ZrCl₂
dimethylsilanediylbis(2-sec-butyl-4-(pentafluorophenyl)indenyl)-
40 ZrCl₂
dimethylsilanediylbis(2-isobutyl-4-(3,5-difluorophenyl)indenyl)-
ZrCl₂
dimethylsilanediylbis(2-isobutyl-4-(4-trifluoromethylphenyl)-
indenyl)ZrCl₂
45 dimethylsilanediylbis(2-isobutyl-4-(3,5-ditrifluoromethylphenyl)-
indenyl)ZrCl₂
dimethylsilanediylbis(2-isobutyl-4-(4-pentafluoroethylphenyl)-

indenyl)ZrCl₂
dimethylsilanediylbis(2-isobutyl-4-(3,5-dipentafluoroethyl-phenyl)indenyl)ZrCl₂
dimethylsilanediylbis(2-isobutyl-4-(pentafluorophenyl)indenyl)-
5 ZrCl₂
dimethylsilanediylbis(2-ethyl-4-(3,5-difluorophenyl)indenyl)ZrCl₂
dimethylsilanediylbis(2-ethyl-4-(4-trifluoromethylphenyl)-indenyl)ZrCl₂
dimethylsilanediylbis(2-ethyl-4-(3,5-ditrifluoromethylphenyl)-indenyl)ZrCl₂
10 indenyl)ZrCl₂
dimethylsilanediylbis(2-ethyl-4-(4-pentafluoroethylphenyl)-indenyl)ZrCl₂
dimethylsilanediylbis(2-ethyl-4-(3,5-dipentafluoroethylphenyl)-indenyl)ZrCl₂
15 dimethylsilanediylbis(2-ethyl-4-(pentafluorophenyl)indenyl)ZrCl₂
1,2-ethanediylbis(2-methyl-4-phenylindenyl)zirconium dichloride
1,2-ethanediylbis(2-ethyl-4-phenylindenyl)zirconium dichloride
1,2-ethanediylbis(2-isobutyl-4-phenylindenyl)zirconium dichloride
20 1,2-ethanediylbis(2-n-butyl-4-phenylindenyl)zirconium dichloride
1,2-ethanediylbis(2-sec-butyl-4-phenylindenyl)zirconium dichloride
1,2-ethanediylbis(2-methyl-4-(1-naphthyl)indenyl)zirconium dichloride
25 1,2-ethanediylbis(2-ethyl-4-(1-naphthyl)indenyl)zirconium dichloride
1,2-ethanediylbis(2-isobutyl-4-(1-naphthyl)indenyl)zirconium dichloride
1,2-ethanediylbis(2-n-butyl-4-(1-naphthyl)indenyl)zirconium dichloride
30 1,2-ethanediylbis(2-sec-butyl-4-(1-naphthyl)indenyl)zirconium dichloride
1,2-ethanediylbis(2-methyl-4-(2-naphthyl)indenyl)zirconium dichloride
35 1,2-ethanediylbis(2-ethyl-4-(2-naphthyl)indenyl)zirconium dichloride
1,2-ethanediylbis(2-isobutyl-4-(2-naphthyl)indenyl)zirconium dichloride
1,2-ethanediylbis(2-n-butyl-4-(2-naphthyl)indenyl)zirconium dichloride
40 1,2-ethanediylbis(2-sec-butyl-4-(2-naphthyl)indenyl)zirconium dichloride
1,2-ethanediylbis(2-methyl-4-phenanthrylindenyl)zirconium dichloride
45 1,2-ethanediylbis(2-ethyl-4-phenanthrylindenyl)zirconium dichloride
1,2-ethanediylbis(2-isobutyl-4-phenanthrylindenyl)zirconium dichloride

- dichloride
1,2-ethanediylbis(2-n-butyl-4-phenanthrylindenyl)zirconium
dichloride
1,2-ethanediylbis(2-sec-butyl-4-phenanthrylindenyl)zirconium
5 dichloride
1,2-ethanediylbis(2-methyl-4-(3,5-dimethylphenyl)indenyl)zirconium
m dichloride
1,2-ethanediylbis(2-ethyl-4-(3,5-dimethylphenyl)indenyl)zirconium
dichloride
10 1,2-ethanediylbis(2-n-butyl-4-(3,5-dimethylphenyl)indenyl)-
zirconium dichloride
1,2-ethanediylbis(2-sec-butyl-4-(3,5-dimethylphenyl)indenyl)-
zirconium dichloride
1,2-ethanediylbis(2-methyl-4-(4-methylphenyl)indenyl)zirconium
15 dichloride
1,2-ethanediylbis(2-ethyl-4-(4-methylphenyl)indenyl)zirconium
dichloride
1,2-ethanediylbis(2-isobutyl-4-(4-methylphenyl)indenyl)zirconium
dichloride
20 1,2-ethanediylbis(2-n-butyl-4-(4-methylphenyl)indenyl)zirconium
dichloride
1,2-ethanediylbis(2-sec-butyl-4-(4-methylphenyl)indenyl)zirconium
dichloride
1,2-ethanediylbis(2-methyl-4-anthracylindenyl)zirconium
25 dichloride
1,2-ethanediylbis(2-ethyl-4-anthracylindenyl)zirconium
dichloride
1,2-ethanediylbis(2-isobutyl-4-anthracylindenyl)zirconium
dichloride
30 1,2-ethanediylbis(2-n-butyl-4-anthracylindenyl)zirconium
dichloride
1,2-ethanediylbis(2-sec-butyl-4-anthracylindenyl)zirconium
dichloride
35 Also preferred are the corresponding dimethylzirconium compounds
and the corresponding compounds having a 1,2-(1-methylethane-
diyl), 1,2-(1,1-dimethylethanediyl) or 1,2-(1,2-dimethylethane-
diyl) bridge.
40 dimethylsilanediylbis[1-(2-methyl-4-phenylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-methyl-4-(1-naphthyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-naphthyl)indenyl)]-
45 zirconium dichloride

65

dimethylsilanediylbis[1-(2-methyl-4-(4-methylphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-methylphenyl)indenyl)]-
zirconium dichloride
5 dimethylsilanediylbis[1-(2-methyl-4-(2-methylphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-ethylphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-ethylphenyl)indenyl)]-
10 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-ethylphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-butylphenyl)indenyl)]-
zirconium dichloride
15 dimethylsilanediylbis[1-(2-methyl-4-(4-isopropylphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-isopropylphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-isopropylphenyl)indenyl)]-
20 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-tert-butylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-tert-butylphenyl)-
indenyl)]zirconium dichloride
25 dimethylsilanediylbis[1-(2-methyl-4-(4-cyclohexylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-cyclohexylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-triisopropylsilylphenyl)-
30 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-biphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-biphenyl)indenyl)]-
zirconium dichloride
35 dimethylsilanediylbis[1-(2-methyl-4-(2-biphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-biphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-styryl)indenyl)]zirconium
40 dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-styryl)indenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-styryl)indenyl)]zirconium
dichloride
45 dimethylsilanediylbis[1-(2-methyl-4-(9-anthracenyl)indenyl)]-
zirconium dichloride

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dimethylsilanediylbis[1-(2-methyl-4-(9-phenanthrenyl)indenyl)]-
zirconium dichloride

dimethylsilanediylbis[1-(2-methyl-4-(4-methyl-1-naphthyl)-
5 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-methyl-1-naphthyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,4-dimethylphenyl)-
indenyl)]zirconium dichloride

10 dimethylsilanediylbis[1-(2-methyl-4-(2,3-dimethylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3,5-dimethylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3,4-dimethylphenyl)-
15 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,6-dimethylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,3,4-trimethylphenyl)-
indenyl)]zirconium dichloride

20 dimethylsilanediylbis[1-(2-methyl-4-(3,4,5-trimethylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,4,5-trimethylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,3,4-trimethylphenyl)-
25 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-mesitylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3,5-diphenylphenyl)-
indenyl)]zirconium dichloride

30 dimethylsilanediylbis[1-(2-methyl-4-(3,5-diisopropylphenyl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-methyl-4-(4-methoxyphenyl)indenyl)]-
zirconium dichloride

35 dimethylsilanediylbis[1-(2-methyl-4-(3-methoxyphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-methoxyphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,4-dimethoxyphenyl)-
40 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3,5-dimethoxyphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3,4-dimethoxyphenyl)-
indenyl)]zirconium dichloride

45 dimethylsilanediylbis[1-(2-methyl-4-(3,4,5-trimethoxyphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,4,6-trimethoxyphenyl)-

indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-phenoxyphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-isopropoxyphe-
nyl)-
5 indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-methyl-4-(4-fluorophenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-fluorophenyl)indenyl)]-
10 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,4-difluorophenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3,5-difluorophenyl)-
indenyl)]zirconium dichloride
15 dimethylsilanediylbis[1-(2-methyl-4-(2,3,5,6-tetrafluoro-
4-methylphenyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-methyl-4-(4-N,N-dimethylaminophenyl)-
indenyl)]zirconium dichloride
20 dimethylsilanediylbis[1-(2-methyl-4-(3-N,N-dimethylaminophenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-N,N-dimethylaminophenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-(1-pyrrolidino)phenyl)-
25 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-(1-piperidino)phenyl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-methyl-4-(4-trifluoromethylphenyl)-
30 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-trifluoromethylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-trifluoromethylphenyl)-
indenyl)]zirconium dichloride
35 dimethylsilanediylbis[1-(2-methyl-4-(3,5-bis(trifluoromethyl)-
phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2,4-bis(trifluoromethyl)-
phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-trifluoromethoxyphenyl)-
40 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-methyl-4-trifluoromethoxy-
phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-pentafluoroethylphenyl)-
indenyl)]zirconium dichloride

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- dimethylsilanediylbis[1-(2-methyl-4-(4-thioanisylphenyl)-indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-thioanisylphenyl)-indenyl)]zirconium dichloride
5 dimethylsilanediylbis[1-(2-methyl-4-(2-thioanisylphenyl)-indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-methyl-4-(2-pyridyl)indenyl)]zirconium dichloride
10 dimethylsilanediylbis[1-(2-methyl-4-(3-pyridyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(4-pyridyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-pyrimidyl)indenyl)]-
15 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-furyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-furyl)indenyl)]zirconium dichloride
20 dimethylsilanediylbis[1-(2-methyl-4-(5-methyl-2-furyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-benzofuryl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-thiophenyl)indenyl)]-
25 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-thiophenyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(5-methyl-2-thiophenyl)-indenyl)]zirconium dichloride
30 dimethylsilanediylbis[1-(2-methyl-4-(5-isobutyl-2-thiophenyl)-indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-methyl-4-(2-benzothiophenyl)indenyl)]-zirconium dichloride
35 dimethylsilanediylbis[1-(2-methyl-4-(2-thiazolyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-benzothiazolyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-oxazolyl)indenyl)]-
40 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(N-methyl-2-pyrrolyl)-indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(N-methyl-3-pyrrolyl)-indenyl)]zirconium dichloride
45 dimethylsilanediylbis[1-(2-methyl-4-(2-quinolyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(3-quinolyl)indenyl)]-

zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(isoquinolyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(N-methyltriazolyl)indenyl)]-
5 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(N-methyl-2-imidazolyl)-
indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(N-methyl-2-benzimidazolyl)-
indenyl]zirconium dichloride
10
dimethylsilanediylbis[1-(2-methyl-4-butyllindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-methyl-4-cyclohexyllindenyl)]zirconium
dichloride
15 dimethylsilanediylbis[1-(2-methyl-4-isopropyllindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-methyl-4-benzyllindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-methyl-4-isobutyllindenyl)]zirconium
20 dichloride

dimethylsilanediylbis[1-(2-methyl-4-(hex-1-en-6-yl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(hex-1-en-1-yl)indenyl)]-
25 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-vinyllindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-trimethylsilylethen-1-
yl)indenyl]zirconium dichloride
30 dimethylsilanediylbis[1-(2-methyl-4-(2-phenylethyn-1-yl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-tert-butylethyn-1-yl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-allyllindenyl)]zirconium
35 dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-trimethylsilylethyn-1-
yl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(2-phenylethen-1-yl)-
indenyl)]zirconium dichloride
40
dimethylsilanediylbis[1-(2-methyl-4-(diphenylphosphino)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4-(dibutylphosphino)indenyl)]-
zirconium dichloride
45 dimethylsilanediylbis[1-(2-methyl-4-(dimethylphosphino)indenyl)]-
zirconium dichloride

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- dimethylsilanediylbis[1-(2-ethyl-4-phenylindenyl)]zirconium
dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(1-naphthyl)indenyl)]zirconium
dichloride
- 5 dimethylsilanediylbis[1-(2-ethyl-4-(2-naphthyl)indenyl)]zirconium
dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(4-methylphenyl)indenyl)]-
zirconium dichloride
- 10 dimethylsilanediylbis[1-(2-ethyl-4-(3-methylphenyl)indenyl)]-
zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(2-methylphenyl)indenyl)]-
zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(4-ethylphenyl)indenyl)]-
zirconium dichloride
- 15 dimethylsilanediylbis[1-(2-ethyl-4-(3-ethylphenyl)indenyl)]-
zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(2-ethylphenyl)indenyl)]-
zirconium dichloride
- 20 dimethylsilanediylbis[1-(2-ethyl-4-(4-butylphenyl)indenyl)]-
zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(4-isopropylphenyl)indenyl)]-
zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(3-isopropylphenyl)indenyl)]-
zirconium dichloride
- 25 dimethylsilanediylbis[1-(2-ethyl-4-(2-isopropylphenyl)indenyl)]-
zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(4-tert-butylphenyl)indenyl)]-
zirconium dichloride
- 30 dimethylsilanediylbis[1-(2-ethyl-4-(3-tert-butylphenyl)indenyl)]-
zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(4-cyclohexylphenyl)indenyl)]-
zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(3-cyclohexylphenyl)indenyl)]-
zirconium dichloride
- 35 dimethylsilanediylbis[1-(2-ethyl-4-(4-triisopropylsilylphenyl)-
indenyl)]zirconium dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(4-biphenyl)indenyl)]zirconium
dichloride
- 40 dimethylsilanediylbis[1-(2-ethyl-4-(3-biphenyl)indenyl)]zirconium
dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(2-biphenyl)indenyl)]zirconium
dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(4-biphenyl)indenyl)]zirconium
dichloride
- 45 dichloride
- dimethylsilanediylbis[1-(2-ethyl-4-(4-styryl)indenyl)]zirconium
dichloride

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dimethylsilanediylbis[1-(2-ethyl-4-(3-styryl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-styryl)indenyl)]zirconium dichloride
5 dimethylsilanediylbis[1-(2-ethyl-4-(9-anthracenyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(9-phenanthrenyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(4-methyl-1-naphthyl)-indenyl)]zirconium dichloride
10 dimethylsilanediylbis[1-(2-ethyl-4-(2-methyl-1-naphthyl)-indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-ethyl-4-(2,4-dimethylphenyl)indenyl)]-zirconium dichloride
15 dimethylsilanediylbis[1-(2-ethyl-4-(2,3-dimethylphenyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3,5-dimethylphenyl)indenyl)]-zirconium dichloride
20 dimethylsilanediylbis[1-(2-ethyl-4-(3,4-dimethylphenyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2,6-dimethylphenyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2,3,4-trimethylphenyl)-indenyl)]zirconium dichloride
25 dimethylsilanediylbis[1-(2-ethyl-4-(3,4,5-trimethylphenyl)-indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2,4,5-trimethylphenyl)-indenyl)]zirconium dichloride
30 dimethylsilanediylbis[1-(2-ethyl-4-(2,3,4-trimethylphenyl)-indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-mesitylindenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3,5-diphenylphenyl)indenyl)]-zirconium dichloride
35 dimethylsilanediylbis[1-(2-ethyl-4-(3,5-diisopropylphenyl)-indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-ethyl-4-(4-methoxyphenyl)indenyl)]-zirconium dichloride
40 dimethylsilanediylbis[1-(2-ethyl-4-(3-methoxyphenyl)indenyl)]-zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-methoxyphenyl)indenyl)]-zirconium dichloride
45 dimethylsilanediylbis[1-(2-ethyl-4-(2,4-dimethoxyphenyl)-indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3,5-dimethoxyphenyl)-

indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3,4-dimethoxyphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3,4,5-trimethoxyphenyl)-
5 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2,4,6-trimethoxyphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(4-phenoxyphenyl)indenyl)]-
zirconium dichloride
10 dimethylsilanediylbis[1-(2-n-propyl-4-phenylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-n-propyl-4-naphthylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-n-propyl-4-(4-tert-butylphenyl)-
15 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-n-propyl-4-p-tolylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(4-isopropoxypyhenyl)indenyl)]-
zirconium dichloride
20 dimethylsilanediylbis[1-(2-ethyl-4-(4-fluorophenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3-fluorophenyl)indenyl)]-
zirconium dichloride
25 dimethylsilanediylbis[1-(2-ethyl-4-(2,4-difluorophenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3,5-difluorophenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2,3,5,6-tetrafluoro-4-methyl-
30 phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(4-N,N-dimethylaminophenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3-N,N-dimethylaminophenyl)-
35 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-N,N-dimethylaminophenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(4-(1-pyrrolidino)phenyl)-
indenyl)]zirconium dichloride
40 dimethylsilanediylbis[1-(2-ethyl-4-(4-(1-piperidino)phenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(4-trifluoromethylphenyl)-
indenyl)]zirconium dichloride
45 dimethylsilanediylbis[1-(2-ethyl-4-(3-trifluoromethylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-trifluoromethylphenyl)-

indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3,5-bis(trifluoromethyl)-
phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2,4-bis(trifluoromethyl)-
5 phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3-trifluoromethoxyphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-ethyl-4-trifluoromethoxy-
phenyl)indenyl)]zirconium dichloride
10 dimethylsilanediylbis[1-(2-ethyl-4-(4-pentafluoroethylphenyl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-ethyl-4-(4-thioanisylphenyl)indenyl)]-
zirconium dichloride
15 dimethylsilanediylbis[1-(2-ethyl-4-(3-thioanisylphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-thioanisylphenyl)indenyl)]-
zirconium dichloride

20 dimethylsilanediylbis[1-(2-ethyl-4-(2-pyridyl)indenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3-pyridyl)indenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(4-pyridyl)indenyl)]zirconium
25 dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-pyrimidyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-furyl)indenyl)]zirconium
dichloride
30 dimethylsilanediylbis[1-(2-ethyl-4-(3-furyl)indenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(5-methyl-2-furyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-benzofuryl)indenyl)]-
35 zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-thiophenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3-thiophenyl)indenyl)]-
zirconium dichloride
40 dimethylsilanediylbis[1-(2-ethyl-4-(5-methyl-2-thiophenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(5-isobutyl-2-thiophenyl)-
indenyl)]zirconium dichloride

45 dimethylsilanediylbis[1-(2-ethyl-4-(2-benzothiophenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-thiazolyl)indenyl)]-

zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-benzothiazolyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-oxazolyl)indenyl)]zirconium
5 dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(N-methyl-2-pyrrolyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(N-methyl-3-pyrrolyl)-
indenyl)]zirconium dichloride
10 dimethylsilanediylbis[1-(2-ethyl-4-(2-quinolyl)indenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(3-quinolyl)indenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(isoquinolyl)indenyl)]-
15 zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(N-methyltriazole)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(N-methyl-2-imidazolyl)-
indenyl)]zirconium dichloride
20 dimethylsilanediylbis[1-(2-ethyl-4-(N-methyl-2-benzoimidazolyl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-ethyl-4-butyllindenyl)]zirconium
dichloride
25 dimethylsilanediylbis[1-(2-ethyl-4-cyclohexylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-ethyl-4-isopropylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-ethyl-4-benzylindenyl)]zirconium
30 dichloride
dimethylsilanediylbis[1-(2-ethyl-4-isobutylindenyl)]zirconium
dichloride

dimethylsilanediylbis[1-(2-ethyl-4-(hex-1-en-6-yl)indenyl)]-
35 zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(hex-1-en-1-yl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-vinyllindenyl)]zirconium
dichloride
40 dimethylsilanediylbis[1-(2-ethyl-4-(2-trimethylsilylethen-1-yl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-phenylethyn-1-yl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-tert-butylethyn-1-yl)-
45 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-allyllindenyl)]zirconium
dichloride

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- dimethylsilanediylbis[1-(2-ethyl-4-(2-trimethylsilyl ethyn-1-yl)-indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(2-phenylethen-1-yl)indenyl]zirconium dichloride
- 5 dimethylsilanediylbis[1-(2-ethyl-4-(diphenylphosphino)indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-ethyl-4-(dibutylphosphino)indenyl]zirconium dichloride
10 dimethylsilanediylbis[1-(2-ethyl-4-(dimethylphosphino)indenyl]zirconium dichloride
- dimethylsilanediylbis[1-(2-isopropyl-4-phenylindenyl]zirconium dichloride
15 dimethylsilanediylbis[1-(2-isopropyl-4-(1-naphthyl)indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(2-naphthyl)indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(4-methylphenyl)indenyl]zirconium dichloride
20 dimethylsilanediylbis[1-(2-isopropyl-4-(3,5-dimethylphenyl)-indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(4-trifluoromethylphenyl)-indenyl]zirconium dichloride
25 dimethylsilanediylbis[1-(2-isopropyl-4-(3,5-bis(trifluoromethyl)-phenyl)indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(4-methoxyphenyl)-indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(2-furyl)indenyl]zirconium dichloride
30 dimethylsilanediylbis[1-(2-isopropyl-4-(2-pyridyl)indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(2-thiophenyl)indenyl]zirconium dichloride
35 dimethylsilanediylbis[1-(2-isopropyl-4-(2-oxazolyl)indenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-allylindenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-cyclohexylindenyl]zirconium dichloride
40 dimethylsilanediylbis[1-(2,4-diisopropylindenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-butylindenyl]zirconium dichloride
45 dimethylsilanediylbis[1-(2-isopropyl-4-benzylindenyl]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(hex-1-en-6-yl)indenyl]zirconium dichloride

zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(hex-1-en-1-yl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-vinylindenyl)]zirconium
5 dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(2-trimethylsilyliden-1-
yl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-4-(2-phenylethyn-1-yl)-
indenyl)]zirconium dichloride
10 dimethylsilanediylbis[1-(2-isopropyl-4-(2-tert-butylethyn-1-yl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-isobutyl-4-phenylindenyl)]zirconium
dichloride
15 dimethylsilanediylbis[1-(2-isobutyl-4-(1-naphthyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(2-naphthyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(4-methylphenyl)indenyl)]-
20 zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(3,5-dimethylphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(4-trifluoromethylphenyl)-
indenyl)]zirconium dichloride
25 dimethylsilanediylbis[1-(2-isobutyl-4-(3,5-bis(trifluoromethyl)-
phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(4-methoxyphenyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(2-furyl)indenyl)]zirconium
30 dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(2-pyridyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(2-thiophenyl)indenyl)]-
zirconium dichloride
35 dimethylsilanediylbis[1-(2-isobutyl-4-(2-oxazolyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-allylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-cyclohexylindenyl)]-
40 zirconium dichloride
dimethylsilanediylbis[1-(2,4-diisobutylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-butylinenyl)]zirconium
dichloride
45 dimethylsilanediylbis[1-(2-isobutyl-4-benzylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(hex-1-en-6-yl)indenyl)]-

zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(hex-1-en-1-yl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-vinylindenyl)]zirconium
5 dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(2-trimethylsilylethen-1-
yl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-isobutyl-4-(2-phenylethyn-1-yl)-
indenyl)]zirconium dichloride
10 dimethylsilanediylbis[1-(2-isobutyl-4-(2-tert-butylethyn-1-yl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-trifluoromethyl-4-phenylindenyl)]-
zirconium dichloride
15 dimethylsilanediylbis[1-(2-trifluoromethyl-4-(1-naphthyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(2-naphthyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(4-methylphenyl)-
20 indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(3,5-dimethyl-
phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(4-trifluoromethyl-
phenyl)indenyl)]zirconium dichloride
25 dimethylsilanediylbis[1-(2-trifluoromethyl-4-(3,5-bis(trifluoro-
methyl)phenyl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(4-methoxyphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(2-furyl)indenyl)]-
30 zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(2-pyridyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(2-thiophenyl)-
indenyl)]zirconium dichloride
35 dimethylsilanediylbis[1-(2-trifluoromethyl-4-(2-oxazolyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-allylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-cyclohexylindenyl)]-
40 zirconium dichloride
dimethylsilanediylbis[1-(2,4-bis(trifluoromethylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-butylinenyl)]-
zirconium dichloride
45 dimethylsilanediylbis[1-(2-trifluoromethyl-4-benzylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(hex-1-en-6-yl)]-

indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(hex-1-en-1-yl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-vinylindenyl)]-
5 zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(2-trimethylsilyl-
ethen-1-yl)indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2-trifluoromethyl-4-(2-phenylethyn-1-
yl)indenyl)]zirconium dichloride
10 dimethylsilanediylbis[1-(2-trifluoromethyl-4-(2-tert-butylethyn-
1-yl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2,5-dimethyl-4-phenylindenyl)]zirconium
dichloride
15 dimethylsilanediylbis[1-(2,7-dimethyl-4-phenylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2,6-dimethyl-4-phenylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2,6-dimethyl-4-(1-naphthyl)indenyl)]-
20 zirconium dichloride
dimethylsilanediylbis[1-(2,6-dimethyl-4-(2-naphthyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2,6-dimethyl-4-(4-methylphenyl)-
indenyl)]zirconium dichloride
25 dimethylsilanediylbis[1-(2,6-dimethyl-4-(4-methoxyphenyl)-
indenyl)]zirconium dichloride
dimethylsilanediylbis[1-(2,6-dimethyl-4-(2-pyridyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2,7-dimethyl-4-(1-naphthyl)indenyl)]-
30 zirconium dichloride
dimethylsilanediylbis[1-(2,7-dimethyl-4-(2-naphthyl)indenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2,7-dimethyl-4-(2-pyridyl)indenyl)]-
zirconium dichloride
35
dimethylsilanediylbis[1-(2-methyl-6-methoxy-4-phenylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-4,6-diphenylindenyl)]zirconium
dichloride
40 dimethylsilanediylbis[1-(2-ethyl-4,6-diphenylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-cyclohexyl-6-methyl-4-phenylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-6-vinyl-4-phenylindenyl)]-
45 zirconium dichloride
dimethylsilanediylbis[1-(2-methyl-6-benzyl-4-naphthylindenyl)]-
zirconium dichloride

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dimethylsilanediylbis[1-(2-ethyl-5-methyl-4-(3,5-dimethylphenyl)-indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-phenylindenyl)]zirconium dichloride

5 dimethylsilanediylbis[1-(2-phenyl-4-(1-naphthyl)indenyl)]-zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-(2-naphthyl)indenyl)]-zirconium dichloride

10 dimethylsilanediylbis[1-(2-phenyl-4-(4-methylphenyl)indenyl)]-zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-(3,5-dimethylphenyl)-indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-(4-trifluoromethylphenyl)-indenyl)]zirconium dichloride

15 dimethylsilanediylbis[1-(2-phenyl-4-(3,5-bis(trifluoromethyl)-phenyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-(4-methoxyphenyl)indenyl)]-zirconium dichloride

20 dimethylsilanediylbis[1-(2-phenyl-4-(2-furyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-(2-pyridyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-(2-thiophenyl)indenyl)]-zirconium dichloride

25 dimethylsilanediylbis[1-(2-phenyl-4-(2-oxazolyl)indenyl)]-zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-allylindenyl)]zirconium dichloride

30 dimethylsilanediylbis[1-(2-phenyl-4-cyclohexylindenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2,4-diphenylindenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-butyliindenyl)]zirconium dichloride

35 dimethylsilanediylbis[1-(2-phenyl-4-benzylindenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-(hex-1-en-6-yl)indenyl)]-zirconium dichloride

40 dimethylsilanediylbis[1-(2-phenyl-4-(hex-1-en-1-yl)indenyl)]-zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-vinyliindenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-phenyl-4-(2-trimethylsilylethen-1-yl)-indenyl)]zirconium dichloride

45 dimethylsilanediylbis[1-(2-phenyl-4-(2-phenylethyn-1-yl)-indenyl)]zirconium dichloride

80

dimethylsilanediylbis[1-(2-phenyl-4-(2-tert-butylethyn-1-yl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-phenylindenyl)]zirconium
5 dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(1-naphthyl)indenyl)]-
zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(2-naphthyl)indenyl)]-
zirconium dichloride

10 dimethylsilanediylbis[1-(2-cyclohexyl-4-(4-methylphenyl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(3,5-dimethylphenyl)-
indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(4-trifluoromethyl-
phenyl)indenyl)]zirconium dichloride

15 dimethylsilanediylbis[1-(2-cyclohexyl-4-(3,5-bis(trifluoro-
methyl)phenyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(4-methoxyphenyl)-
indenyl)]zirconium dichloride

20 dimethylsilanediylbis[1-(2-cyclohexyl-4-(2-furyl)indenyl)]-
zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(2-pyridyl)indenyl)]-
zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(2-thiophenyl)indenyl)]-
25 zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(2-oxazolyl)indenyl)]-
zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-allylindenyl)]zirconium
dichloride

30 dimethylsilanediylbis[1-(2-cyclohexyl-4-cyclohexylindenyl)]-
zirconium dichloride

dimethylsilanediylbis[1-(2,4-dicyclohexylindenyl)]zirconium
dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-butylinenyl)]zirconium
35 dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-benzylindenyl)]zirconium
dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(hex-1-en-6-yl)indenyl)]-
zirconium dichloride

40 dimethylsilanediylbis[1-(2-cyclohexyl-4-(hex-1-en-1-yl)indenyl)]-
zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-vinylinenyl)]zirconium
dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(2-trimethylsilylethen-1-
45 yl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-cyclohexyl-4-(2-phenylethyn-1-yl)-
indenyl)]zirconium dichloride

81

dimethylsilanediylbis[1-(2-cyclohexyl-4-(2-tert-butylethyn-1-yl)-indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-phenylindenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(1-naphthyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(2-naphthyl)indenyl)]zirconium dichloride

10 dimethylsilanediylbis[1-(2-butyl-4-(4-methylphenyl)indenyl)]-zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(3,5-dimethylphenyl)indenyl)]-zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(4-trifluoromethylphenyl)-15 indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(3,5-bis(trifluoromethyl)-phenyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(4-methoxyphenyl)indenyl)]-zirconium dichloride

20 dimethylsilanediylbis[1-(2-butyl-4-(2-furyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(2-pyridyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(2-thiophenyl)indenyl)]-25 zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(2-oxazolyl)indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-allylindenyl)]zirconium dichloride

30 dimethylsilanediylbis[1-(2-butyl-4-cyclohexylindenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2,4-dibutylindenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-benzylindenyl)]zirconium dichloride

35 dimethylsilanediylbis[1-(2-butyl-4-(hex-1-en-6-yl)indenyl)]-zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(hex-1-en-1-yl)indenyl)]-zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-vinylindenyl)]zirconium 40 dichloride

dimethylsilanediylbis[1-(2-butyl-4-(2-trimethylsilylethen-1-yl)-indenyl)]zirconium dichloride

dimethylsilanediylbis[1-(2-butyl-4-(2-phenylethyn-1-yl)indenyl)]-zirconium dichloride

45 dimethylsilanediylbis[1-(2-butyl-4-(2-tert-butylethyn-1-yl)-indenyl)]zirconium dichloride

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- dimethylsilanediylbis[1-(2-methyl-4-phenylindenyl)]dimethylzirconium
dimethylsilanediylbis[1-(2-methyl-4-phenylindenyl)]zirconium diethoxide
5 dimethylsilanediylbis[1-(2-methyl-4-phenylindenyl)]zirconium diphenoxide
dimethylsilanediylbis[1-(2-methyl-4-(1-naphthyl)indenyl)]-
dimethylzirconium
dimethylsilanediylbis[1-(2-methyl-4-(1-naphthyl)indenyl)]-
10 dibenzylzirconium
dimethylsilanediylbis[1-(2-methyl-4-(1-naphthyl)indenyl)]-
zirconium bis(dimethylamide)
dimethylsilanediylbis[1-(2-methyl-4-(2-naphthyl)indenyl)]-
zirconium bis(diethylamide)
15 dimethylsilanediylbis[1-(2-methyl-4-(pyridyl)indenyl)]dimethylzirconium
dimethylsilanediylbis[1-(2-methyl-4-(3,5-bis(trifluoromethyl)-
phenyl)indenyl)]dimethylzirconium
dimethylsilanediylbis[1-(2-methyl-4-(3,5-bis(trifluoromethyl)-
20 phenyl)indenyl)]zirconium dimethoxide

dimethylsilanediylbis[1-(2-ethyl-4-(3,5-dimethylphenyl)indenyl)]-
dimethylzirconium
dimethylsilanediylbis[1-(2-dimethylamino-4-phenylindenyl)]-
25 dimethylzirconium
dimethylsilanediylbis[1-(2-N-piperino-4-naphthylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-trimethylsilyl-4-cyclohexylindenyl)]-
dimethylzirconium
30 dimethylsilanediylbis[1-(2-trimethylsilyloxy-4-phenylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2,6-dimethyl-4-phenylindenyl)]zirconium
dichloride
dimethylsilanediylbis[1-(2-methyl-4,6-diphenylindenyl)]zirconium
35 dichloride
dimethylsilanediylbis[1-(2,5-dimethyl-4-naphthylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-cyclohexyl-6-methyl-4-phenylindenyl)]-
zirconium dichloride
40 dimethylsilanediylbis[1-(2,5,6-trimethyl-4-phenylindenyl)]-
zirconium dichloride
dimethylsilanediylbis[1-(2-isopropyl-5,6-difluoro-4-phenyl-
indenyl)]zirconium dichloride

45 1,2-ethanediylbis[1-(2-methyl-4-phenylindenyl)]zirconium
dichloride
1,2-ethanediylbis[1-(2-methyl-4-phenylindenyl)]dimethylzirconium

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1,2-ethanediylbis[1-(2-methyl-4-(1-naphthyl)indenyl)]zirconium dichloride
1,2-ethanediylbis[1-(2-methyl-4-(2-naphthyl)indenyl)]zirconium dichloride
5 1,2-ethanediylbis[1-(2-ethyl-4-(3,5-bis(trifluoromethyl)phenyl)-indenyl)]zirconium dichloride
1,2-ethanediylbis[1-(2-butyl-4-(2-pyridyl)indenyl)]zirconium dichloride
1,2-ethanediylbis[1-(2-methyl-4-(2-furyl)indenyl)]zirconium dichloride
10 1,2-ethanediylbis[1-(2-methyl-4-(2-thiophenyl)indenyl)]-zirconium dichloride
1,2-ethanediylbis[1-(2-isopropyl-4-(4-methoxyphenyl)indenyl)]-zirconium dichloride
15 1,2-ethanediylbis[1-(2-methyl-4-(4-methylphenyl)indenyl)]-zirconium dichloride
1,2-ethanediylbis[1-(2-isobutyl-4-phenylindenyl)]zirconium dichloride
1,2-ethanediylbis[1-(2-methyl-4-(3-dimethylaminophenyl)indenyl)]-
20 zirconium dichloride

1,2-butanediylbis[1-(2-methyl-4-phenylindenyl)]zirconium dichloride
1,2-butanediylbis[1-(2-methyl-4-phenylindenyl)]dimethylzirconium
25 1,2-butanediylbis[1-(2-methyl-4-(1-naphthyl)indenyl)]zirconium dichloride
1,2-butanediylbis[1-(2-methyl-4-(2-naphthyl)indenyl)]zirconium dichloride
1,2-butanediylbis[1-(2-ethyl-4-(3,5-bis(trifluoromethyl)phenyl)-
30 indenyl)]zirconium dichloride
1,2-butanediylbis[1-(2-butyl-4-(2-pyridyl)indenyl)]zirconium dichloride
1,2-butanediylbis[1-(2-methyl-4-(2-furyl)indenyl)]zirconium dichloride
35 1,2-butanediylbis[1-(2-phenyl-4-(2-thiophenyl)indenyl)]-zirconium dichloride
1,2-butanediylbis[1-(2-isopropyl-4-(4-methoxyphenyl)indenyl)]-zirconium dichloride
1,2-butanediylbis[1-(2,5-dimethyl-4-(4-methylphenyl)indenyl)]-
40 zirconium dichloride
1,2-butanediylbis[1-(2-isobutyl-4-phenylindenyl)]zirconium dichloride
1,2-butanediylbis[1-(2-methyl-4-(3-dimethylaminophenyl)indenyl)]-
45 zirconium dichloride

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- bis[2-methyl-4-phenylindenyl]zirconium dichloride
 bis[2-methyl-4-phenylindenyl]dimethylzirconium
 bis[2-methyl-4-(1-naphthyl)indenyl]zirconium dichloride
 bis[2-methyl-4-(2-naphthyl)indenyl]zirconium dichloride
 5 bis[2-ethyl-4-(3,5-bis(trifluoromethyl)phenyl)indenyl]zirconium dichloride
 bis[2-butyl-4-(2-pyridyl)indenyl]zirconium dichloride
 bis[2-methyl-4-(2-furyl)indenyl]zirconium dichloride
 bis[2-methyl-4-(2-thiophenyl)indenyl]zirconium dichloride
 10 bis[2-isopropyl-4-(4-methoxyphenyl)indenyl]zirconium dichloride
 bis[2-methyl-4-(4-methylphenyl)indenyl]zirconium dichloride
 bis[2-isobutyl-4-phenylindenyl]zirconium dichloride
 bis[2-methyl-4-(3-dimethylaminophenyl)indenyl]zirconium dichloride
 15 bis[2-methyl-4-(3,5-dimethylphenyl)indenyl]zirconium dichloride
 bis[2-N-piperidino-4-(3,5-dimethylphenyl)indenyl]zirconium dichloride
 [2-butyl-4-(2-pyridyl)indenyl]cyclopentadienylzirconium
 20 dichloride
 [2-ethyl-4-(3,5-bis(trifluoromethyl)phenylindenyl)-[1-methylboratabenzene]zirconium dichloride
 [2-methyl-4-(3,5-dimethylphenyl)indenyl]fluorenylzirconium dichloride
 25 [2-isobutyl-4-(4-methoxyphenyl)indenyl]-[2-methylindenyl]-zirconium dichloride
 [2-cyclohexyl-4-(3-fluorophenylindenyl)]trimethylcyclopentadienyl-zirconium dichloride
 [2-phenyl-4-(3-dimethylaminophenylindenyl)-[tert-butylmethyl-
 30 cyclopentadienyl]zirconium dichloride
 methylphenylsilanediylbis[1-(2-methyl-4-phenylindenyl)]zirconium dichloride
 methylphenylsilanediylbis[1-(2-methyl-4-phenylindenyl)]dimethylzi
 35 rconium
 methylphenylsilanediylbis[1-(2-methyl-4-(1-naphthyl)indenyl)]-zirconium dichloride
 methylphenylsilanediylbis[1-(2-methyl-4-(2-naphthyl)indenyl)]-zirconium dichloride
 40 methylphenylsilanediylbis[1-(2-ethyl-4-(3,5-trifluoromethyl)-phenyl)indenyl]zirconium dichloride
 methylphenylsilanediylbis[1-(2-butyl-4-(2-pyridyl)indenyl)]-zirconium dichloride
 methylphenylsilanediylbis[1-(2-methyl-4-(2-furyl)indenyl)]-
 45 zirconium dichloride
 methylphenylsilanediylbis[1-(2-methyl-4-(2-thiophenyl)indenyl)]-zirconium dichloride

85

methylphenylsilanediylbis[1-(2-isopropyl-4-(4-methoxyphenyl)-indenyl)]zirconium dichloride
methylphenylsilanediylbis[1-(2-methyl-4-(4-methylphenyl)-indenyl)]zirconium dichloride
5 methylphenylsilanediylbis[1-(2-isobutyl-4-phenylindenyl)]-zirconium dichloride
methylphenylsilanediylbis[1-(2-methyl-4-(3-dimethylaminophenyl)-indenyl)]zirconium dichloride

10 isopropylidenebis[1-(2-methyl-4-phenylindenyl)]zirconium dichloride
isopropylidenebis[1-(2-methyl-4-phenylindenyl)]dimethylzirconium
isopropylidenebis[1-(2-methyl-4-(1-naphthyl)indenyl)]zirconium dichloride
15 isopropylidenebis[1-(2-methyl-4-(2-naphthyl)indenyl)]zirconium dichloride
isopropylidenebis[1-(2-ethyl-4-(3,5-bis(trifluoromethyl)phenyl)-indenyl)]zirconium dichloride
isopropylidenebis[1-(2-butyl-4-(2-pyridyl)indenyl)]zirconium
20 dichloride
isopropylidenebis[1-(2-methyl-4-(2-furyl)indenyl)]zirconium dichloride
isopropylidenebis[1-(2-methyl-4-(2-thiophenyl)indenyl)]zirconium dichloride
25 isopropylidenebis[1-(2-isopropyl-4-(4-methoxyphenyl)indenyl)]-zirconium dichloride
isopropylidenebis[1-(2-methyl-4-(4-methylphenyl)indenyl)]-zirconium dichloride
isopropylidenebis[1-(2-isobutyl-4-phenylindenyl)]zirconium
30 dichloride
isopropylidenebis[1-(2-methyl-4-(3-dimethylaminophenyl)indenyl)]-zirconium dichloride

dimethylsilanediyl[1-(2-methyl-4-phenylindenyl)]cyclopentadienyl-
35 zirconium dichloride
dimethylsilanediyl[1-(2-methyl-4-phenylindenyl)]-[1-(2-methyl-
indenyl)]zirconium dichloride
dimethylsilanediyl[1-(2-methyl-4-phenylindenyl)]trimethylcyclo-
pentadienylzirconium dichloride
40 dimethylsilanediyl[1-(2-methyl-4-phenylindenyl)]-[tert-butyl-
methylcyclopentadienyl]zirconium dichloride
dimethylsilanediyl[1-(2-methyl-4-phenylindenyl)]fluorenyl-
zirconium dichloride
dimethylsilanediyl[1-(2-ethyl-4-naphthylindenyl)]tetramethyl-
45 cyclopentadienylzirconium dichloride
dimethylsilanediyl[1-(2-methyl-4-(3,5-bistrifluoromethyl)-
indenyl)]cyclopentadienylzirconium dichloride

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dimethylsilanediyl[1-(2-methyl-4-(2-pyridyl)indenyl)]tetramethylcyclopentadienylzirconium dichloride
dimethylsilanediyl[1-(2-methyl-4-(2,4-dimethoxyphenyl)indenyl)]-[1-methylboratabenzene]zirconium dichloride

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dimethylgermanediylbis[1-(2-methyl-4-phenylindenyl)]zirconium dichloride

dimethylgermanediylbis[1-(2-methyl-4-phenylindenyl)]dimethylzirconium

10 dimethylgermanediylbis[1-(2-methyl-4-(1-naphthyl)indenyl)]-zirconium dichloride

dimethylgermanediylbis[1-(2-methyl-4-(2-naphthyl)indenyl)]-zirconium dichloride

dimethylgermanediylbis[1-(2-ethyl-4-(3,5-bis(trifluoromethyl)-

15 phenyl)indenyl]zirconium dichloride

dimethylgermanediylbis[1-(2-butyl-4-(2-pyridyl)indenyl)]zirconium dichloride

dimethylgermanediylbis[1-(2-methyl-4-(2-furyl)indenyl)]zirconium dichloride

20 dimethylgermanediylbis[1-(2-methyl-4-(2-thiophenyl)indenyl)]-zirconium dichloride

dimethylgermanediylbis[1-(2-isopropyl-4-(4-methoxyphenyl)-

indenyl)]zirconium dichloride

25 zirconium dichloride

dimethylgermanediylbis[1-(2-isobutyl-4-phenylindenyl)]zirconium dichloride

dimethylgermanediylbis[1-(2-methyl-4-(3-dimethylaminophenyl)-

indenyl)]zirconium dichloride

30 Further examples are the titanocenes and hafnocenes corresponding to the zirconocenes listed above.

The metallocenes which can be prepared from indanones via indenes
35 are highly active catalyst components for olefin polymerization. Depending on the substitution pattern of the ligands, the metallocenes can be formed as a mixture of isomers. For the polymerization, the metallocenes are preferably used in isomerically pure form. The use of the racemate is sufficient in
40 most cases.

However, it is also possible to use the pure enantiomer in the (+) or (-) form. An optically active polymer can be prepared using the pure enantiomers. However, the configurational isomers
45 of the metallocenes should be separated off, since the polymerization-active center (the metal atom) in these compounds usually produces a polymer having different properties. For

certain applications, for example flexible moldings, this can be quite desirable.

The present invention therefore also provides a process for preparing a polyolefin by polymerization of at least one olefin in the presence of a catalyst comprising at least one cocatalyst and at least one stereorigid metallocene compound of the formula I. For the purposes of the present invention, the term polymerization encompasses both homopolymerization and copolymerization.

10

In the process of the present invention, preference is given to polymerizing one or more olefins of the formula $R^{\alpha}-CH=CH-R^{\beta}$, where R^{α} and R^{β} are identical or different and are each a hydrogen atom or a hydrocarbon radical having from 1 to 20 carbon atoms, in particular from 1 to 10 carbon atoms, and R^{α} and R^{β} together with the atoms connecting them may form one or more rings. Examples of such olefins are 1-olefins having from 2 to 40 carbon atoms, preferably 2-10 carbon atoms, for example ethylene, propylene, 1-butene, 1-pentene, 1-hexene, 4-methyl-1-pentene or 1-octene, styrene, dienes such as 1,3-butadiene, isoprene, 1,4-hexadiene or cyclic olefins such as norbornene or ethyldenenorbornene.

In the process of the present invention, preference is given to homopolymerizing ethylene or propylene or copolymerizing ethylene with one or more cyclic olefins such as norbornene and/or one or more acyclic 1-olefins having from 3 to 20 carbon atoms, eg. propylene, and/or one or more dienes having from 4 to 20 carbon atoms, eg. 1,3-butadiene or 1,4-hexadiene. Examples of such copolymers are ethylene-norbornene copolymers, ethylene-propylene copolymers and ethylene-propylene-1,4-hexadiene copolymers.

30

The polymerization is preferably carried out at from -60 to 250°C, particularly preferably from 50 to 200°C. The pressure is preferably from 0.5 to 2000 bar, particularly preferably from 5 to 64 bar.

35

The polymerization can be carried out in solution, in bulk, in suspension or in the gas phase, continuously or batchwise, in one or more stages. Preferred embodiments are gas-phase and solution polymerization.

40

The catalyst used in the process of the present invention preferably comprises one metallocene compound. It is also possible to use mixtures of two or more metallocene compounds, eg. for preparing polyolefins having a broad or multimodal molar mass distribution.

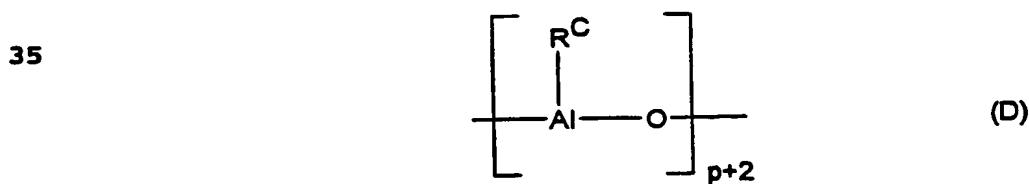
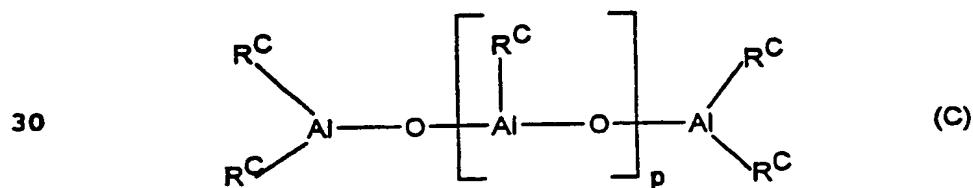
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In principle, suitable cocatalysts for the process of the present invention are all compounds which, owing to their Lewis acidity, can convert the neutral metallocene into a cation and stabilize the latter ("labile coordination"). Furthermore, the catalyst or 5 the anion formed therefrom should undergo no further reactions with the metallocene cation formed (EP 427 697). The cocatalyst used is preferably an aluminum compound and/or a boron compound.

The boron compound preferably has the formula $R^a_xNH_{4-x}BR^{b_4}$,
 10 $R^a_xPH_{4-x}BR^{b_4}$, $R^a_3CBR^{b_4}$ or BR^{b_3} , where x is from 1 to 4, preferably 3, the radicals R^a are identical or different, preferably identical, and are C_1-C_{10} -alkyl or C_6-C_{18} -aryl or two radicals R^a together with the atoms connecting them form a ring, and the radicals R^b are identical or different, preferably identical, and 15 are C_6-C_{18} -aryl which may be substituted by alkyl, haloalkyl or fluorine. In particular, R^a is ethyl, propyl, butyl or phenyl and R^b is phenyl, pentafluorophenyl, 3,5-bistrifluoromethylphenyl, mesityl, xylyl or tolyl (EP 277 003, EP 277 004 and EP 426 638).

20 As cocatalyst, preference is given to using an aluminum compound such as aluminoxane and/or an aluminum alkyl.

The cocatalyst used is particularly preferably an aluminoxane, in particular of the formula C for the linear type and/or the 25 formula D for the cyclic type,



40 where, in the formulae C and D, the radicals R^C are identical or different and are each hydrogen or a C_1-C_{20} -hydrocarbon group such as a C_1-C_{18} -alkyl group, a C_6-C_{18} -aryl group or benzyl, and p is an integer from 2 to 50, preferably from 10 to 35.

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Preferably, the radicals R^C are identical and are hydrogen, methyl, isobutyl, phenyl or benzyl, particularly preferably methyl.

- 5 If the radicals R^C are different, they are preferably methyl and hydrogen or alternatively methyl and isobutyl, with hydrogen or isobutyl preferably being present in a numerical proportion of from 0.01 to 40% (of the radicals R^C).
- 10 The methods of preparing the aluminoxanes are known. The precise spatial structure of the aluminoxanes is not known (J. Am. Chem. Soc. (1993) 115, 4971). For example, it is conceivable that chains and rings are joined to form larger two-dimensional or three-dimensional structures.
- 15 Regardless of the method of preparation, all aluminoxane solutions have in common a variable content of unreacted aluminum starting compound which is present in free form or as adduct.
- 20 It is possible to preactivate the metallocene compound with a cocatalyst, in particular an aluminoxane, before use in the polymerization reaction. This significantly increases the polymerization activity. The preactivation of the metallocene compound is preferably carried out in solution. Here, the
- 25 metallocene compound is preferably dissolved in a solution of the aluminoxane in an inert hydrocarbon. Suitable inert hydrocarbons are aliphatic or aromatic hydrocarbons. Preference is given to using toluene.
- 30 The concentration of the aluminoxane in the solution is in the range from about 1% by weight to the saturation limit, preferably from 5 to 30% by weight, in each case based on the total amount of solution. The metallocene can be used in the same concentration but it is preferably used in an amount of from 10^{-4}
- 35 to 1 mol per mol of aluminoxane. The preactivation time is from 5 minutes to 60 hours, preferably from 5 to 60 minutes. The preactivation is carried out at from -78 to 100°C, preferably from 0 to 80°C.
- 40 The metallocene compound is preferably employed in a concentration, based on the transition metal, of from 10^{-3} to 10^{-8} mol, preferably from 10^{-4} to 10^{-7} mol, of transition metal per dm³ of solvent or per dm³ of reactor volume. The aluminoxane is preferably used in a concentration of from 10^{-6} to 10^{-1} mol,
- 45 preferably from 10^{-5} to 10^{-2} mol, per dm³ of solvent or per dm³ of reactor volume. The other cocatalysts mentioned are used in

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approximately equimolar amounts to the metallocene compound. - However, higher concentrations are also possible in principle.

The aluminoxane can be prepared in various ways by known methods.

5 One of the methods is, for example, reacting an aluminum-hydrocarbon compound and/or a hydridoaluminum-hydrocarbon compound with water (gaseous, solid, liquid or bound - for example as water of crystallization) in an inert solvent (for example toluene). To prepare an aluminoxane having different
10 radicals R^c, for example, two different aluminum trialkyls corresponding to the desired composition are reacted with water.

To remove catalyst poisons present in the olefin, a purification step using an aluminum compound, preferably an aluminum alkyl
15 such as trimethylaluminum or triethylaluminum, is advantageous. This purification can be carried out either in the polymerization system itself or the olefin is brought into contact with the aluminum compound and subsequently separated off again before addition to the polymerization system.

20 As molar mass regulator and/or to increase the catalyst activity, hydrogen can be added in the process of the present invention. This makes it possible to obtain low molecular weight polyolefins such as waxes.

25 In the process of the present invention, the metallocene compound is preferably reacted with the cocatalyst outside the polymerization reactor in a separate step using a suitable solvent. In this step, the catalyst can be applied to a support.

30 In the process of the present invention, a prepolymerization can be carried out by means of the metallocene compound. The prepolymerization is preferably carried out using the (or one of the) olefin(s) used in the polymerization.

35 The catalyst used in the process of the present invention can be supported. The application to a support enables, for example, the particle morphology of the polyolefin prepared to be controlled. Here, the metallocene compound can be reacted first with the
40 support and subsequently with the cocatalyst. The cocatalyst can also be supported first and subsequently reacted with the metallocene compound. It is also possible to apply the reaction product of metallocene compound and cocatalyst to a support. Suitable support materials are, for example, silica gels,
45 aluminum oxides, solid aluminoxane or other inorganic support materials such as magnesium chloride. Another suitable support material is a polyolefin powder in finely divided form. The

supported cocatalyst can be prepared, for example, as described in EP 567 952.

Preferably, the cocatalyst, eg. aluminoxane, is applied to a support such as silica gels, aluminum oxides, solid aluminoxane, other inorganic support materials or else a polyolefin powder in finely divided form and then reacted with the metallocene.

As inorganic supports, it is possible to use oxides which have been produced flame-pyrolytically by combustion of element halides in a hydrogen/oxygen flame or can be prepared as silica gels having particular particle size distributions and particle shapes.

15 The preparation of the supported cocatalyst can be carried out, for example, as described in EP 578 838 in the following manner in a stainless steel reactor having an explosion-proof design with a pumped circulation system and a pressure rating of 60 bar, with inert gas supply, temperature control by means of jacket 20 cooling and a second cooling circuit via a heat exchanger on the pumped circulation system. The pumped circulation system draws in the reactor contents via a connection in the bottom of the reactor by means of a pump and pushes it into a mixer and through a riser line via a heat exchanger back into the reactor. The 25 mixer is configured such that in the inlet there is located a constricted tube cross section where the flow velocity is increased and into the turbulence zone of which there is introduced, axially and opposite to the flow direction, a thin feed line through which, pulsed, a defined amount of water under 30 40 bar of argon can be fed in. The reaction is monitored by means of a sampler on the pumped circulation system.

However, other reactors are also suitable in principle.

35 The above-described reactor having a volume of 16 dm³ is charged with 5 dm³ of decane under inert conditions. 0.5 dm³ (= 5.2 mol) of trimethylaluminum are added at 25°C. 250 g of silica gel SD 3216-30 (Grace AG), which have been dried beforehand at 120°C in an argon-fluidized bed, are then introduced into the reactor 40 through a solids funnel and are homogeneously distributed by means of the stirrer and the pumped circulation system. A total amount of 76.5 g of water is added to the reactor in portions of 0.1 cm³ every 15 seconds over a period of 3.25 hours. The pressure, caused by the argon and the gases evolved, is kept 45 constant at 10 bar by means of a pressure regulation valve. After all the water has been introduced, the pumped circulation system

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is switched off and stirring is continued for another 5 hours at 25°C.

The supported cocatalyst prepared in this way is used as a 10% 5 strength suspension in n-decane. The aluminum content is 1.06 mmol of Al per cm³ of suspension. The isolated solid contains 31% by weight of aluminum and the suspension medium contains 0.1% by weight of aluminum.

10 Further possible ways of preparing a supported cocatalyst are described in EP 578 838.

The metallocene of the present invention is then applied to the supported cocatalyst by stirring the dissolved metallocene with 15 the supported cocatalyst. The solvent is removed and replaced by a hydrocarbon in which both cocatalyst and the metallocene are insoluble.

The reaction to form the supported catalyst system is carried out 20 at from -20 to +120°C, preferably from 0 to 100°C, particularly preferably from 15 to 40°C. The metallocene is reacted with the supported cocatalyst by combining the cocatalyst as a suspension having a concentration of from 1 to 40% by weight, preferably from 5 to 20% by weight, in an aliphatic, inert suspension medium 25 such as n-decane, hexane, heptane or diesel oil with a solution of the metallocene in an inert solvent such as toluene, hexane, heptane or dichloromethane or with the finely milled solid metallocene. Conversely, a solution of the metallocene can also be reacted with the solid cocatalyst.

30 The reaction is carried out by intensive mixing, for example by stirring, at a molar Al/M¹ ratio of from 100/1 to 10,000/1, preferably from 100/1 to 3000/1, and a reaction time of from 5 to 120 minutes, preferably from 10 to 60 minutes, particularly 35 preferably from 10 to 30 minutes, under inert conditions. During the reaction time for preparing the supported catalyst system, particularly when using the metallocenes of the present invention having absorption maxima in the visible region, changes occur in the color of the reaction mixture and these enable the progress 40 of the reaction to be followed.

After the reaction time has expired, the supernatant solution is separated off, for example by filtration or decantation. The remaining solid is washed from 1 to 5 times with an inert 45 suspension medium such as toluene, n-decane, hexane, diesel oil or dichloromethane to remove soluble constituents in the catalyst

formed, in particular to remove unreacted and therefore soluble metallocene.

The supported catalyst system prepared in this way can be resuspended as vacuum-dried powder or while still moist with solvent and metered into the polymerization system as a suspension in one of the abovementioned inert suspension media.

If the polymerization is carried out as a suspension or solution polymerization, an inert solvent customary for the Ziegler low-pressure process is used. For example, the polymerization is carried out in an aliphatic or cycloaliphatic hydrocarbon, for example propane, butane, hexane, heptane, iso-octane, cyclohexane or methylcyclohexane. It is also possible to use a petroleum or hydrogenated diesel oil fraction. Toluene can also be used. Preference is given to carrying out the polymerization in the liquid monomer.

Before addition of the catalyst, in particular the supported catalyst system (comprising the metallocene of the present invention and a supported cocatalyst), it is possible to introduce, in addition, another aluminum alkyl compound such as trimethylaluminum, triethylaluminum, triisobutylaluminum, trioctylaluminum or isoprenylaluminum into the reactor to make the polymerization system inert (for example to remove catalyst poisons present in the olefin). This is added to the polymerization system in a concentration of from 100 to 0.01 mmol of Al per kg of reactor contents. Preference is given to triisobutylaluminum and triethylaluminum in a concentration of from 10 to 0.1 mmol of Al per kg of reactor contents. This makes it possible to select a small molar Al/M¹ ratio in the synthesis of a supported catalyst system. If inert solvents are used, the monomers are metered in gaseous or liquid form.

The following abbreviations are used in the present application:

acac	:	acetylacetone
9-BBN	:	9-borabicyclo[3.3.1]nonane
Bn	:	benzyl
40 Bu	:	butyl
i-Bu	:	isobutyl
tBu	:	tertiary butyl
COD	:	1,5-cyclooctadiene
dba	:	dibenzylideneacetone
45 DBU	:	1,8-diazabicyclo[5.4.0]undec-7-ene
diglyme	:	diethylene glycol dimethyl ether
DME	:	1,2-dimethoxyethane

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DMF	:	dimethylformamide
dppe	:	1,2-bis(diphenylphosphino)ethane
dppf	:	1,1'-bis(diphenylphosphino)ferrocene
dppp	:	1,3-bis(diphenylphosphino)propane
5 Et	:	ethyl
HMPA	:	hexamethylphosphoramide
Me	:	methyl
MTBE	:	methyl tert-butyl ether
NMP	:	N-methyl-2-pyrrolidinone
10 nonaflate	:	nonafluorobutylsulfonate
OAc	:	acetate
Ph	:	phenyl
PTE	:	Periodic Table of the Elements
Tf	:	trifluoromethanesulfonate
15 THF	:	tetrahydrofuran
TMSCl	:	trimethylsilyl chloride
triflate	:	trifluoromethanesulfonate
triglyme	:	triethylene glycol dimethyl ether

20 Examples

The invention is illustrated by the following examples which do not restrict the scope of the invention.

25 1. 7-Chloro-2-methyl-1-indanone (1)

50 g (0.3 mol) of 2-chloropropiophenone (B.L. Jenson et al., Tetrahedron, 1978, 1627) together with 24.55 ml (0.33) of 37% strength formaldehyde solution were placed in the reaction vessel. A solution of 12 g of sodium hydroxide in 600 ml of water was added thereto. The mixture was stirred for 2.5 hours at 40°C. The phases were separated, the aqueous phase was extracted 3 times with 50 ml each time of methylene chloride, the combined organic phases were washed with 100 ml of 1N HCl solution and dried over magnesium sulfate. The methylene chloride solution was added while stirring to 400 g of hot (65°C) concentrated sulfuric acid over a period of 2.25 hours. The methylene chloride distilled off during this procedure. After the addition was complete, stirring was continued for another 0.5 hour at 65°C. At room temperature, the cool sulfuric acid solution was slowly added to an ice-cold mixture of 325 ml of methylene chloride and 325 ml of water. The phases were separated, the sulfuric acid solution was extracted twice with 250 ml each time of methylene chloride, the combined organic phases were washed with 200 ml of saturated sodium hydrogencarbonate solution, 200 ml of water and 200 ml of saturated sodium chloride solution and dried over magnesium sulfate. After removal of the solvent, the brown liquid

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was distilled via a 10 cm Vigreux column with column head under a full oil pump vacuum. This gave 39.6 g of (1) as a pale yellow liquid which slowly crystallized.

B.p.: 95-98°C (0.3-0.25 mbar); m.p.: 42-43°C; ¹H-NMR (300 MHz, CDCl₃): 7.41 (t, 1H), 7.28 (m, 1H), 7.22 (m, 1H), 3.31 (m, 1H), 2.59-2.27 (m, 2H), 1.25 (d, J = 7.3 Hz, 3H).

2. 7-Bromo-2-methyl-1-indanone (2)

10 Using a method similar to Example 1, 57.2 g of (2) were obtained as solid from 78.2 g (0.37 mol) of 2-bromopropiophenone (S. Wang et al., J. Org. Chem., 1989, 54, 5364).

M.p.: 55-61°C; ¹H-NMR (300 MHz, CDCl₃): 7.50 (1H), 7.37 (2H), 3.34 (m, 1H), 2.9-2.6 (m, 2H), 1.3 (d, 3H).

15

3. 2-Methyl-7-trifluoromethanesulfonyloxy-1-indanone (3)

16.2 g (0.1 mol) of 7-hydroxy-2-methyl-1-indanone (G. Bringmann et al., Liebigs Ann. Chem., 1985, 2116) together with 20 ml of

20 dry pyridine in 150 ml of dry methylene chloride were placed in the reaction vessel. At -78°C, 20 ml (0.12 mol) of trifluoromethanesulfonic anhydride were added and the mixture was slowly warmed to 0°C on an ice bath. The reaction mixture was stirred for 16 hours at 20°C, subsequently diluted with 750 ml of ether, the 25 precipitated pyridinium salt was filtered off, the ether phase was washed twice with 100 ml each time of 2N hydrochloric acid, twice with 100 ml each time of water and once with 200 ml of saturated sodium chloride solution and dried over magnesium sulfate. After removal of the solvent, the residue was

30 chromatographed on silica gel using heptane/ethyl acetate (9:1). 27.1 g of (3) were obtained.

¹H-NMR (300 MHz, CDCl₃): 7.5-7.3 (3H), 3.3 (m, 1H), 2.7-2.4 (m, 2H), 1.3 (d, 3H).

35 4. 7-Iodo-2-methyl-1-indanone (4)

Using a method similar to Example 2, 12.8 g of (4) as solid were obtained (the cyclization was carried out in polyphosphoric acid instead of in sulfuric acid) from 30.6 g (0.118 mol) of

40 2-iodopropiophenone (as described by S. Wang et al., J. Org. Chem., 1989, 54, 5364; but the ethyl Grignard was converted into the cuprate by addition of CuI).

¹H-NMR (300 MHz, CDCl₃): 7.50-7.30 (3H), 3.3 (m, 1H), 2.9-2.6 (m, 2H), 1.3 (d, 3H).

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5. 7-Chloro-2-butyl-1-indanone (5)

Using a method similar to US patent 5,489,712 or A. Bhattacharya, Synthetic Communications, 1996, 26, 1775, 18.5 g of (5) were obtained from 32.0 g (0.15 mol) of 2-chlorophenyl pentyl ketone (preparation similar to that of 2-chloropropiophenone).
¹H-NMR (300 MHz, CDCl₃): 7.5-7.4 (1H), 7.35-7.1 (2H), 3.3-3.1 (1H), 2.8-2.7 (1H), 2.7-2.5 (2H), 2.0-1.8 (1H), 1.55-1.2 (5H), 0.9 (t, 3H).

10

6. 7-Chloro-2-cyclohexyl-1-indanone (6)

Using a method similar to US patent 5,489,712 or A. Bhattacharya, Synthetic Communications, 1996, 26, 1775, 14 g of 7-chloro-2-cyclohexyl-1-indanone (6) were obtained from 20.0 g (0.085 mol) of 2-chlorophenyl methylcyclohexyl ketone (preparation similar to that of 2-chloropropiophenone).
¹H-NMR (300 MHz, CDCl₃): 7.47-7.25 (3H), 3.11 (dd, 1H), 2.92 (dd, 1H), 2.65 (m, 1H), 2.10-1.98 (m, 1H), 1.80-1.60 (m, 4H), 1.46-1.0 (m, 6H).

7. 7-Chloro-2-phenyl-1-indanone (7).

Using a method similar to Example 5, 14.5 g of (7) were obtained from 23.0 g (0.1 mol) of benzyl 2-chlorophenyl ketone (preparation similar to that of 7-chloropropiophenone).

8. 7-Bromo-2-isopropyl-1-indanone (8)

Using a method similar to Example 5, 32.8 g of (8) were obtained from 48.2 g (0.2 mol) of 2-bromophenyl 2-methylpropyl ketone (preparation similar to that of 7-bromopropiophenone).

9. 7-Bromo-2-(2-methylpropyl)-1-indanone (9)

Using a method similar to Example 5, 15.7 g of (9) were obtained from 25.5 g (0.1 mol) of 2-bromophenyl 3-methylbutyl ketone (preparation similar to that of 7-bromopropiophenone).

40 10. 7-Bromo-5-fluoro-2-methyl-1-indanone (10)

Using a method similar to Example 2, 7.1 g of (10) were obtained from 15 g (0.065 mol) of 2-bromo-4-fluoropropiophenone.

11. 5,7-Dichloro-2-methyl-1-indanone (11)

Using a method similar to Example 1, 26.42 g of (11) were obtained from 50 g (0.246 mol) of 2,4-dichloropropiophenone.

5

12. 6,7-Dichloro-2-methyl-1-indanone (12)

Using a method similar to Example 1, 23.3 g of (12) were obtained from 40 g (0.197 mol) of 2,3-dichloropropiophenone.

10

13. 7-Bromo-2,6-dimethyl-1-indanone (13)

Using a method similar to Example 2, 6.8 g of (13) were obtained from 10 g (0.044 mol) of 2-bromo-3-methylpropiophenone.

15

14. 7-Chloro-2-methyl-5-trifluoromethyl-1-indanone (14)

Using a method similar to Example 1, 4.5 g of (14) were obtained from 16 g (0.067 mol) of 2-chloro-4-trifluoromethylpropiophenone.

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15. 2-Methyl-7-phenyl-1-indanone (15)

a) 22.5 g (0.1 mol) of 7-bromo-2-methyl-1-indanone (2), 13.4 g (0.11 mol) of phenylboronic acid and 23.3 g (0.22 mol) of sodium carbonate were placed in 380 ml of dimethoxyethane and 120 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 450 mg (2 mmol) of palladium acetate and 1.05 g (4 mmol) of triphenylphosphine (TPP) were added and the reaction mixture was stirred for 2 hours at 80°C. After addition of 300 ml of water, the mixture was extracted 3 times with 250 ml each time of diethyl ether, the ether phase was washed twice with 100 ml each time of water and dried over magnesium sulfate. Removal of the solvent gave 21.1 g of (15) as solid.

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M.p.: 81.5-83°C; $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.6 (t, 1H), 7.5-7.3 (m, 6H), 7.25 (1H), 3.4 (m, 1H), 2.8-2.6 (m, 2H), 1.3 (d, 3H).

40 b) 2.5 g (13.8 mmol) of 7-chloro-2-methyl-1-indanone (1), 2.11 g (17.3 mmol) of phenylboronic acid and 3.66 g (34.6 mmol) of sodium carbonate were placed in 40 ml of o-xylene/5 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 1.55 mg (0.0069 mmol) of palladium acetate and 7.3 mg (0.027 mmol) of triphenylphosphine, the reaction mixture was stirred for 8 hours at 100°C. After 2, 4 and 6 hours, the

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same amount of palladium acetate and triphenylphosphine were added again each time. After addition of 40 ml of water, the phases were separated, the aqueous phase was extracted 3 times with 40 ml each time of ether, the combined organic phases were washed with 40 ml of water and 40 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 2.9 g of (15) as solid. The ¹H-NMR indicated a conversion of about 85%.

- 10 c) 0.9 g (5 mmol) of (1), 0.73 g (6 mmol) of phenylboronic acid and 1.32 g (12.5 mmol) of sodium carbonate were placed in 15 ml of ethylene glycol/3 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 33.7 mg (0.15 mmol) of palladium acetate and 0.34 g (0.6 mmol) of (m-NaO₃S-phenyl)₃phosphine (TMSPP), the reaction mixture was stirred for 5 hours at 125°C. After addition of 20 ml of water, the aqueous phase was extracted 5 times with 30 ml each time of ether, the combined ether phases were washed with 40 ml of water and 40 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 0.76 g of (15) as solid.

16. 2-Methyl-7-(1-naphthyl)-1-indanone (16)

- 25 a) Using a method similar to Example 15 a), 56.3 g (0.25 mol) of 7-bromo-2-methyl-1-indanone (2), 47.3 g (0.275 mol) of 1-naphthylboronic acid and 58 g (0.55 mol) of sodium carbonate were placed in 950 ml of dimethoxyethane and 300 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 560 mg (2.5 mmol) of palladium acetate and 1.31 g (5 mmol) of triphenyl-phosphine (TPP) were added and the reaction mixture was stirred for 2 hours at 80°C. After addition of 700 ml of water, the mixture was extracted 5 times with 300 ml each time of diethyl ether, the ether phase was washed twice with 300 ml each time of water and with 300 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 63.3 g of (16) as solid.

40 M.p: 104-105°C; ¹H-NMR (300 MHz, CDCl₃): 7.9 (d, 2H), 7.65 (m, 1H), 7.6-7.25 (m, 7H), 3.5 (m, 1H), 2.9-2.6 (m, 2H), 1.25 (d, 3H).

- 45 b) Using a method similar to Example 15 b), 2.5 g (13.8 mmol) of 7-chloro-2-methyl-1-indanone (1), 2.97 g (17.3 mmol) of naphthylboronic acid and 3.66 g (34.6 mmol) of sodium

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- carbonate were placed in 40 ml of o-xylene/5 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 1.55 mg (0.0069 mmol) of palladium acetate and 7.3 mg (0.027 mmol) of triphenylphosphine, the reaction mixture was stirred for 8 hours at 100°C. After 2, 4 and 6 hours, the same amount of palladium acetate and triphenyl phosphine were added again each time. After addition of 40 ml of water, the phases were separated, the aqueous phase was extracted 3 times with 40 ml each time of ether, the combined organic phases were washed with 40 ml of water and 40 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 3.26 g of (16) as solid.
- 15 c) 2.5 g (13.8 mmol) of 7-chloro-2-methyl-1-indanone (1), 2.86 g (16.6 mmol) of naphthylboronic acid, 0.22 g (0.68 mmol) of tetrabutylammonium bromide and 3.66 g (34.6 mmol) of sodium carbonate were placed in 40 ml of o-xylene in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 1.55 mg (0.0069 mmol) of palladium acetate and 7.3 mg (0.027 mmol) of triphenylphosphine, the reaction mixture was stirred for 9 hours at 125°C. After addition of 40 ml of water, the phases were separated, the aqueous phase was extracted 3 times with 40 ml each time of ether, the combined organic phases were washed with 40 ml of water and 40 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 3.38 g of (16) as solid.
- 30 d) Using a method similar to Example 15 c), 2.5 g (13.84 mmol) of (1), 2.86 g (16.6 mmol) of naphthylboronic acid and 3.66 g (34.6 mmol) of sodium carbonate were placed in 41 ml of ethylene glycol/8.3 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 1 mg (0.0046 mmol) of palladium acetate and 10.4 mg (0.0184 mmol) of TMSPP, the reaction mixture was stirred for 5 hours at 125°C. The aqueous phase was extracted twice with 50 ml each time of ether, the combined ether phases were washed with 40 ml of water and 40 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 3.08 g of (16) as solid.

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17. 7-(3,5-Dimethylphenyl)-2-methyl-1-indanone (17)

Using a method similar to Example 16 b), 16.25 g (0.09 mol) of (1), 14.85 g (0.1 mol) of 3,5-dimethylphenylboronic acid, 21.2 g (0.2 mol) of sodium carbonate were placed in 240 ml of o-xylene/80 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 101 mg (0.45 mmol) of palladium acetate and 472 mg (1.8 mmol) of TPP, the reaction mixture was stirred for 8 hours at 100°C. After 2, 4 and 6 hours, the same amounts of palladium acetate and triphenylphosphine were added again each time. After addition of 150 ml of water, the phases were separated, the aqueous phase was extracted 3 times with 200 ml each time of ether, the combined organic phases were washed with 200 ml of water and 200 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 20.3 g of (17) as an oil.

¹H-NMR (300 MHz, CDCl₃): 7.55 (t, 1H), 7.4 (m, 1H), 7.23 (1H), 7.05 (m, 2H), 7.02 (1H), 3.34 (m, 1H), 2.78-2.64 (m, 2H), 2.35 (s, 6H), 1.27 (d, 3H).

18. 7-(3,5-Bis(trifluoromethyl)phenyl)-2-methyl-1-indanone (18)

Using a method similar to Example 15 a), 6.75 g (0.03 mol) of (2), 8.5 g (0.033 mol) of 3,5-bis(trifluoromethyl)phenylboronic acid and 7.0 g (0.066 mol) of sodium carbonate were placed in 120 ml of dimethoxyethane and 36 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 120 mg (0.5 mmol) of palladium acetate and 282 mg (1.1 mmol) of TPP were added and the reaction mixture was stirred for 2 hours at 80°C. After addition of 150 ml of water, the mixture was extracted 3 times with 150 ml each time of diethyl ether, the combined ether phases were washed 3 times with 150 ml each time of water and dried over magnesium sulfate. Removal of the solvent gave 9.93 g of (18) as an oil.

¹H-NMR (300 MHz, CDCl₃): 7.9 (s, 2H), 7.66 (t, 1H), 7.53 (dd, 1H), 7.3-7.24 (2H), 3.46 (m, 1H), 2.83-2.70 (m, 2H), 1.29 (d, 3H).

19. 2-Methyl-7-(2-naphthyl)-1-indanone (19)

Using a method similar to Example 16 d), 2.16 g (0.012 mol) of (1), 2.27 g (0.0132 mol) of 2-naphthylboronic acid, 2.8 g (0.0264 mol) of sodium carbonate were placed in 40 ml of ethylene glycol/8 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 13.5 mg (0.06 mmol) of palladium acetate and 0.102 g (0.18 mmol) of TMSPP, the reaction mixture was stirred for

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2 hours at 125°C. After addition of 40 ml of water, the aqueous phase was extracted 4 times with 50 ml each time of ether, the combined ether phases were washed with 50 ml of water and 50 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 3.0 g of (19) as an oil which tends to crystallize.

¹H-NMR (300 MHz, CDCl₃): 7.92 (m, 4H), 7.62 (2H), 7.56-7.49 (m, 2H), 7.46 (dd, 1H), 7.39 (d, 1H), 3.45 (m, 1H), 2.84-2.68 (m, 2H), 2.35 (s, 6H), 1.33 (d, 3H).

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20. 7-(4-Methoxyphenyl)-2-methyl-1-indanone (20)

Using a method similar to Example 16 d), 3.84 g (0.021 mol) of (1), 3.58 g (0.024 mol) of 4-methoxyphenylboronic acid, 4.98 g (0.047 mol) of sodium carbonate were placed in 60 ml of ethylene glycol/10 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 23.9 mg (0.106 mmol) of palladium acetate and 0.12 g (0.21 mmol) of TMSPP, the reaction mixture was stirred for 2 hours at 125°C. After addition of 60 ml of water, the aqueous phase was extracted 4 times with 60 ml each time of ether, the combined ether phases were washed with 60 ml of water and 60 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 3.75 g of (20) as an oil.

¹H-NMR (300 MHz, CDCl₃): 7.55 (t, 1H), 7.40 (m, 2H), 7.36 (m, 1H), 7.24 (m, 1H), 6.94 (m, 2H), 3.84 (s, 3H), 3.39 (m, 1H), 2.77-2.63 (m, 2H), 1.28 (d, 3H).

21. 2-Methyl-7-(4-methylphenyl)-1-indanone (21)

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Using a method similar to Example 16 d), 3.61 g (0.020 mol) of (1), 3.0 g (0.022 mol) of 4-methylphenylboronic acid, 4.66 g (0.044 mol) of sodium carbonate were placed in 60 ml of ethylene glycol/12 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 22.4 mg (0.1 mmol) of palladium acetate and 0.114 g (0.2 mmol) of TMSPP, the reaction mixture was stirred for 2 hours at 125°C. After addition of 60 ml of water, the aqueous phase was extracted 4 times with 50 ml each time of ether, the combined ether phases were washed with 50 ml of water and 50 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 4.5 g of (21) as solid.

¹H-NMR (300 MHz, CDCl₃): 7.56 (t, 1H), 7.42-7.14 (m, 6H), 3.40 (m, 1H), 2.78-2.64 (m, 2H), 2.40 (s, 3H), 1.28 (d, 3H).

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22. 2-Methyl-7-(2-thienyl)-1-indanone (22)

Using a method similar to Example 15 a), 11.25 g (0.05 mol) of (2), 13.4 g (0.055 mol) of thiophenylboronic acid and 11.7 g (0.11 mol) of sodium carbonate were placed in 190 ml of dimethoxyethane and 60 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 225 mg (1 mmol) of palladium acetate and 0.609 g (2 mmol) of tris(o-tolylphenyl)phosphine were added and the reaction mixture was stirred for 2 hours at 80°C. After addition of 150 ml of water, the mixture was extracted 4 times with 100 ml each time of diethyl ether, the ether phase was washed twice with 50 ml each time of water and dried over magnesium sulfate. Removal of the solvent gave 8.6 g of (22) as an oil.

¹H-NMR (300 MHz, CDCl₃): 7.6 (t, 1H), 7.5-7.3 (m, 6H), 7.25 (1H), 3.4 (m, 1H), 2.8-2.6 (m, 2H), 1.3 (d, 3H).

23. 2-Methyl-7-(2-furanyl)-1-indanone (23)

Using a method similar to Example 22, 33.7 g (0.15 mol) of (2), 18.5 g (0.165 mol) of furanylboronic acid and 34.9 g (0.33 mol) of sodium carbonate were placed in 570 ml of dimethoxyethane and 180 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 675 mg (3 mmol) of palladium acetate and 1.83 g (6 mmol) of tris(o-tolylphenyl)-phosphine were added and the reaction mixture was stirred for 2 hours at 80°C. After addition of 450 ml of water, the mixture was extracted 4 times with 300 ml each time of diethyl ether, the ether phase was washed twice with 200 ml each time of water and dried over magnesium sulfate. Removal of the solvent gave 27.06 g of (23) as an oil.

¹H-NMR (300 MHz, CDCl₃): 7.86 (m, 2H), 7.57 (t, 1H), 7.51 (m, 1H), 7.4-7.2 (m, 2H), 3.37 (m, 1H), 2.78-2.66 (m, 2H), 1.32 (d, 3H).

35 24. 2-Methyl-7-(2-pyridyl)-1-indanone (24)

16.9 g (75 mmol) of (2) and 20 g (90 mmol) of 2-trimethylstannyl-pyridine were placed in 165 ml of tetrahydrofuran in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 350 mg (0.37 mmol) of trans-di(μ -acetato)bis-[o-(di-o-tolylphosphino)benzyl]dipalladium (II) were added and the reaction mixture was refluxed for 24 hours. After addition of 200 ml of water, the mixture was extracted 4 times with 150 ml each time of diethyl ether, the ether phase was washed with 100 ml of water and 100 ml of saturated sodium chloride solution

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and dried over magnesium sulfate. Removal of the solvent and drying for 24 hours at 0.1 mbar at 60°C (removal of the trimethylstannyl bromide) gave 15.07 g of (24) as an oil.
 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 8.66 (m, 1H), 7.66-7.20 (5H), 3.40 (m, 5 1H), 2.78-2.64 (m, 2H), 1.25 (d, 3H).

25. 2-Methyl-7-(2-methylphenyl)-1-indanone (25)

Using a method similar to Example 16 d), 2.0 g (0.011 mol) of 10 (1), 1.82 g (0.013 mol) of 2-methylphenylboronic acid and 2.6 g (24.6 mmol) of sodium carbonate were placed in 55 ml of ethylene glycol/5 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 18 mg (0.09 mmol) of palladium acetate and 0.15 g 15 (0.27 mmol) of TMSPP, the reaction mixture was stirred for 2 hours at 125°C. After addition of 60 ml of water, the aqueous phase was extracted 4 times with 60 ml each time of ether, the combined ether phases were washed with 60 ml of water and 60 ml of saturated sodium chloride solution and dried over magnesium 20 sulfate. Removal of the solvent gave 2.1 g of 2-methyl-7-(2-methylphenyl)-1-indanone as solid.
 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.66-7.10 (m, 7H), 3.48 (m, 1H), 2.86-2.64 (m, 2H), 2.13/2.11 (s, 3H, stereoisomers), 1.33/1.29 (d, 3H, stereoisomers).

25**26. 2-Methyl-7-(4-dimethylaminophenyl)-1-indanone (26)**

Using a method similar to Example 22, 8.0 g (0.032 mol) of (2), 5.85 g (0.038 mol) of 4-dimethylaminophenylboronic acid and 7.4 g 30 (0.07 mol) of sodium carbonate were placed in 122 ml of dimethoxyethane and 37 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 142 mg (0.6 mmol) of palladium acetate and 385 mg (1.3 mmol) of tris(*o*-tolylphenyl)phosphine were added and the reaction mixture 35 was stirred for 4 hours at 80°C. After addition of 150 ml of water, the mixture was extracted 4 times with 100 ml each time of diethyl ether, the ether phase was washed twice with 50 ml each time of water and dried over magnesium sulfate. Removal of the solvent and column filtration through neutral aluminum oxide 40 (dichloromethane) gave 6.5 g of 2-methyl-7-(4-dimethylamino-phenyl)-1-indanone as an oil.
 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.58-7.24 (m, 5H), 6.78 (d, 2H), 3.38 (m, 1H), 3.01 (s, 6H), 2.78-2.65 (m, 2H), 1.28 (d, 2H).

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27. 2-Methyl-7-(2,3-dimethylphenyl)-1-indanone (27)

Using a method similar to Example 16 d), 2.0 g (0.011 mol) of (1), 1.95 g (0.013 mol) of 2,3-dimethylphenylboronic acid and 5 2.6 g (24.6 mmol) of sodium carbonate were placed in 55 ml of ethylene glycol/5 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 18 mg (0.09 mmol) of palladium acetate and 0.15 g (0.27 mmol) of TMSPP, the reaction mixture was stirred for 10 2 hours at 125°C. After addition of 60 ml of water, the aqueous phase was extracted 4 times with 60 ml each time of ether, the combined ether phases were washed with 60 ml of water and 60 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 2.9 g of 2-methyl-15 7-(2,3-dimethylphenyl)-1-indanone as solid.

¹H-NMR (300 MHz, CDCl₃): 7.61-6.92 (m, 6H), 3.40 (m, 1H), 2.80-2.60 (m, 2H), 2.34/2.32 (s, 3H, stereoisomers), 1.97/1.93 (s, 3H, stereoisomers), 1.26/1.23 (d, 3H, stereoisomers).

20 28. 2-Methyl-7-(4-vinylphenyl)-1-indanone (28)

Using a method similar to Example 16 d), 2.0 g (0.011 mol) of (1), 1.92 g (0.013 mol) of 4-styreneboronic acid and 2.6 g (24.6 mmol) of sodium carbonate were placed in 55 ml of ethylene 25 glycol/5 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 18 mg (0.09 mmol) of palladium acetate and 0.15 g (0.27 mmol) of TMSPP, the reaction mixture was stirred for 2 hours at 125°C. After addition of 60 ml of water, the aqueous 30 phase was extracted 4 times with 60 ml each time of ether, the combined ether phases were washed with 60 ml of water and 60 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 2.2 g of 2-methyl-7-(4-vinylphenyl)-1-indanone.

35 ¹H-NMR (300 MHz, CDCl₃): 7.60-7.26 (m, 7H), 6.78 (dd, 1H), 5.81 (d, 1H), 5.28 (d, 1H), 3.42 (m, 1H), 2.80-2.67 (m, 2H), 1.31 (d, 3H).

29. 2-Methyl-7-(4-trifluoromethylphenyl)-1-indanone (29)

40 Using a method similar to Example 16 d), 6.28 g (0.035 mol) of (1), 7.6 g (0.040 mol) of 4-trifluoromethylphenylboronic acid and 8.16 g (77.3 mmol) of sodium carbonate were placed in 160 ml of ethylene glycol/17 ml of water in the reaction vessel, the 45 mixture was degassed a number of times and saturated with argon. After addition of 57 mg (0.283 mmol) of palladium acetate and 0.47 g (0.848 mmol) of TMSPP, the reaction mixture was stirred

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for 2 hours at 125°C. After addition of 170 ml of water, the aqueous phase was extracted 4 times with 100 ml each time of ether, the combined ether phases were washed with 60 ml of water and 60 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 9.54 g of 2-methyl-7-(4-trifluoromethylphenyl)-1-indanone.
¹H-NMR (300 MHz, CDCl₃): 7.80-7.26 (m, 7H), 3.42 (m, 1H), 2.80-2.67 (m, 2H), 1.31 (d, 3H).

10 30. 2-Methyl-7-(4-biphenyl)-1-indanone (30)

Using a method similar to Example 15 a), 6.75 g (0.03 mol) of (2), 6.53 g (0.033 mol) of 4-biphenylphenylboronic acid and 7.0 g (0.066 mol) of sodium carbonate were placed in 120 ml of dimethoxyethane and 36 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 120 mg (0.5 mmol) of palladium acetate and 282 mg (1.1 mmol) of TPP were added and the reaction mixture was stirred for 2 hours at 80°C. After addition of 150 ml of water, the mixture was extracted 3 times with 150 ml each time of diethyl ether, the combined ether phases were washed 3 times with 150 ml each time of water and dried over magnesium sulfate. Removal of the solvent gave 7.78 g of 2-methyl-7-(4-biphenyl)-1-indanone.
¹H-NMR (300 MHz, CDCl₃): 7.67-7.14 (12H), 3.49-3.37 (m, 1H), 2.80-2.67 (m, 2H), 1.30 (d, 3H).

31. 2-Methyl-7-(4-tert-butylphenyl)-1-indanone (31)

Using a method similar to Example 16 d), 2.0 g (0.011 mol) of (1), 2.31 g (0.013 mol) of 4-tert-butylphenylboronic acid and 2.6 g (24.6 mmol) of sodium carbonate were placed in 55 ml of ethylene glycol/5 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 18 mg (0.09 mmol) of palladium acetate and 0.15 g (0.27 mmol) of TMSPP, the reaction mixture was stirred for 2 hours at 125°C. After addition of 60 ml of water, the aqueous phase was extracted 4 times with 60 ml each time of ether, the combined ether phases were washed with 60 ml of water and 60 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 2.8 g of 2-methyl-7-(4-tert-butylphenyl)-1-indanone.
¹H-NMR (300 MHz, CDCl₃): 7.60-7.26 (m, 7H), 3.42 (m, 1H), 2.80-2.67 (m, 2H), 1.31 (9H), 1.28 (d, 3H).

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32. 2-Methyl-7-(3,5-difluorophenyl)-1-indanone (32)

2.25 g (0.01 mol) of 7-bromo-2-methyl-1-indanone (2), 1.74 g (0.011 mol) of 3,5-difluorophenylboronic acid and 2.33 g (0.022 mol) of sodium carbonate were placed in 38 ml of dimethoxyethane and 12 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. 45 mg (0.2 mmol) of palladium acetate and 0.1 g (0.4 mmol) of triphenylphosphine (TPP) were added and the reaction mixture was stirred for 2 hours at 80°C. After addition of 50 ml of water, the mixture was extracted 3 times with 30 ml each time of diethyl ether, the ether phase was washed twice with water and dried over magnesium sulfate. Removal of the solvent gave 2.4 g of 2-methyl-7-(3,5-difluorophenyl)-1-indanone as solid.

15 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.62-7.31 (m, 6H), 3.43 (m, 1H), 2.8-2.6 (m, 2H), 1.29 (d, 3H).

33. 2-Butyl-7-phenyl-1-indanone (33)

20 Using a method similar to Example 16 d), 10.02 g (0.045 mol) of 2-butyl-7-chloro-1-indanone, 6.58 g (0.054 mol) of phenylboronic acid and 11.9 g (0.122 mol) of sodium carbonate were placed in 135 ml of ethylene glycol/27 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with 25 argon. After addition of 5 mg (0.022 mmol) of palladium acetate and 0.051 g (0.09 mmol) of TMSPP, the reaction mixture was stirred for 5 hours at 125°C. After addition of 120 ml of water, the aqueous phase was extracted 4 times with 100 ml each time of ether, the combined ether phases were washed with 50 ml of water 30 and 50 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 12.0 g of (33) as an oil.

15 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.58 (t, 1H), 7.47-7.35 (6H), 7.28-7.23 (1H), 3.34 (dd, 1H), 2.83 (dd, 1H), 2.65 (m, 1H), 1.94 (m, 1H), 35 1.41 (m, 5H), 0.91 (t, 3H).

34. 2-Butyl-7-(1-naphthyl)-1-indanone (34)

Using a method similar to Example 16 d), 10.02 g (0.045 mol) of 40 2-butyl-7-chloro-1-indanone, 10.06 g (0.0585 mol) of 1-naphthylboronic acid and 11.9 g (0.122 mol) of sodium carbonate were placed in 135 ml of ethylene glycol/27 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 5 mg (0.022 mmol) of 45 palladium acetate and 0.051 g (0.09 mmol) of TMSPP, the reaction mixture was stirred for 5 hours at 125°C. After addition of 120 ml of water, the aqueous phase was extracted 4 times with 100 ml

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each time of ether, the combined ether phases were washed with 50 ml of water and 50 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 12.2 g of (34) as an oil.

5 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.93 (d, 2H), 7.71-7.20 (8H), 3.39 (m, 1H), 2.92 (m, 1H), 2.64 (m, 1H), 1.88 (m, 1H), 1.41 (m, 5H), 0.93 (t, 3H).

35. 2-Cyclohexyl-7-phenyl-1-indanone (35)

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Using a method similar to Example 16 d), 2.73 g (0.011 mol) of 2-cyclohexyl-7-chloro-1-indanone, 1.59 g (0.013 mol) of phenylboronic acid and 2.6 g (24.6 mmol) of sodium carbonate were placed in 55 ml of ethylene glycol/5 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 18 mg (0.09 mmol) of palladium acetate and 0.15 g (0.27 mmol) of TMSPP, the reaction mixture was stirred for 2 hours at 125°C. After addition of 60 ml of water, the aqueous phase was extracted 4 times with 60 ml each time of ether, the combined ether phases were washed with 60 ml of water and 60 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 2.9 g of 2-cyclohexyl-7-phenyl-1-indanone.

1 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.60-7.16 (m, 8H), 3.11 (dd, 1H), 2.92 (dd, 1H), 2.65 (m, 1H), 2.10-1.98 (m, 1H), 1.80-1.60 (m, 4H), 1.46-1.0 (m, 6H).

36. 2-Cyclohexyl-7-(1-naphthyl)-1-indanone (36)

30 Using a method similar to Example 16 d), 2.73 g (0.011 mol) of 2-cyclohexyl-7-chloro-1-indanone, 2.24 g (0.013 mol) of naphthylboronic acid and 2.6 g (24.6 mmol) of sodium carbonate were placed in 55 ml of ethylene glycol/5 ml of water in the reaction vessel, the mixture was degassed a number of times and saturated with argon. After addition of 18 mg (0.09 mmol) of palladium acetate and 0.15 g (0.27 mmol) of TMSPP, the reaction mixture was stirred for 2 hours at 125°C. After addition of 60 ml of water, the aqueous phase was extracted 4 times with 60 ml each time of ether, the combined ether phases were washed with 60 ml of water and 60 ml of saturated sodium chloride solution and dried over magnesium sulfate. Removal of the solvent gave 3.0 g of 2-cyclohexyl-7-(1-naphthyl)-1-indanone.

1 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.92-7.20 (10H), 3.11 (dd, 1H), 2.92 (dd, 1H), 2.65 (m, 1H), 2.10-1.98 (m, 1H), 1.80-1.60 (m, 4H), 1.46-1.0 (m, 6H).

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37. 2-Methyl-4-(1-naphthyl)indene (37)

1.3 g (33 mmol) of sodium borohydride were added at 0°C to a solution of 12 g (44 mmol) of (16) in 100 ml of THF/methanol 2:1 and the mixture was stirred for 18 hours at room temperature. The reaction mixture was poured onto 100 g of ice, concentrated hydrochloric acid was added until the pH was 1 and the mixture was extracted a number of times with diethyl ether. The combined organic phases were washed with saturated aqueous sodium hydrogen carbonate solution, water and saturated aqueous sodium chloride solution and dried over magnesium sulfate. The crude product was taken up in 200 ml of toluene, admixed with 0.5 g of p-toluenesulfonic acid and refluxed for 2 hours on a water separator. The reaction mixture was washed 3 times with 509 ml each time of saturated sodium hydrogen carbonate solution and the solvent was removed under reduced pressure. The solid residue was washed with a little pentane and dried under reduced pressure. This gave 10.3 g of (37) in the form of colorless crystals.
 m.p. 143°C; $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.92-7.18 (10H), 6.11 (m, 1H), 3.42 (s, 2H), 2.07 (3H).

Using a method similar to Example 37, the following indenes were prepared:

- 25 38. 2-Methyl-4(or 7)-phenylindene (38)
- 39. 2-Methyl-4(or 7)-(4-methoxyphenyl)indene (39)
- 40. 2-Methyl-4(or 7)-(4-methylphenyl)indene (40)
- 41. 2-Methyl-4(or 7)-(2-methylphenyl)indene (41)
- 42. 2-Methyl-4(or 7)-(2,3-dimethylphenyl)indene (42)
- 30 43. 2-Methyl-4(or 7)-(3,5-bis(trifluoromethyl)phenyl)indene (43)
- 44. 2-Methyl-4(or 7)-(3,5-dimethylphenyl)indene (44)
- 45. 2-Methyl-4(or 7)-(3,5-difluorophenyl)indene (45)
- 46. 2-Methyl-4(or 7)-(2-naphthyl)indene (46)
- 47. 2-Methyl-4(or 7)-(4-N,N-dimethylaminophenyl)indene (47)
- 35 48. 2-Methyl-4(or 7)-(4-trifluoromethylphenyl)indene (48)
- 49. 2-Methyl-4(or 7)-(4-tert-butylphenyl)indene (49)
- 50. 2-Methyl-4(or 7)-(4-biphenyl)indene (50)
- 51. 2-Methyl-4(or 7)-(2-furanyl)indene (51)
- 52. 2-Methyl-4(or 7)-(2-thienyl)indene (52)
- 40 53. 2-Methyl-4(or 7)-(2-pyridyl)indene (53)
- 54. 2-Butyl-4(or 7)-phenylindene (54)
- 55. 2-Butyl-4(or 7)-(1-naphthyl)indene (55)
- 56. 2-Cyclohexyl-4(or 7)-phenylindene (56)
- 57. 2-Cyclohexyl-4(or 7)-(1-naphthyl)indene (57)

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58. Dimethylsilanediylbis(2-methyl-4-(1-naphthyl)indenyl)-
zirconium dichloride (58)

14.4 ml (50 mmol) of a 20% strength solution of butyllithium in
5 toluene were added at room temperature to a solution of 10 g
(38 mmol) of (37) in 100 ml of toluene and 5 ml of THF and the
mixture was heated at 80°C for 2 hours. The suspension was
subsequently cooled to 0°C and admixed with 2.5 g (19 mmol) of
dimethyldichlorosilane. The reaction mixture was heated at 80°C
10 for another 1 hour and subsequently washed with 50 ml of water.
The solvent was removed under reduced pressure and the residue
was recrystallized from heptane at -20°C. 8.2 g of ligand were
obtained as colorless crystals. 8.0 g (14 mmol) of the ligand
were dissolved in 70 ml of diethyl ether, admixed at room
15 temperature with 10.5 ml of a 20% strength solution of butyl-
lithium in toluene and subsequently refluxed for 3 hours. The
solvent was removed under reduced pressure and the residue
together with 50 ml of hexane was filtered on a G3 Schlenk frit,
washed with 50 ml of hexane and dried (0.1 mbar, 20°C). The
20 dilithium salt was added at -78°C to a suspension of 3.2 g
(14 mmol) of zirconium tetrachloride in 80 ml of methylene
chloride and, while stirring, warmed to room temperature over a
period of 18 hours. The mixture was filtered on a G3 frit and the
residue was extracted with a total of 400 ml of methylene
25 chloride added a little at a time. The combined filtrates were
very largely freed of solvent under reduced pressure. The
crystals which precipitated from methylene chloride were
isolated. This gave 1.5 g of (58) having a racemate:meso ratio of
1:1. Recrystallization from methylene chloride gave the racemic
30 complex in the form of yellow crystals.

¹H-NMR (300 MHz, CDCl₃): 7.94-7.10 (m, 20H), 6.49 (s, 2H), 2.22
(s, 6H), 1.36 (6H).

59. Dimethylsilanediylbis(2-methyl-4-(3,5-bistrifluoromethyl)-
35 phenyl)indenyl)zirconium dichloride (59)

Using a method similar to Example 58, 2-methyl-7-(3,5-bis-
(trifluoromethyl)-phenyl)indene was converted into the
corresponding dimethylsilyl-bridged zirconocene.

40 ¹H-NMR (300 MHz, CDCl₃): 8.11-6.91 (m, 12H), 6.84/6.72 (s, 2H),
2.50/2.27 (s, 6H), 1.52-1.30 (m, 6H).

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60. Dimethylsilanediylbis(2-methyl-4-(3,5-dimethylphenyl)-indenyl)zirconium dichloride (60)

Using a method similar to Example 58, 2-methyl-7-(3,5-dimethylphenyl)indene was converted into the corresponding dimethylsilyl-bridged zirconocene.

$^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.67-6.84 (m, 14H), 2.47-2.27 (m, 18H), 1.47-1.25 (m, 6H).

- 10 61. Dimethylsilanediylbis(2-methyl-4-(4-methoxyphenyl)-indenyl)zirconium dichloride (61)

Using a method similar to Example 58, 2-methyl-7-(4-methoxyphenyl)indene was converted into the corresponding dimethylsilyl-bridged zirconocene.

$^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.54-6.8 (m, 16H), 3.81 (s, 6H), 2.45-2.28 (m, 6H), 1.45-1.28 (m, 6H).

- 20 62. Dimethylsilanediylbis(2-methyl-4-(4-methylphenyl)-indenyl)zirconium dichloride (62)

Using a method similar to Example 58, 2-methyl-7-(4-methylphenyl)indene was converted into the corresponding dimethylsilyl-bridged zirconocene.

25 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.54-6.8 (m, 16H), 2.48-2.22 (m, 12H), 1.50-1.25 (m, 6H).

- 30 63. Dimethylsilanediylbis(2-methyl-4-(2-methylphenyl)-indenyl)zirconium dichloride (63)

Using a method similar to Example 58, 2-methyl-7-(2-methylphenyl)indene was converted into the corresponding dimethylsilyl-bridged zirconocene.

35 $^1\text{H-NMR}$ (300 MHz, CDCl_3): 7.58-6.90 (m, 16H), 2.49-2.20 (m, 12H), 1.51-1.27 (m, 6H).

64. Dimethylsilanediylbis(2-methyl-4-(2-naphthyl)indenyl)-zirconium dichloride (64)

40 Using a method similar to Example 58, 2-methyl-7-(2-naphthyl)indene was converted into the corresponding dimethylsilyl-bridged zirconocene.

$^1\text{H-NMR}$ (300 MHz, CDCl_3): 8.2-7.18 (m, 20H), 6.03 (s, 2H), 2.30 (s, 6H), 1.36 (6H).

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65. Dimethylsilanediylbis(2-methyl-4-(4-tert-butylphenyl)indenyl)
zirconium dichloride (65)

Using a method similar to Example 58, 2-methyl-7-(4-tert-butyl-
5 phenyl)indene was converted into the corresponding dimethyl-
silyl-bridged zirconocene.

¹H-NMR (300 MHz, CDCl₃): 7.54-6.8 (m, 16H), 2.48-2.22 (m, 6H),
1.50-1.25 (m, 6H), 1.32 (s, 18H).

10 66. Dimethylsilanediylbis(2-methyl-4-(2,3-dimethylphenyl)indenyl)
zirconium dichloride (66)

Using a method similar to Example 58, 2-methyl-7-(2,3-dimethyl-
15 phenyl)indene was converted into the corresponding dimethyl-
silyl-bridged zirconocene.

¹H-NMR (300 MHz, CDCl₃): 7.54-6.8 (m, 16H), 2.48-2.22 (m, 18H),
1.50-1.25 (m, 6H).

15 67. Dimethylsilanediylbis(2-methyl-4-(4-trifluoromethylphenyl)
20 indenyl)zirconium dichloride (67)

Using a method similar to Example 58, 2-methyl-7-(4-trifluoro-
methylphenyl)indene was converted into the corresponding
dimethylsilyl-bridged zirconocene.

25 ¹H-NMR (300 MHz, CDCl₃): 7.75-6.88 (m, 16H), 2.50-2.27 (m, 6H),
1.49-1.22 (m, 6H).

20 68. Dimethylsilanediylbis(2-methyl-4-(3,5-difluorophenyl)
indenyl)zirconium dichloride (68)

30 Using a method similar to Example 58, 2-methyl-7-(3,5-difluoro-
phenyl)indene was converted into the corresponding dimethyl-
silyl-bridged zirconocene.

¹H-NMR (300 MHz, CDCl₃): 7.54-6.8 (m, 16H), 2.48-2.22 (m, 6H),
1.50-1.25 (m, 6H).

35 69. Dimethylsilanediylbis(2-methyl-4-(4-biphenyl)indenyl)-
zirconium dichloride (69)

40 Using a method similar to Example 58, 2-methyl-7-(4-biphenyl)-
indene was converted into the corresponding dimethylsilyl-bridged
zirconocene.

¹H-NMR (300 MHz, CDCl₃): 7.76-7.03 (m, 26H), 2.28 (s, 6H), 1.37
(m, 6H).

112**70. Dimethylsilanediylbis(2-butyl-4-phenyl)indenylzirconium dichloride (70)**

Using a method similar to Example 58, 2-butyl-4-phenylindene was
5 converted into the corresponding dimethylsilyl-bridged
zirconocene.

¹H-NMR (300 MHz, CDCl₃): 7.70-6.80 (m, 18H), 2.75 (m, 4H), 1.6-1.3
(m, 8H), 1.49, 1.32, 1.22 (s, rac, meso, 6H), 0.91-0.82 (m, 6H).

10 71. Dimethylsilanediylbis(2-methyl-4-(4-dimethylaminophenyl)-indenylzirconium dichloride

Using a method similar to Example 58, 2-methyl-4-(4-dimethyl-
aminophenyl)indene was converted into the corresponding bridged
15 zirconocene.

¹H-NMR (300 MHz, CDCl₃): 7.62-7.00 (m, 10H), 6.88-6.76 (m, 6H),
2.95 (s, 12H), 2.42 (s, 6H), 1.18 (s, 6H).

20 72. Dimethylsilanediylbis(2-cyclohexyl-4-phenyl)indenylzirconium dichloride

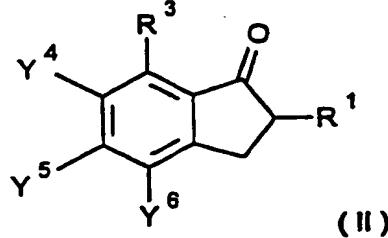
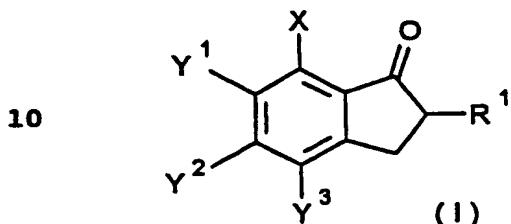
Using a method similar to Example 58, 2-cyclohexyl-4-phenylindene
was converted into the corresponding bridged zirconocene.

¹H-NMR (300 MHz, CDCl₃): 7.65-7.06 (m, 16H), 6.92 (s, 2H),
25 2.88-2.75 (m, 2H), 2.00-0.95 (m, 20H), 138 (s, 6H).

30**35****40****45**

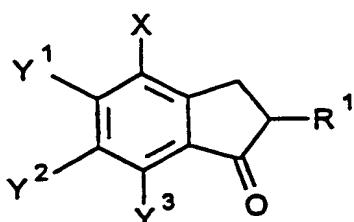
We claim:

1. A process for the preparation of indanones of the formula II
 5 from indanones of the formula I or of indanones of the
 formula IIIa from indanones of the formula Ia

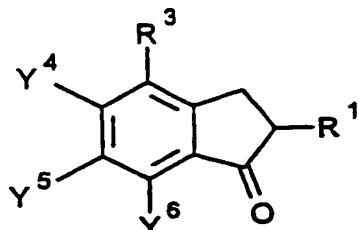


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(Ia)



(IIIa)

25 which comprises reacting an indanone of the formula I or Ia with a coupling component, where, in the formulae I, Ia, II and IIIa,

30 R¹ is a C₁-C₄₀-group such as a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, eg. a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₂₀-alkylaryl group or a C₇-C₂₀-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₂₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²-, PR²-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, where the alkenyl part may bear one

or more identical or different halogen, OH, OR², SR²NR²-2-, PR²2-, -SiR²3 or -OSiR²3 substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR²NR²2-, PR²2-, -SiR²3 or -OSiR²3 substituents,

5 or R¹ is an OR², SR², NR²2, PR²2, SiR²3 or OSiR²3 group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group such as a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²2-, PR²2-, -SiR²3 or -OSiR²3 substituents or two radicals R² may be joined to form a ring system,

10 or R¹ is a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents,

15 x is a leaving group such as a diazonium group, a halogen atom or a C₁-C₄₀-, preferably C₁-C₁₀-group which is bound via a heteroatom such as an atom of Group 13, 14, 15 or 16 of the Periodic Table of the Elements, eg. boron, silicon, tin, oxygen or sulfur, for example C₁-C₄₀-alkylsulfonate,

20 C₁-C₄₀-haloalkylsulfonate, C₆-C₄₀-arylsulfonate, C₆-C₄₀-halo-arylsulfonate, C₇-C₄₀-arylalkylsulfonate, C₇-C₄₀-haloaryl-alkylsulfonate, C₁-C₄₀-alkylcarboxylate, C₁-C₄₀-haloalkyl-carboxylate, C₆-C₄₀-arylcarboxylate, C₆-C₄₀-haloaryl-carboxylate, C₇-C₄₀-arylalkylcarboxylate, C₇-C₄₀-haloaryl-

25 alkylcarboxylate, formate, C₁-C₄₀-alkyl carbonate, C₁-C₄₀-haloalkyl carbonate, C₆-C₄₀-aryl carbonate, C₆-C₄₀-haloaryl carbonate, C₇-C₄₀-arylalkyl carbonate, C₇-C₄₀-haloarylalkyl carbonate, C₁-C₄₀-alkyl phosphonate,

30 C₁-C₄₀-haloalkyl phosphonate, C₆-C₄₀-aryl phosphonate, C₆-C₄₀-haloaryl phosphonate, C₇-C₄₀-arylalkyl phosphonate or C₇-C₄₀-haloarylalkyl phosphonate,

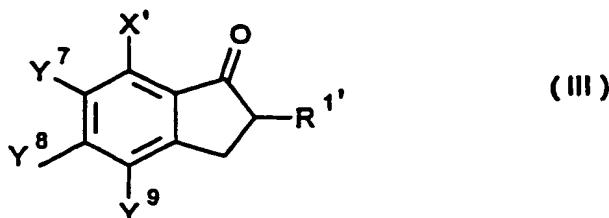
35 R³ is a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, for example a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²2-, PR²2-, -SiR²3 or -OSiR²3 substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OR², SR² NR²2-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, COR²,

40 PR²2-, -SiR²3 or -OSiR²3 substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²2-, PR²2-, -SiR²3 or -OSiR²3 substituents and the aryl part may bear one or more identical or different halogen, OR², SR²NR²2-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, PR²2-, -SiR²3 or -OSiR²3 substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², CO₂R²,

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- COR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents,
- 5 or R³ is a halogen atom or an NR²₂, PR²₂, B(OR²)₂, SiR²₃ or SnR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group, eg. a C₁-C₁₀-alkyl group or
- 10 C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system,
- 15 or R³ is a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents,
- 20 y¹, y² and y³ are identical or different and are each a hydrogen atom or are as defined for X or R³, and y⁴, y⁵ and y⁶ are identical or different and are each a hydrogen atom or are as defined for R³.
2. A process as claimed in claim 1, wherein the reaction is carried out in a solvent.
- 25 3. A process as claimed in claim 1 or 2, wherein the reaction is carried out in the presence of a catalyst.
4. The use of an indanone of the formula I for preparing an indanone of the formula II.
- 30 5. The use of an indanone of the formula Ia for preparing an indanone of the formula IIa.
6. A process for preparing an indanone of the formula I as defined in claim 1, which comprises
- 35 a) reacting an aryl alkyl ketone with formaldehyde under basic conditions and
- 40 b) carrying out the cyclization to the indanone under acid conditions.
7. An indanone of the formula III,

5



where

R'1 is a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals, except for nitrogen-containing radicals, as substituents, e.g. a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₂₀-alkylaryl group or a C₇-C₂₀-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₂₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, where the alkenyl part may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR², PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or
R'1 is an OR², SR², NR²₂, PR²₂, SiR²₃ or OSiR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group such as a C₁-C₁₀-alkyl or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system or
R'1 is a C₁-C₂₀-, preferably C₂-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents,
X' is a leaving group, preferably a diazonium group, a halogen atom such as chlorine, bromine or iodine, or C₁-C₄₀-alkylsulfonate, C₁-C₄₀-haloalkylsulfonate, C₆-C₄₀-aryl-sulfonate, C₆-C₄₀-haloarylsulfonate, C₇-C₄₀-arylalkyl-sulfonate, C₇-C₄₀-haloarylalkylsulfonate, C₁-C₄₀-alkyl-carboxylate, C₁-C₄₀-haloalkylcarboxylate, C₆-C₄₀-aryl-carboxylate, C₆-C₄₀-haloarylcarboxylate, C₇-C₄₀-arylalkyl-

carboxylate, C₇-C₄₀-haloarylalkylcarboxylate, formate,
C₁-C₄₀-alkyl carbonate, C₁-C₄₀-haloalkyl carbonate,
C₆-C₄₀-aryl carbonate, C₆-C₄₀-haloaryl carbonate,
C₇-C₄₀-arylalkyl carbonate, C₇-C₄₀-haloarylalkyl carbonate,
5 C₁-C₄₀-alkyl phosphonate, C₁-C₄₀-haloalkyl phosphonate,
C₆-C₄₀-aryl phosphonate, C₆-C₄₀-haloaryl phosphonate,
C₇-C₄₀-arylalkyl phosphonate or C₇-C₄₀-haloarylalkyl
phosphonate,

10 Y⁷ and Y⁸ are identical or different and are each a hydrogen atom or are as defined for X' or are a C₂-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, eg. a linear, branched or cyclic C₂-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OR², SR², NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, COR², PR²₂-, -SiR²₃ or -OSiR²₃

15 20 substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OR², SR², NR²₂-, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-aryl-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or

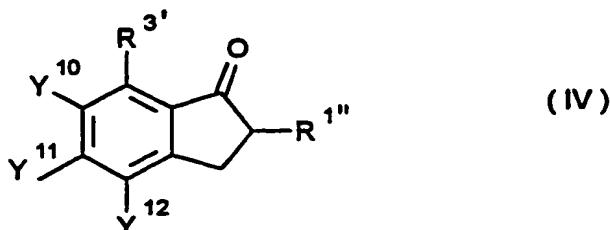
25 30 Y⁷ and Y⁸ are each a halogen atom, a NR²₂, PR²₂, B(OR²)₂, SiR²₃ or SnR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group, eg. a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or

35 40 Y⁷ and Y⁸ are each a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents, and

45 in formula III, at least one of the radicals Y⁷ and Y⁸, preferably Y⁷, is a hydrogen atom and Y⁹ is a hydrogen atom.

8. An indanone of the formula IV,

5



10

where

R^{1''} is a C₁-C₄₀-group such as a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, e.g. a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₂₀-alkylaryl group or a C₇-C₂₀-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₂₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, where the alkenyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or R^{1''} is an OR², SR², NR²₂, PR²₂, SiR²₃ or OSiR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group such as a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or R^{1''} is a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents,

45

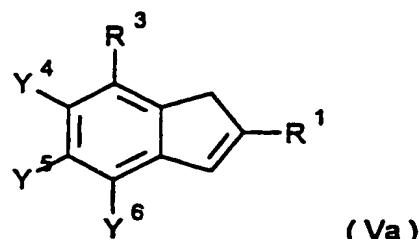
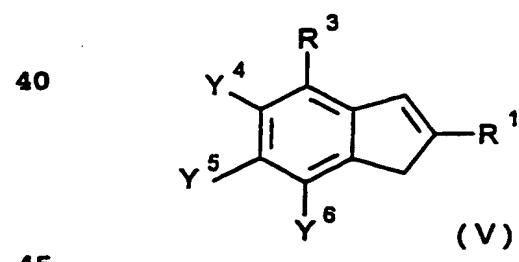
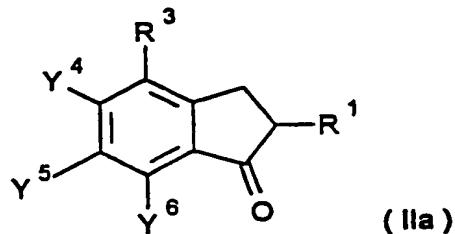
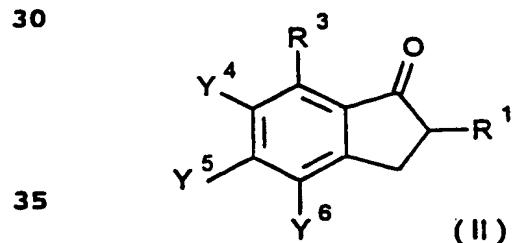
R^{3'} is an unsaturated C₂-C₄₀-group such as an unsaturated C₂-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, eg. a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OR², SR²NR²₂₋, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, COR², PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OR², SR²NR²₂₋, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², CO₂R², COR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, which may bear one or more identical or different halogen, OH, OR², CO₂R², COR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, or R^{3'} is fluorine, a PR²₂, B(OR²)₂, SiR²₃ or SnR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group, eg. a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or R^{3'} is a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents, and

y¹⁰ and y¹¹ are identical or different and are each a hydrogen atom or are as defined for R³ in formula II, ie. are a C₁-C₄₀-hydrocarbon group which is bound via a carbon atom and may bear one or more identical or different heteroatom-containing radicals as substituents, eg. a linear, branched or cyclic C₁-C₂₀-alkyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₆-C₂₂-aryl group which may bear one or more identical or different halogen, OR², SR²NR²₂₋, NH₂, -N₂H₃, NO₂, CN, CO₂R², CHO, COR², PR²₂₋, -SiR²₃ or -OSiR²₃ substituents, a C₇-C₁₅-alkylaryl group or C₇-C₁₅-arylalkyl group, where the alkyl part may bear one or more identical or different halogen, OH, OR², SR²NR²₂₋, PR²₂₋, -SiR²₃ or -OSiR²₃ substituents and the aryl part may bear one or more identical or different halogen, OR², SR²NR²₂₋, NH₂,

-N₂H₃, NO₂, CN, CO₂R², CHO, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkenyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₂-C₁₀-alkynyl group which may bear one or more identical or different halogen, OH, OR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, a C₈-C₁₂-arylalkenyl group, which may bear one or more identical or different halogen, OH, OR², CO₂R², COR², SR², NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or
5 y¹⁰ or y¹¹ are a halogen atom, a PR²₂, B(OR²)₂, SiR²₃ or SnR²₃ group, where R² are identical or different and are each a C₁-C₂₀-hydrocarbon group, eg. a C₁-C₁₀-alkyl group or C₆-C₁₄-aryl group which may each bear one or more identical or different halogen, OH, OR², SR²NR²₂-, PR²₂-, -SiR²₃ or -OSiR²₃ substituents, or two radicals R² may be joined to form a ring system, or
10 y¹⁰ or y¹¹ are each a C₁-C₂₀-heterocyclic group which is bound via a carbon atom and may in turn bear C₁-C₂₀-radicals or heteroatoms as substituents;
15 in formula IV, at least one of the radicals y¹⁰ and y¹¹, preferably y¹⁰, is a hydrogen atom and y¹² is a hydrogen atom.

9. The use of an indanone of the formula III as defined in claim 7, or of an indanone of the formula IV as claimed in
25 claim 8, for preparing pharmaceutically active compounds or active compounds for crop protection.

10. The use of an indanone of the formula II or IIa for preparing an indene of the formula V or Va

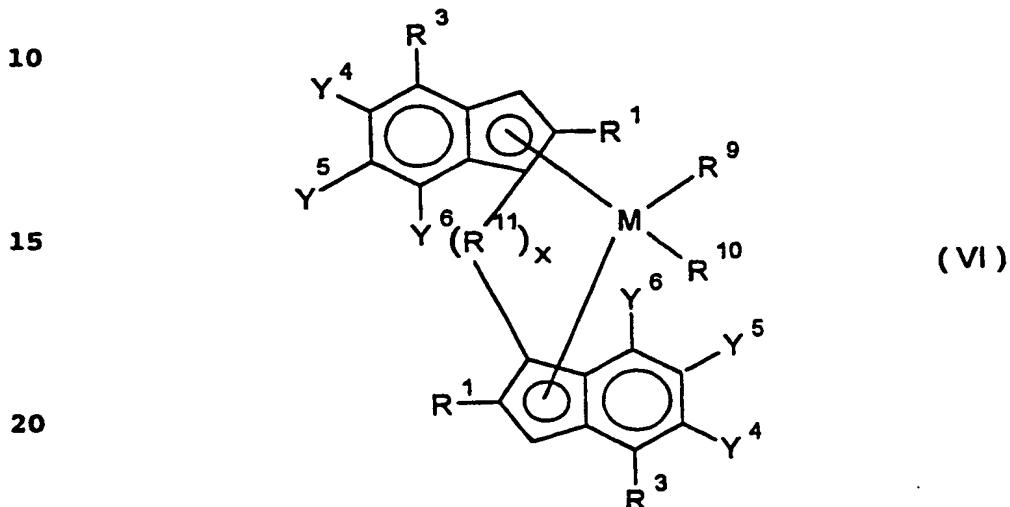


where, in the formulae II, IIa, V and Va, the radicals R¹, R³,

y^4 , y^5 and y^6 are defined as in claim 1 for the formulae II and IIa.

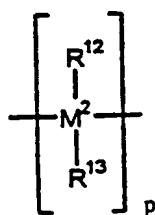
11. The use of an indene of the formula V or Va for preparing a
5 metallocene.

12. A metallocene compound of the formula VI



25 where R^1 , R^3 , y^4 , y^5 and y^6 are as defined in claim 1 for
formula II, M is a transition metal of group 4, 5 or 6 of the
Periodic Table of the Elements, eg. titanium, zirconium,
hafnium, vanadium, niobium, tantalum, chromium, molybdenum,
tungsten, preferably titanium, zirconium, hafnium,
30 particularly preferably zirconium,
 R^9 and R^{10} are identical or different and are each a hydrogen
atom, hydroxy or a halogen atom or a C₁-C₄₀-group such as
C₁-C₁₀-alkyl, C₁-C₁₀-alkoxy, C₆-C₁₀-aryl, C₆-C₁₀-aryloxy,
C₂-C₁₀-alkenyl, C₇-C₄₀-arylalkyl, C₇-C₄₀-alkylaryl, C₈-C₄₀-aryl-
35 alkenyl, preferably hydrogen, C₁-C₃-alkyl, in particular
methyl, C₁-C₃-alkoxy, C₆-aryl, C₆-aryloxy, C₂-C₁₀-alkenyl,
C₇-C₁₀-arylalkyl, C₇-C₁₀-alkylaryl, C₈-C₁₀-arylalkenyl or a
halogen atom, in particular chlorine,
x is zero or 1,
40 R^{11} is a bridge such as

5



where M^2 is carbon, silicon, germanium or tin, preferably silicon or carbon, in particular silicon,
 10 p is 1, 2 or 3, preferably 1 or 2, in particular 1,
 R^{12} and R^{13} are identical or different and are each a hydrogen atom, a halogen atom or a C_1-C_{20} -group such as C_1-C_{20} -alkyl, C_6-C_{14} -aryl, C_1-C_{10} -alkoxy, C_2-C_{10} -alkenyl, C_7-C_{20} -arylalkyl, C_7-C_{20} -alkylaryl, C_6-C_{10} -aryloxy, C_1-C_{10} -fluoroalkyl,
 15 C_6-C_{10} -haloaryl or C_2-C_{10} -alkynyl or
 R^{12} and R^{13} together with the atom connecting them form a ring;
 preferably, R^{12} and R^{13} are hydrogen, C_1-C_6 -alkyl, C_6-C_{10} -aryl, C_1-C_6 -alkoxy, C_2-C_4 -alkenyl, C_7-C_{10} -arylalkyl, C_7-C_{10} -alkyl-
 20 aryl, particularly preferably C_1-C_6 -alkyl or C_6-C_{10} -aryl, or
 R^{12} and R^{13} together with the atom connecting them form a ring.

13. A metallocene compound of the formula VI as claimed in
 25 claim 12, wherein

M is zirconium or hafnium,
 R^9 and R^{10} are identical and are each chlorine,
 Y^4 , Y^5 and Y^6 are identical and are each hydrogen,
 30 R^3 are identical and are each 4-(C_4-C_8 -alkyl)phenyl and
 R^{11} is dimethylsilyl, diphenylsilyl or methylphenylsilyl and $X = 1$.

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